

1           **Chromium removal from contaminated soil using a novel FeO<sub>x</sub>/granular activated**  
2                           **carbon-based three-dimensional electrokinetic system**

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18 **Chromium removal from contaminated soil using a novel FeO<sub>x</sub>/granular activated**  
19 **carbon-based three-dimensional electrokinetic system**

20 **Abstract**

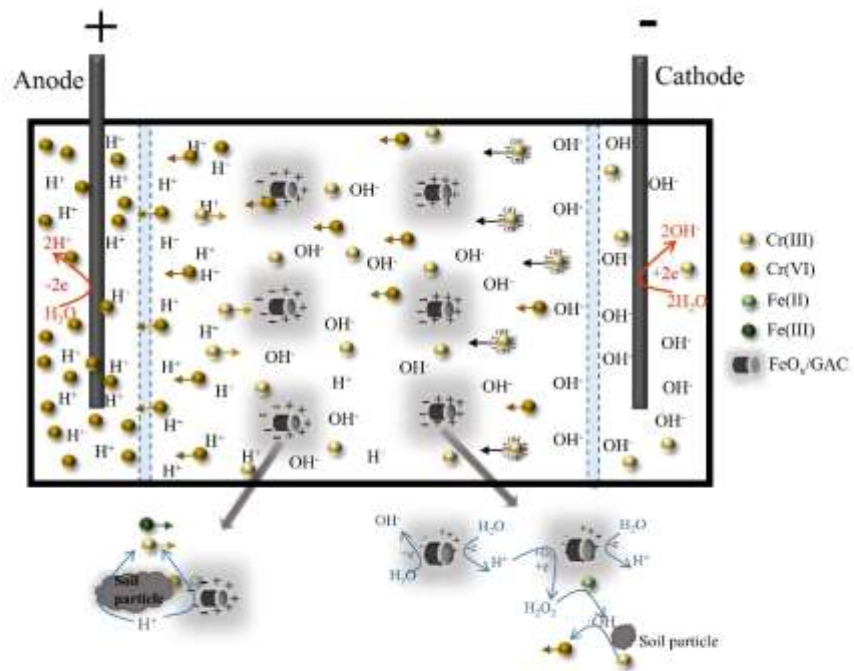
21 A novel three-dimensional electrokinetic remediation (3D EKR) system, with FeO<sub>x</sub>/granular  
22 activated carbon (GAC) composite constituting a third electrode was investigated for the  
23 removal of Cr from a real contaminated soil. Such third electrode particles were distributed  
24 evenly throughout the contaminated soil and their additional presence enabled the generation  
25 of a higher and more stable current density and reduced acid-base polarization of the soil, when  
26 compared against a conventional 2D EKR (cathode-anode) system. This resulted in a higher Cr  
27 removal, which was primarily driven by enhanced oxidation of Cr(III) to more mobile Cr(VI)  
28 aqueous complexes, which electromigrated towards the anode and into the anolyte. Analysis of  
29 FeO<sub>x</sub>/GAC and soil samples before and after EKR using XRD, FTIR, SEM-EDS, and XPS  
30 confirmed that: (i) both oxidation of Cr(III) and reduction of Cr(VI) occurred simultaneously  
31 on particle electrode surfaces; and (ii) aqueous Cr transport governed by electromigration was  
32 enhanced by Electro-Fenton reactions and hydrolysis on FeO<sub>x</sub>/GAC. A further benefit of 3D  
33 EKR was the promotion of residual Cr(III), in proximity to the cathode, to barely soluble  
34 crystalline silicate phases, therefore further decreasing the overall toxicity of the soil. This study  
35 therefore provides a highly promising first insight into the use of 3D EKR for the removal of  
36 Cr from contaminated land. Future work will seek to examine this emerging new technology at  
37 large scale and for different contaminated land scenarios, therefore further developing it  
38 towards a potential commercial application.

39 **Keywords:** Chromium, Particle electrode, Electro-Fenton, 3D electrokinetics, soil remediation

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42 Graphical Abstract



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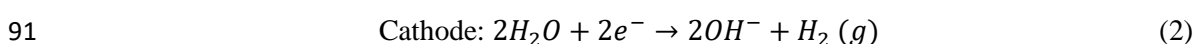
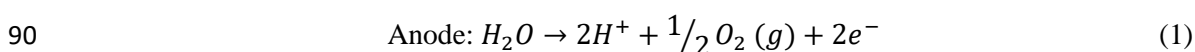
## 45 **1. Introduction**

46 Chromium (Cr), is a common industrial feedstock and used in a wide range of processes,  
47 including: electroplating, alloy manufacturing, leather processing and ceramic production<sup>1,2</sup>.  
48 Consequently, large quantities of Cr-bearing wastewaters and residues are produced each year  
49 and legacy sites containing Cr at elevated concentrations are numerous<sup>3,4</sup>. The most common  
50 and stable valence of Cr in soils are trivalent (Cr(III)), typically in the form of hydroxides and  
51 oxides, and hexavalent (Cr(VI)), typically as  $\text{HCrO}_4^-$ ,  $\text{CrO}_4^{2-}$  or  $\text{Cr}_2\text{O}_7^{2-}$ . The latter valence state  
52 is considered significantly more problematic due to its carcinogenic and genotoxic properties<sup>5</sup>.  
53 Furthermore the often high solubility and associated mobility exhibited by Cr(VI) in soils can  
54 lead to pollution over wide areas<sup>6</sup>, impacting plant, animal and human receptors<sup>7,8</sup>.

55 Conventional technologies used to remediate Cr-contaminated soils include  
56 phytoremediation<sup>9</sup>, soil washing<sup>10,11</sup>, and immobilization<sup>12</sup>. Such methods can be effective  
57 under certain scenarios, however, disadvantages include the generation of secondary pollution,  
58 incomplete metal removal, and high reagent consumption<sup>13-15</sup>. Amongst the alternative  
59 techniques currently available, electrokinetic remediation (EKR) has emerged as highly  
60 promising due to its high efficacy for such contaminant metal removal combined with its ability  
61 to be applied in-situ and thereby circumvent the high cost and environmental/human hazard  
62 associated with contaminated land excavation<sup>16,17</sup>. The principle of EKR is to apply an electric  
63 potential between a pair, or array, of electrodes which are distributed laterally across a  
64 contaminated site, in order to enable the electromigration of target pollutants towards either the  
65 anode or the cathode, depending on the nature of their charge<sup>18,19</sup>. Within this scheme, the  
66 following mechanisms are typically exploited in order to enable Cr removal: (1) Cr(VI), present  
67 as a soluble oxyanion, is transported via electromigration into the anolyte<sup>20</sup>; (2) Cr(III), present  
68 as a soluble cation, is transported via electromigration into the catholyte; and/or (3) Cr(VI)  
69 undergoes chemical reduction to Cr(III) wherein it becomes sorbed and/or precipitated within  
70 the soil matrix<sup>21</sup>. Given the fact that such processes are intrinsically dependent on multiple  
71 electrochemical factors, including: the redox and pH gradient, presence or absence of  
72 competing ions and solution ionic strength, their precise control is vitally important in order to

73 ensure high performance of the EKR process. For example, during EKR  $H^+$  and  $OH^-$  ions are  
74 generated on the anode and cathode respectively (Eqs. (1) and (2)) which can then  
75 electromigrate into the contaminated soil, affecting the soil pH and subsequently the fate and  
76 mobility of  $Cr^{2,23}$ . Therefore, effective pH control is amongst the most vital considerations in  
77 determining an effective strategy for EKR application for Cr removal<sup>3</sup>. Current approaches to  
78 control pH include buffer solution injection, use of ion-exchange membranes, electrode  
79 switching, approaching anode technique, and electrolyte recirculation<sup>24-27</sup>.

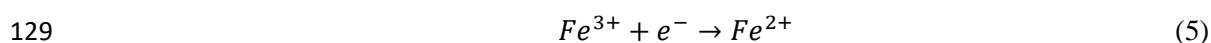
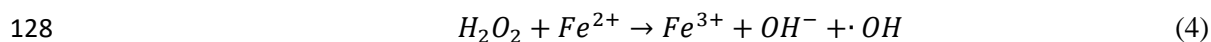
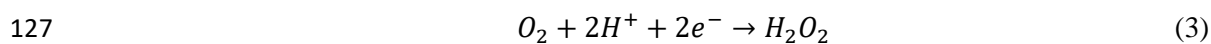
80 In recent years a new concept has been explored, which comprises the incorporation of  
81 three-dimensional (3D) electrodes within the EKR process. Research remains in its infancy,  
82 however, preliminary results suggest that it has the potential to unlock new paradigms for metal  
83 removal efficacy<sup>3,28</sup>. The technique comprises the dissemination of conductive particles, such  
84 as activated carbon, graphite, metallic particles, modified kaolin or carbon aerogels, throughout  
85 the soil matrix, in order for them to become polarized by the external voltage and thereby form  
86 an array of charged microelectrodes; one side of each particle comprising an anode, the other a  
87 cathode<sup>29</sup>. This can both improve the efficacy of the EKR process via the overall lowering of  
88 the resistivity of the soil media, but can also enable stronger buffering of solution pH due to  
89 enhanced water electrolysis and mass transfer processes<sup>3</sup>.



92 In addition, such particle electrodes, play multiple roles in a range of further  
93 electrochemical processes, including contaminant metal adsorption/electrosorption,  
94 oxidation/electrocatalytic degradation, and electrocoagulation. Prudent application of both 3D  
95 EKR electrode media composition and application conditions can therefore result in a major  
96 improvement in contaminant removal compared to conventional two-dimensional (2D) EKR.  
97 For Cr-contaminated soil remediation, reduction of Cr(VI) to insoluble Cr(III) is a widely  
98 accepted strategy, and many lab-scale experiments of EKR-driven Cr(VI) reduction have been  
99 reported<sup>30-32</sup>. Whilst such Cr precipitation can result in the immobilization of Cr (a pH and

100 redox (Eh) electrochemical window of  $3 < \text{pH} < 7$  and  $-200 \text{ mV} < \text{Eh} < 500 \text{ mV}$  is typically  
101 targeted in order to enable the formation of  $\text{Cr}(\text{OH})_3$ , which exhibits low solubility) and  
102 therefore lowers the ecotoxicity that the contaminated land poses<sup>33</sup>, such residual  $\text{Cr}(\text{III})$  is  
103 known to undergo oxidation back to  $\text{Cr}(\text{VI})$ , e.g. by reaction with manganese oxides<sup>34</sup>. It is  
104 therefore clear that removal of total Cr (i.e., both trivalent and hexavalent forms) is preferred.  
105 Given that  $\text{Cr}(\text{VI})$  is typically soluble and can exhibit enhanced mobility under EKR it is  
106 proposed herein that oxidation of  $\text{Cr}(\text{III})$  to  $\text{Cr}(\text{VI})$  could represent an effective strategy for total  
107 removal of Cr from the soil. Whilst such a scheme is counterintuitive from an environmental  
108 protection perspective, due to the need to temporarily increase the ecotoxicity that such Cr  
109 would pose, if implemented correctly, and all such Cr is extracted from the soil and collected  
110 in a target electrode reservoir (or via direct electrodeposition onto the electrode), then it would  
111 indeed represent the most appropriate methodology.

112 The oxidation of  $\text{Cr}(\text{III})$  to  $\text{Cr}(\text{VI})$  in an EKR system can be achieved by the generation of  
113 strong oxidants, namely: hydroxyl radicals ( $\cdot\text{OH}$ ), which can be identified by techniques  
114 including electron paramagnetic resonance (EPR)<sup>35</sup>, quenching methods<sup>36,37</sup>, and  
115 UV/fluorescence probe method<sup>38,39</sup>. Many studies have confirmed that the concentration of  $\cdot\text{OH}$   
116 in a 3D EKR system can be significantly higher than in conventional 2D EKR systems<sup>40</sup>. Within  
117 such 3D EKR systems activated carbon (AC) is often applied due to its ability to act as a high  
118 surface area site for heterogeneous catalysis reactions<sup>41,42</sup>. Studies on composite iron oxides as  
119 catalyst on efficient adsorption removal or EK removal of Cr have been widely reported<sup>43-45</sup>.  
120 The coupling of AC with iron-bearing media affords the further benefit of inducing electro-  
121 Fenton (E-Fenton) reactions (Eqs. (3) - (5))<sup>29</sup>, which has the potential to unlock new advances  
122 in how we can efficiently generate  $\cdot\text{OH}$ <sup>46</sup>. Especially, it was reported the mixed valence iron  
123 oxides containing both  $\text{Fe}(\text{II})$  and  $\text{Fe}(\text{III})$  showed higher catalytic activity than conventional  
124 single valence iron oxide regarding E-Fenton system<sup>46,47</sup>. Thus, the potential merits of 3D EKR  
125 using iron (oxides)-loaded AC composite as the third electrode are numerous and include:  
126 enhanced pH control, mass transfer, and generation of oxidants.



130 Research on the use of such composite particles within 3D EKR for soils remain almost  
131 entirely unexplored. This study has therefore been established in order to bridge this gap in our  
132 understanding and apply this novel 3D EKR system for the remediation of Cr from a real  
133 contaminated soil sample. Specific aims of this study include: (1) the synthesis of a 3D EKR  
134 particle electrode which is low cost but also possesses highly favorable properties as a  
135 heterogeneous E-Fenton catalyst. For this purpose, granular activated carbon (GAC) made from  
136 coconut shell was selected. Such carrier particles were then loaded with mixed valance iron  
137 oxide particles, comprising hematite and magnetite. (2) Investigate the application of such a  
138 FeO<sub>x</sub>/GAC 3D EKR system for the removal of Cr from a real contaminated site. For this  
139 purpose contaminated soil has been selected from an abandoned chromium salt production plant  
140 in Chongqing, China. Given the aforementioned ·OH detection methods are associated with the  
141 addition of organic spin traps or scavengers<sup>48</sup> and is not practical to be incorporated with the  
142 static 3D EKR setup for the soil system, the possible effect of E-Fenton reaction was indirectly  
143 elucidated by the occurrence and chemistry of Cr and Fe in both solid and aqueous before and  
144 after 3D EKR application, using a range of analytical techniques. Overall this work has  
145 therefore been established in order to further examine the suitability of 3D EKR process as a  
146 potentially highly effective new tool for Cr remediation from currently difficult to treat  
147 contaminated soil.

## 148 **2. Experimental**

### 149 2.1 Chemicals and materials

150 Deionized (DI) water (resistivity >18.2 MΩ cm) was used in all solutions and experiments.  
151 All chemicals used were analytical grade (ferrous sulfate (FeSO<sub>4</sub>·7H<sub>2</sub>O), citric acid (C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>),  
152 sodium sulfate (Na<sub>2</sub>SO<sub>4</sub>), sodium hydroxide (NaOH), potassium chloride (KCl), and nitric acid  
153 (HNO<sub>3</sub>)) and purchased from Aladdin Co., China. Coconut shell-derived GAC (purchased from

154 Henan Ivlin Activated carbon Co., Ltd, China) was purified by magnetic stirring in DI water  
155 for 2 h, after which it was rinsed until there was no ash in the rinsed water, and then dried at  
156 105 °C overnight. Cr-contaminated soil was collected from an abandoned chromium salt  
157 production plant in Chongqing, China. The sample was dried at 105 °C overnight, sifted  
158 through a 100-mesh sieve (hereinafter as original soil sample), and sealed in the polyethylene  
159 bucket at room temperature until the EKR experiments were carried out.

## 160 2.2 Synthesis and characterization techniques of FeO<sub>x</sub>/GAC

161 The mixed-valance iron oxide particle electrodes FeO<sub>x</sub>/GAC were synthesized through the  
162 impregnation-calcination method<sup>49</sup>, illustrated in **Fig. S1** in Supplementary Material (**SM**).  
163 Different batches were prepared under a range of conditions, i.e., solid to liquid (S/L, 1:0 - 1:4)  
164 ratio, calcination time (1 - 3 h), and temperature (200 - 600 °C), more details are included in  
165 **Table S1** in **SM**. A given mass of pretreated GAC (**Table S1**) was first immersed in 0.4 M  
166 FeSO<sub>4</sub> solution, and the solid-liquid mixture was then sealed and shaken in a horizontal  
167 oscillator at 25 °C for 10 h. The solid product was then filtrated, using a 0.45µm nylon filter,  
168 and dried at 105 °C for 2 h in an N<sub>2</sub> atmosphere. The dried product was then calcined in a tube  
169 furnace at a given temperature for a given time (**Table S1**) in the presence of N<sub>2</sub> to enable the  
170 loading of iron oxides onto the GAC surface. The resultant FeO<sub>x</sub>/GAC products were then each  
171 held under vacuum (<10<sup>-4</sup> mbar) until being used for EKR experiments.

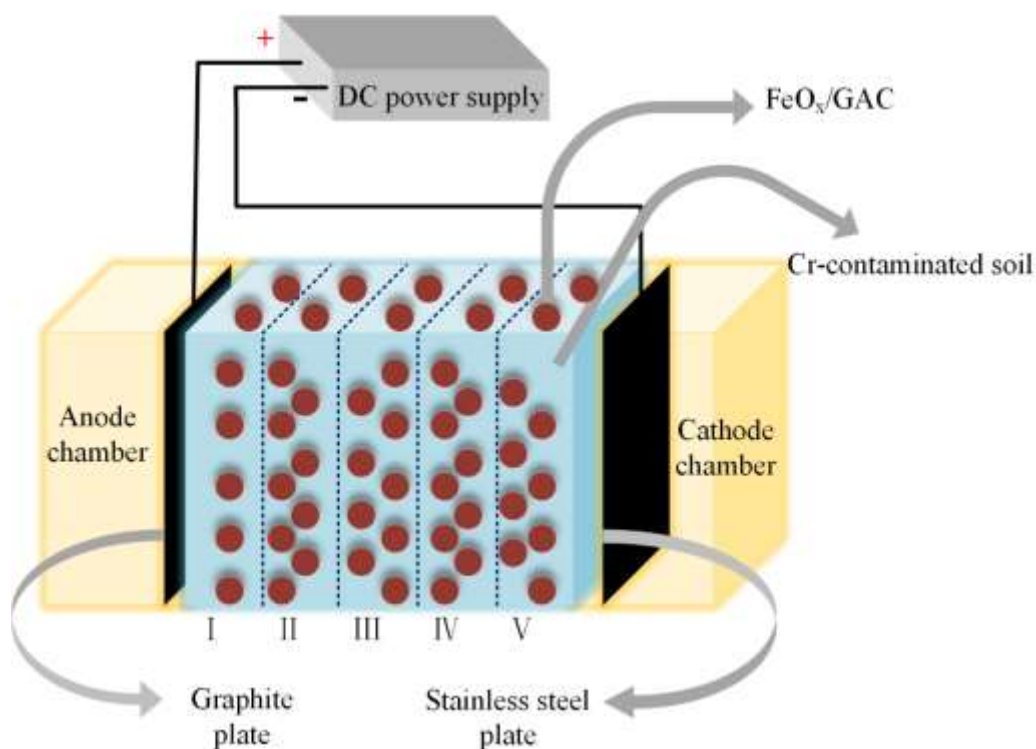
172 The surface area and pore sizes of GAC and FeO<sub>x</sub>/GAC were detected by N<sub>2</sub> adsorption-  
173 desorption isotherm at 77 K after heat treatment under vacuum at 573 K for 3 h (BET, max-II,  
174 MicrotracBEL). The X-ray diffraction (XRD) patterns were obtained on a X' Pert Powder  
175 diffractometer with Cu K<sub>α</sub> at 45 kV and 55 mA over the 2θ range 5° - 90°. The functional group  
176 structure of GAC and FeO<sub>x</sub>/GAC was performed by fourier transform infrared spectroscopy  
177 (FTIR, Nicolet iS50, Thermo). The surface morphology and elemental analysis was measured  
178 using a scanning electron microscope (SEM, TM4000Plus II, Hitachi) equipped with energy-  
179 dispersive spectroscopy (EDS). Surface-sensitive elemental composition and valence state of  
180 Cr was measured using X-ray photoelectron spectroscopy (XPS, ESCALAB 250Xi, Thermo).



### 181 2.3 Electrokinetic experiments

182 EKR experiments were conducted using a rectangular polymethyl methacrylate reactor, as  
183 shown in **Fig. 1**. The reactor (L=20 cm, W=6 cm, H=8 cm) was divided into three  
184 compartments: the anode chamber, the soil remediation chamber, and the cathode chamber.  
185 The anode chamber was used to house a graphite plate (L=6 cm, W=6 cm) and the anolyte, and  
186 the cathode chamber was used to house a stainless-steel plate (L=8 cm, W=6 cm) and the  
187 catholyte. The counter electrodes are connected to a DC power supply (Longwei, LW-K603D)  
188 through seven strands of aluminum wire, with an outer diameter of 6.7 mm. The three  
189 compartments are separated by two 100  $\mu\text{m}$  aperture nylon-covered plexiglass grids, located 2  
190 cm from each counter electrode.

191 Three groups of 3D EKR experiments were performed (**Table 1**). In Group A, 3D EKR  
192 experiments using 24 different types of  $\text{FeO}_x/\text{GACs}$  (synthesized under a range of different S/L  
193 ratios, temperatures and calcination times; see **Table S2** in **SM** for further detail) were  
194 analyzed, each with a remediation time of 3 d. The  $\text{FeO}_x/\text{GAC}$  used in Groups B (No. 25-27)  
195 and C (No.28-30) was optimized based on the range analysis and variance analysis from Group  
196 A. During each EKR, 7.5 g synthesized  $\text{FeO}_x/\text{GAC}$  was thoroughly mixed with 150 g Cr-  
197 contaminated soil and DI water in order to ensure full saturation. The mixture was then packed  
198 in the soil remediation chamber. The initial anolyte and catholyte were 250 mL of 0.1 M  
199  $\text{Na}_2\text{SO}_4$ . The soil remediation chamber was divided into 5 Sections: I, II, III, IV, and V from  
200 near anode to near cathode. The pH, electric conductivity (EC) of Sections I-V, and current  
201 density were measured every 12 h during experiments. All experiments were conducted under  
202 the constant voltage gradient of 1V/cm. At the end of each experiment, the soil Sections were  
203 each excavated and dried in an oven at 105  $^\circ\text{C}$  overnight (labeled with experiment No.-section  
204 No, e.g., 1-I, 2-II). The used  $\text{FeO}_x/\text{GAC}$  was separated from each section and each stored in a  
205 sealed plastic bag. The generated liquid waste in anode chamber and cathode chamber was  
206 collected and labelled properly in polytetrafluoroethylene (PTFE) containers for disposal.



207 Fig. 1 The apparatus for EKR experiments

208 **Table 1.** Arrangement of (3D) EKR experiments

Treatment group	Experiment No.	Duration (d)	Add to soil	Evaluating index
Group A	1-24	3	FeO <sub>x</sub> /GAC	Cr leaching conc.
Group B	25	5	--	Cr conc. and leaching
	26	5	GAC	Cr conc. and leaching
	27	5	FeO <sub>x</sub> /GAC*	Cr conc. and leaching
Group C	28	7	FeO <sub>x</sub> /GAC*	Cr leaching
	29	10	FeO <sub>x</sub> /GAC*	Cr leaching
	30	13	FeO <sub>x</sub> /GAC*	Cr leaching

209 \* Represents the optimized particle electrode from group A

## 210 2.4 Analytical methods

211 The soil pH was measured in the suspension of dry soil and 1 M KCl at a ratio of 1:2.5  
 212 using a pH meter (PHS-3C, Rex, China). The soil EC was measured using a conductivity meter  
 213 (DDSJ-308A, Rex, China) by suspending 10.0 g of dry soil in 25 mL DI water after 30 min

214 shaking. The soil Eh was measured directly using a portable Eh meter (SX731, Sanxin, China).  
215 Organic matter content was determined by ignition loss after 1 h at 550 °C. Carbonate content  
216 was determined using the Scheibler method and the calculation was based on the standard curve  
217 of calcium carbonate. The cation exchange capacity (CEC) was determined using ammonium-  
218 acetate method<sup>50</sup>. Water content was calculated according to the mass difference before and  
219 after drying 5 g of fresh soil at 105 °C for 16 h. The concentration of total Cr in soil was  
220 measured by Flame atomic absorption spectrometry (AAS, AA-6300C, Shimadzu) after acid  
221 digestion according to EPA Method 3050B. The Cr(VI) concentration in soil was determined  
222 by ultraviolet spectrophotometer (UV-2100, Japan) after alkaline digestion according to EPA  
223 Method 3060A. Cr(III) was therefore determined using mass balance. The leaching  
224 concentration of Cr(VI) and total Cr in soil was determined by the sulphuric acid & nitric acid  
225 method (HJ/T299-2007, China), with analysis by UV spectrophotometry (UV-2100, Japan) and  
226 inductively coupled plasma-optical emission spectrometry (ICP-OES, iCAP 6300 Duo),  
227 respectively. All measurements were performed in triplicate except for the real-time  
228 measurement of current density and soil pH as a function of time. The elemental composition  
229 and mineral phase in the original soil was confirmed by X-ray fluorescence (XRF, XRF-1800,  
230 Shimadzu) and X-ray diffraction (XRD, X'Pert Powder), respectively.

## 231 2.5 Calculations

232 The removal efficiency of Cr(VI), total Cr, Cr(VI) leaching, and total Cr leaching was  
233 calculated as follows:

$$234 \quad Y = (C_0 - C_i)/C_0 \times 100\% \quad (6)$$

235 Where Y is the removal efficiency (%),  $C_0$  is the initial concentration (mg/kg or mg/L),  $C_i$   
236 is the concentration (mg/kg or mg/L) in soil region i after EKR treatment.

237 The average removal efficiency was defined as the mean of five sections (I-V), calculated  
238 as follows:

$$239 \quad y = \frac{\sum_{i=1}^5 \frac{C_i - C_0}{C_0}}{5} \times 100\% \quad (7)$$

240 Where  $y$  is the average removal efficiency (%),  $C_0$  is the initial concentration (mg/kg or  
241 mg/L),  $C_i$  is the concentration (mg/kg or mg/L) in soil section  $i$  after EKR treatment.

### 242 3. Results and discussion

#### 243 3.1 Soil characterization

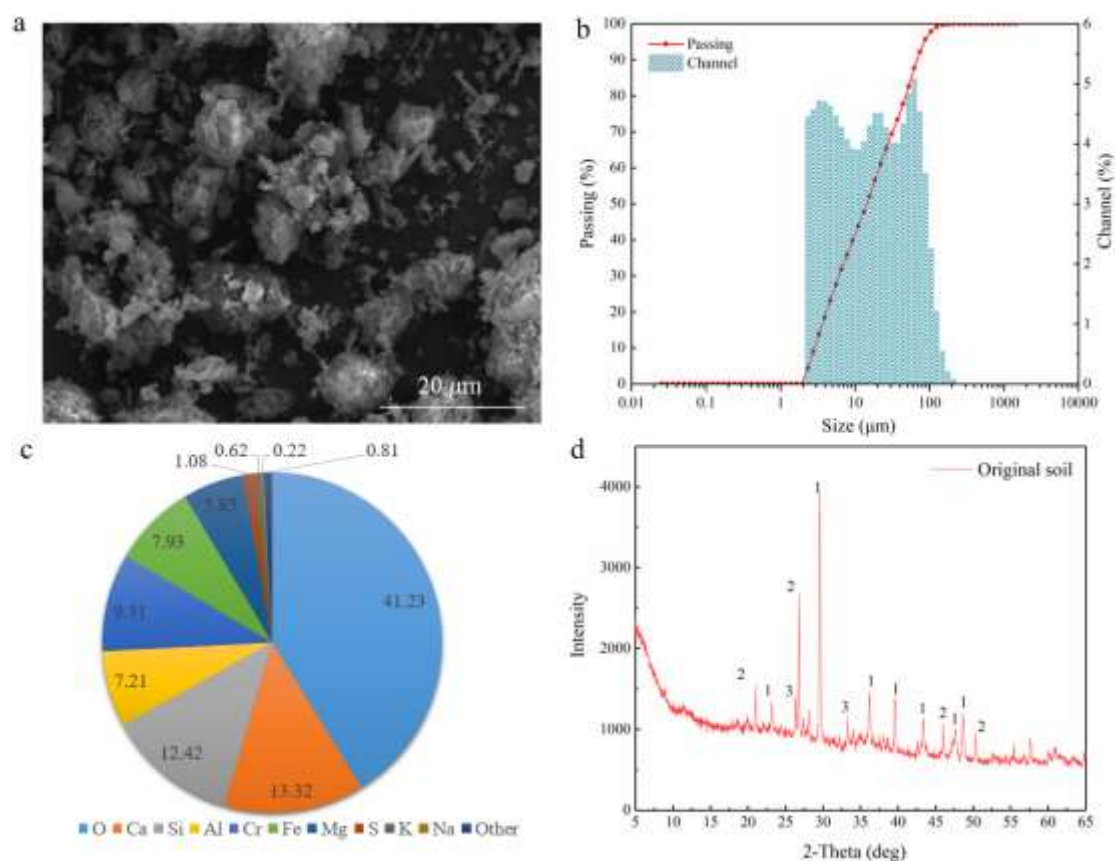
244 Some characteristics of the Cr contaminated soil are given in **Table 2** and **Fig. 2**. No  
245 specific structure or morphology was observed. Particle size was predominantly within the  
246 range of 2-200  $\mu\text{m}$  and therefore classified as a loam. An average pH value of 8.19 was  
247 recorded. This alkalinity could be derived from hydrolysis of the Cr residue's calcium and  
248 magnesium mineral phases. The CEC is relatively low (7.18 - 10.02 cmol/kg), which can be  
249 due to the occupation of the colloidal adsorption sites by Cr(III) in the soil. The soil EC and  
250 water contents are 51.88 mS/cm and 16.53%, respectively. The Eh is quite low, indicating the  
251 high content of reduced substances in the soil. The main components of the soil, determined by  
252 XRF, are Ca, O, Si, Al, Cr, Fe, and Mg. The high Ca content (13.32%) was likely to be due to  
253 the high-calcium roasting process of the Cr-salt production at the contaminated site. The Cr  
254 content (9.12%) is much higher than the typical background value of Cr content in non-  
255 contaminated soil. The concentration of Cr(VI) and Cr(III) was 520.79 mg/kg and 14298.68  
256 mg/kg, respectively, far exceeding the control value (78 mg/kg) of Cr(VI) for industrial land  
257 use (GB36600-2018). The leaching concentration of Cr(VI) and total Cr are 15.95 mg/L and  
258 32.9 mg/L, respectively, exceeding the limiting values of leaching toxicity for hazardous wastes  
259 (GB5085.3-2007), which poses a potential risk to the environment. The Cr-containing  
260 crystalline phase was not detected using XRD in the original soil (Fig. 2d), indicating that Cr  
261 was amorphous prior to EKR remediation. The existence of hexagonal rhombohedral crystal  
262 calcite (Calcite,  $\text{CaCO}_3$ , PDF# 05-0586) and orthorhombic crystal aragonite (Aragonite,  
263  $\text{CaCO}_3$ , PDF# 41-1475) indicated the high content of magnesium ions and carbonate<sup>51</sup>, which  
264 is consistent with the XRF result of the original soil in Fig. 2c.

265 **Table 2.** Physiochemical characteristics and Cr content in the original soil sample

Properties	Value	Limiting value (national standard)
------------	-------	------------------------------------

pH	8.19 ± 0.07	--
EC (mS/cm)	51.88 ± 0.86	--
CEC (cmol/kg)	8.52 ± 1.31	--
Eh (mV)	-121 ± 9.46	--
Organic matter (g/kg)	15.15 ± 2.56	--
Water content (%)	16.53 ± 1.18	--
Saturated moisture (%)	70.2 ± 0.93	--
Cr(VI) conc. (mg/kg)	520.79 ± 7.03	78 (GB36600-2018)
Total Cr conc.(mg/kg)	14298.68 ± 1083.38	--
Leaching conc. of Cr(VI) (mg/L)	15.95 ± 1.90	5.0 (GB 5085.3-2007)
Leaching conc. of total Cr (mg/L)	32.90 ± 4.62	15.0 (GB 5085.3-2007)

266



267

268 **Fig 2.** Original soil characteristics: (a) SEM images, (b) particle size distribution, (c)

269 elemental component, and (d) XRD pattern. 1: Calcite, CaCO<sub>3</sub>; 2: Quartz, SiO<sub>2</sub>; 3: Aragonite,

270

271

272 3.2 Optimization of FeO<sub>x</sub>/GAC

273 Different types of FeO<sub>x</sub>/GAC particle electrodes, each synthesized under different  
274 conditions (**Table S2**), were applied for the 3 d EKR remediation. The impact of the three  
275 different synthesis variables (calcination time, S/L, and calcination temperature) on the removal  
276 efficiency of Cr(VI) leaching in EKR are shown in **Fig. 3**, along with the k value in range  
277 analysis. It can be seen in **Fig. 3a** that the removal of Cr(VI) leaching increased with the  
278 increasing calcination time, reaching a peak at 2 h, before decreasing. During this initial  
279 calcination process, the decomposition of FeSO<sub>4</sub> to Fe<sub>3</sub>O<sub>4</sub> occurred. As it continued over 2 h, it  
280 is likely that this high-temperature heat treatment resulted in damage to the pore structure of  
281 the GAC (lowering of surface area)<sup>52</sup>. This may decrease the adsorption sites on the particle  
282 electrode and thus influence the reduction and adsorption of Cr(VI) by particle electrodes  
283 during EKR. The S/L ratio significantly affected the removal of Cr(VI) leaching (**Fig. 3b**). At  
284 a S/L ratio of 1:0 no FeSO<sub>4</sub> (and therefore no iron oxide) was present and as such the efficacy  
285 of Cr(VI) removal using 3D EKR was low. As the S/L ratio was increased towards 1:3 the  
286 efficacy of Cr(VI) removal using 3D EKR increased, which is attributed to the increased  
287 loading of FeSO<sub>4</sub> onto the GAC surface. At such concentrations loading of FeSO<sub>4</sub> onto GAC  
288 was considered to comprise less than a monolayer, wherein the subsequent conversion of FeSO<sub>4</sub>  
289 into iron oxides we observed to form within the inner surface of the GAC, in an amorphous  
290 state<sup>53</sup>. In this case, the particle electrodes could now both reduce and absorb the Cr(VI), which  
291 contributed to an increase in Cr(VI) removal efficacy. When the S/L ratio increased to 1:4,  
292 however, the black iron oxide product crystals were observed to also adhere to the crucible.  
293 This is attributed to the high amount of FeSO<sub>4</sub>, possibly forming a total monolayer<sup>54</sup>, and  
294 thereby allowing little exposure of the GAC to the Cr(VI) during the 3D EKR process.

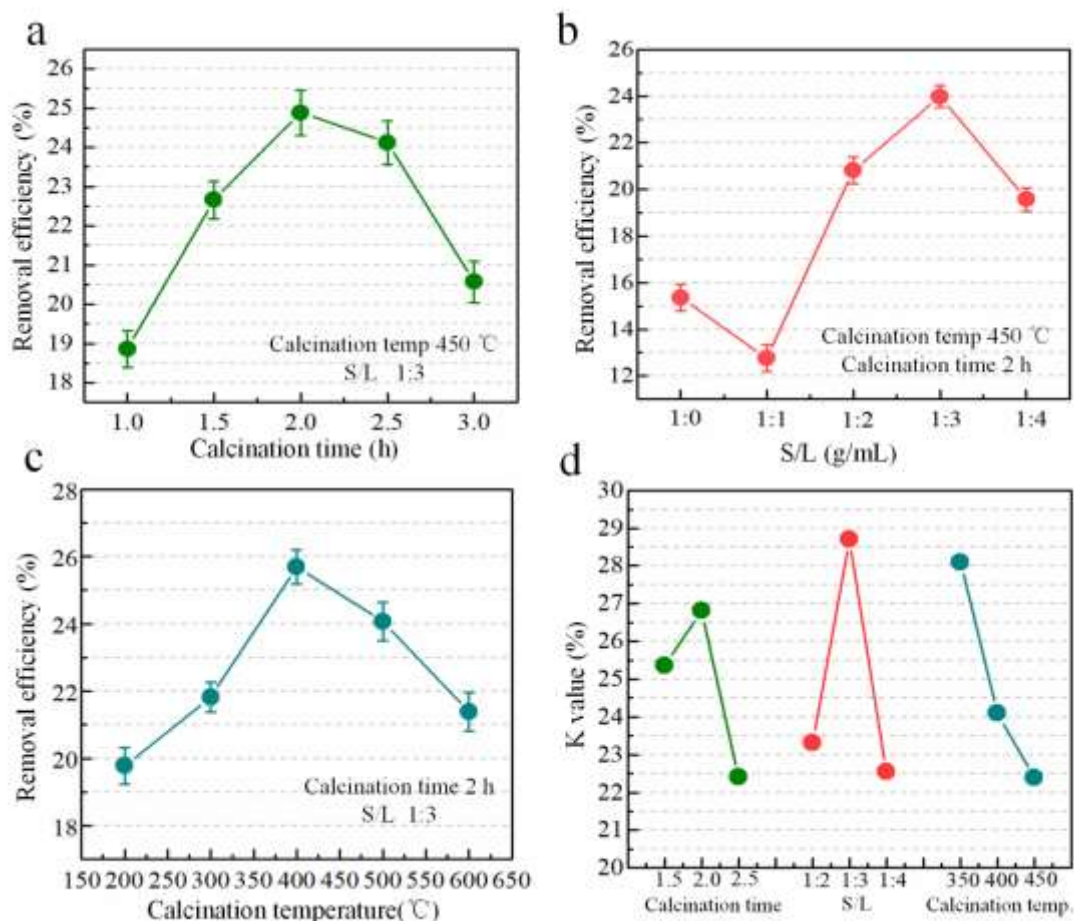
295 The calcination temperature had a considerable effect on the removal of Cr(VI) (**Fig. 3c**).  
296 FeSO<sub>4</sub> cannot be fully decomposed to iron oxides at low temperature, resulting in insufficient  
297 modification of GAC, which in turn affected its ability to both sorb and chemically reduce the

298 Cr(VI) during the 3D EKR process. At high temperatures (500 - 600 °C), the GAC can be  
299 ablated, resulting in a decrease in surface area and porosity. Its ability to retain iron oxide  
300 products was therefore decreased, which in turn caused a decrease in its performance for Cr(VI)  
301 removal using 3D EKR.

302 Based on these aforementioned results, a series of orthogonal experiments were designed  
303 to optimize the synthesis of FeO<sub>x</sub>/GAC. The L9 (3<sup>3</sup>) orthogonal design and results regarding  
304 removal efficiency of Cr(VI) leaching are shown in **Table S2** in the **SM**. The three factors A,  
305 B, and C, represents the calcination time, S/L, and calcination, respectively. The range analysis  
306 and variance analysis of the orthogonal experiment is given in **Table S3** in the **SM**. The  
307 influence of factors in different levels on removal efficiency of Cr(VI) leaching is illustrated in  
308 **Fig. 3d** based on range analysis. The influence degree of factors A, B, and C on the removal of  
309 Cr(VI) leaching was interpreted to be B>C>A, and the optimum process conditions to be S/L  
310 of 1:3, calcination temperature of 350 °C , and calcination time of 2 h. The particle electrodes  
311 are hereinafter referred to as the FeO<sub>x</sub>/GAC particles prepared under the optimum conditions.

312 The characterization of FeO<sub>x</sub>/GAC is illustrated in **Fig. 4**. The particle electrodes retained  
313 the skeleton and pore structure which is typical of raw GAC, and the particle surface was evenly  
314 covered with a large number of hexagonal flake-like crystals of uniform size (**Fig. 4a** and **4b**).  
315 A slight agglomeration of the particles was also observed. The main components of crystals  
316 were analyzed to be O and Fe (**Fig. 4c**). Results from XRD analysis (**Fig. 4d**) showed the two  
317 new peaks of FeO<sub>x</sub>/GAC at 2θ=30° and 35° agree with maghemite-C (JCPDS card 39-1346)  
318 and magnetite ((JCPDS card 19-0629). Furthermore, the XPS spectra of the core level of Fe  
319 2p<sub>3/2</sub> and O 1s given in **Fig. 4e** indicated the existence of Fe(III), Fe(II), and lattice oxygen<sup>55</sup>.  
320 Consequently, the load of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>2</sub>O<sub>3</sub> on GAC was confirmed. FTIR spectra of particle  
321 electrodes were further characterized to verify the surface functional groups (**Fig. 4f**). The  
322 synthesized FeO<sub>x</sub>/GAC retained the same stretching vibration of -CHO, -OH, and -C=O as raw  
323 GAC. Besides, the FTIR spectrum of the FeO<sub>x</sub>/GAC displayed new peaks at 3159 cm<sup>-1</sup> and  
324 1070 cm<sup>-1</sup>, attributed to the stretching vibration of -CH and COOH. The presence of the  
325 hydroxyl and carboxyl functional groups enhanced the non-polarity of the particle electrode

326 surface and showed stronger adsorption on Cr<sup>56</sup>. Additionally, peaks attributed to the stretching  
 327 vibration of Fe-O at 734 cm<sup>-1</sup> were identified<sup>57</sup>, which is consistent with the O 1s analysis of  
 328 FeO<sub>x</sub>/GAC. Further characterization of the electrode particles on N<sub>2</sub> adsorption-desorption  
 329 isotherms and pore diameter distribution is illustrated in **Fig. S2** in the **SM**.

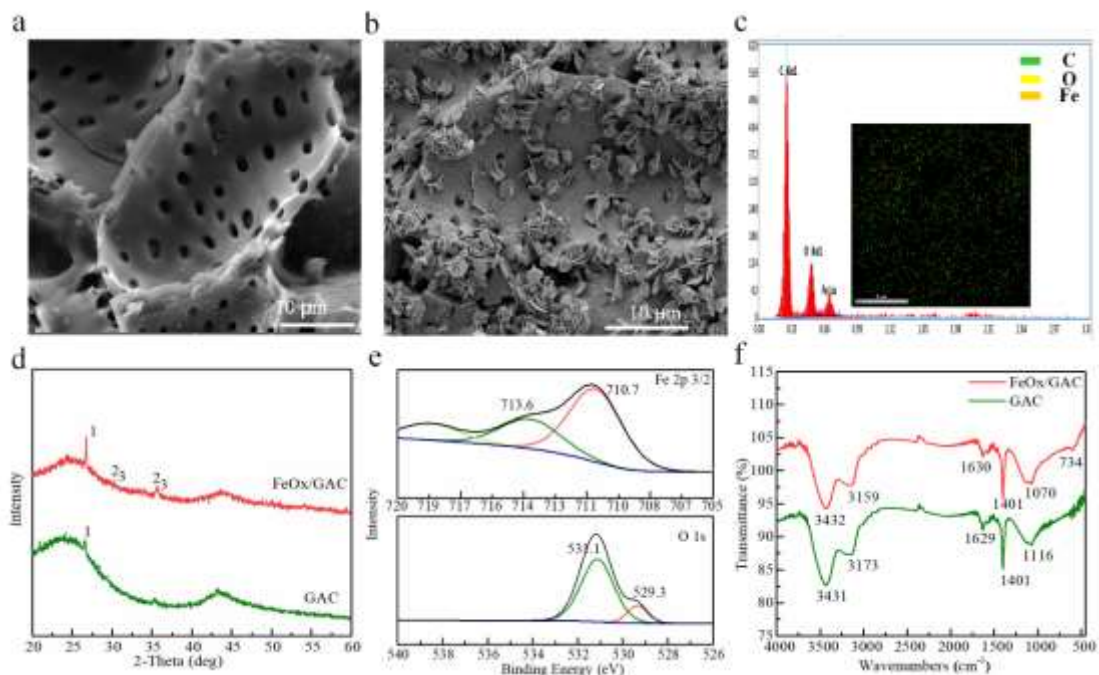


330

331 **Fig. 3** Effect of different variables employed during FeO<sub>x</sub>/GAC electrode particle synthesis  
 332 on resultant 3D EKR removal efficiency of Cr(VI) leaching: (a) calcination time, (b) S/L  
 333 ratio, (c) calcination temperature, and (d) k value of different variables in different levels  
 334 based on range analysis

335





336

337 **Fig. 4** Characterization of FeO<sub>x</sub>/GAC: (a) SEM of raw GAC, (b) SEM of optimized  
 338 FeO<sub>x</sub>/GAC, (c) EDS analysis of FeO<sub>x</sub>/GAC, (d) XRD patterns of raw GAC and FeO<sub>x</sub>/GAC,  
 339 (e) high-resolution XPS spectra analysis of Fe 2p<sub>3/2</sub> and O 1s of FeO<sub>x</sub>/GAC, and (f) FTIR  
 340 spectrum of raw GAC and FeO<sub>x</sub>/GAC

341 1: Carbon, C; 2: Maghemite-C, syn, Fe<sub>2</sub>O<sub>3</sub>; 3: Magnetite, syn, Fe<sub>3</sub>O<sub>4</sub>

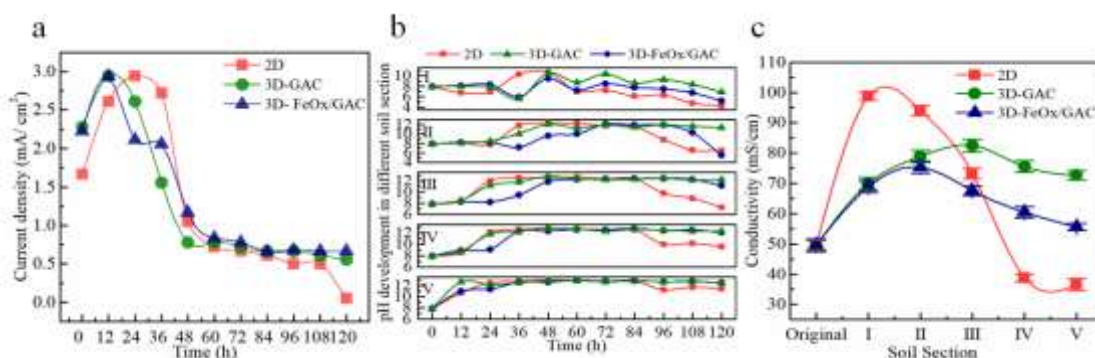
### 342 3.3 Changes in pH, EC, and current density

343 The pH, EC and electrical current are often the important electrokinetic indicators that  
 344 reflect the electrochemical reactions, physiochemical reactions, and transport of target ions in  
 345 the EKR system. The **Fig. 5** depicts the trend of changes in soil pH, EC, and current density  
 346 over time in experiment Group B with a variable of the particle electrode (none, GAC, and  
 347 FeO<sub>x</sub>/GAC). In **Fig. 5a**, the current density exhibited the same tendency, i.e., increasing first  
 348 and then decreasing, despite of different particle electrodes, which was explained by the law of  
 349 dissolution and electromigration of mobile ions during EKR. In the case of 2D EKR (i.e., no  
 350 FeO<sub>x</sub>/GAC), the current density (**Fig. 5a**) initiated from 1.66 mA/cm<sup>2</sup> and reached the  
 351 maximum of 2.89 mA/cm<sup>2</sup> after 24 h. This was slower than the 3D-GAC and 3D-FeO<sub>x</sub>/GAC  
 352 systems which reached their maximum of 2.93 mA/cm<sup>2</sup> and 2.91 mA/cm<sup>2</sup> only after only 12 h,  
 353 respectively. This was attributed to the bipolar microelectrodes formed in the 3D EKR system,

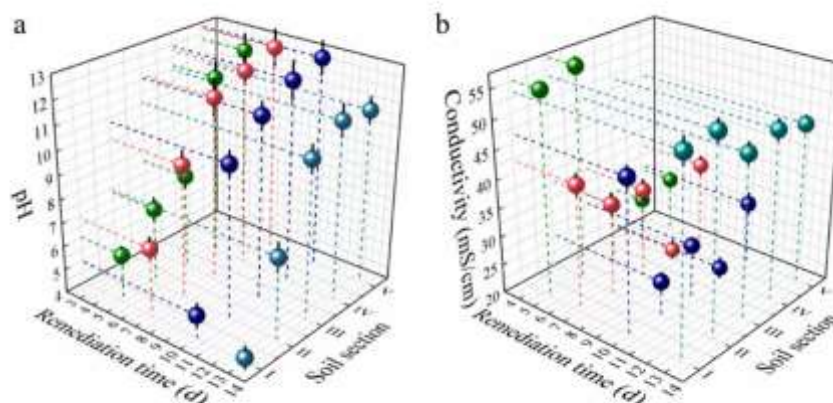
354 which enabled the expansion of electrode reactions from the two plate electrodes to the particle  
355 electrodes<sup>58</sup>. As a result, the current carriers (mobile ions) in 3D EKR were higher than in the  
356 2D EKR. In addition, free electrons inside the particle electrode also functioned as the carriers,  
357 which explained a higher stable current density in 3D-GAC and 3D-FeO<sub>x</sub>/GAC throughout 60  
358 - 108 h. In **Fig. 5b**, pH distribution in Group B showed that the acidification (pH 7.82 - 4.01)  
359 was mainly observed in Sections I and II, while the alkalization (pH 7.89 - 12.98) mainly  
360 observed in Sections III, IV, and V. This was explained by the migration of H<sup>+</sup> and OH<sup>-</sup>,  
361 produced by electrolysis on the anode and cathode. Interestingly, the pH change rate over time  
362 was always lower in 3D experiments, implying a relatively slow acidification/alkalization  
363 process. Generally, the acidic environment resulted in the adsorption and accumulation of  
364 Cr(VI) oxyanions, and the alkaline soil resulted in the precipitation of Cr(III)<sup>59</sup>, which explained  
365 the high EC in near anode sections and the low EC in near cathode sections in Group B, as  
366 shown in **Fig. 5c**. Noticeably, compared to the 2D experiment, the 3D experiments with GAC  
367 and FeO<sub>x</sub>/GAC had significant lower EC in Section I and II yet higher EC in Section IV and V.  
368 This indicated the less accumulation of Cr(VI) and less precipitation of Cr(III) was achieved  
369 simultaneously under 3D EKR.

370 **Fig. 6** shows the time-space scatter of soil pH and conductivity with FeO<sub>x</sub>/GAC as the third  
371 electrode. The soil pH distribution within each experiment showed the same regularity of  
372 increasing from near anode section to near cathode section (Fig. 6a). At the end of experiments  
373 after 5, 7, 10, and 13 d remediation, soil pH in Section I decreased to 6.0, 6.9, 4.9, and 4.1,  
374 while soil pH in Section V increased to 12.3, 12.7, 12.8, and 11.3, respectively. Particularly,  
375 Section I after 13 d remediation was strongly acidic, which enhanced the affinity between  
376 Cr(VI) and positively charged inorganic colloids in the soil, resulting in a low removal of  
377 Cr(VI). The acidification of soil was expected to expand towards the cathode with the extension  
378 of remediation of time due to generation and migration of H<sup>+</sup> in anode. However, acidification  
379 in Sections III, IV, and V was not achieved even after 13 d remediation, indicating a  
380 considerable OH<sup>-</sup> was concentrated in the 3D EKR system. This can be due to the E-Fenton-  
381 like reactions (Eqs. (3) and (4)) during which the H<sup>+</sup> was consumed and accompanied by the

382 generation of OH<sup>-</sup>. These three sections were measured as alkaline all the time, which was  
 383 conducive to the stable migration of Cr(VI). The overall conductivity in Group C was expected  
 384 to decrease with prolonging of time due to the migration of soluble ions out the soil. However,  
 385 Fig. 6b indicated an irregular distribution of conductivity over time. Given that the external EK  
 386 conditions were the same, this irregularity may be attributed to the FeO<sub>x</sub>/GAC, which behaved  
 387 as the bipolar third electrodes, resulting in the generation of H<sup>+</sup> and OH<sup>-</sup> and interfere with the  
 388 spices and migration of soluble ions during EKR process<sup>58</sup>.



389  
 390 **Fig. 5.** Effects of the particle electrode on the (a) system current density,  
 391 (b) soil pH, and (c) soil conductivity in experimental Group B.



392  
 393 **Fig. 6.** Effect of the remediation time on the (a) soil pH and (b) conductivity with FeO<sub>x</sub>/GAC  
 394 as the third electrode in experimental Group C.

### 395 3.4 Cr concentration and leaching toxicity

396 **Fig. 7** illustrates the distribution of Cr(VI) and total Cr after EKR, along with the removal  
 397 efficiency of Cr leaching. The distribution of Cr(VI) after remediation showed a typical

398 polarization phenomenon in the 2D EKR, i.e., lower removal rate in the near anode section  
399 (namely Section I, 27.86%) and higher removal rate in the near cathode section (namely Section  
400 V, 64.09%), as shown in **Fig. 7a**. Noticeably, Section III had the lowest removal efficiency,  
401 which can be explained by the pH jump between Section II (7.82) and Section III (11.94) after  
402 24 h (**Fig. 5b**). This resulted in the precipitation of calcium ions and magnesium ions and  
403 formed a focusing band (dead zone)<sup>60</sup>, which hindered the migration of  $\text{CrO}_4^{2-}/\text{HCrO}^-$  and  
404 therefore resulted in significant accumulation of Cr(VI). This uneven distribution of Cr(VI)  
405 reduced the average removal efficiency of the 2D EKR system, which was calculated to be  
406 42.49%. In contrast the average removal efficiency of Cr(VI) was calculated to be 49.24% and  
407 50.09% in 3D-GAC and 3D- $\text{FeO}_x/\text{GAC}$ , respectively. This improvement was attributed to the  
408 additional presence of the third electrodes, i.e., the presence of such particle electrodes can  
409 provide a favorable environment for the migration of Cr(VI) due to the fact that such systems  
410 exhibit a lower pH increase (and therefore lower tendency to reduce the focusing phenomenon  
411 caused by pH jump), and enhance the overall removal of Cr(VI). For the removal of total Cr  
412 using either 2D or 3D EKR depends on the migration properties of both Cr(III) and Cr(VI).  
413 Namely Cr(VI) oxyanions are known to be able to migrate under both acidic and alkaline  
414 conditions, whilst Cr(III) is more sensitive to pH changes and within this has a strong tendency  
415 to precipitate in soil under alkaline conditions<sup>61</sup>. Given the fact that Sections III-V were alkaline  
416 throughout the experiment and therefore hindered the migration and removal of Cr(III) from  
417 the acidic Sections I and II, the total Cr removal was greatly dependent on the removal of  
418 Cr(VI). The Cr(VI) comprised 3.6% proportion of total Cr in the original soil (prior to EKR),  
419 nevertheless, the average removal efficiency of total Cr reached 23.32% in 3D- $\text{FeO}_x/\text{GAC}$   
420 remediation, which indicated that a considerable amount of Cr(III) was oxidized into Cr(VI).

421 **Table 3.** Removal efficiency recorded from experiment Group B

Group B	Removal efficiency of Cr(VI) (%)			Removal efficiency of total Cr (%)		
	Maximum	Minimum	Average	Maximum	Minimum	Average
2D electrode	64.90 (V)	12.27 (III)	42.48	24.24 (I)	1.77 (II)	8.54

3D -GAC	56.07 (IV)	39.80 (I)	49.29	27.33 (III)	2.49 (V)	19.52
3D -FeO <sub>x</sub> /GAC	59.41 (V)	39.09 (I)	50.08	38.66 (II)	1.47 (IV)	23.32

422 **Fig. 7b** shows the leaching concentration of Cr(VI) in different soil sections after EKR  
423 treatment. The overall leaching concentration of Cr(VI) was still high after the 2D EKR  
424 treatment, which was 8.39, 8.45, 8.77, 3.77, and 6.15 mg/L from Section I to Section V,  
425 respectively. In 3D FeO<sub>x</sub>/GAC EKR, the leaching concentration in Sections I-III decreased to  
426 6.55, 7.59, and 7.12 mg/L, lower than that in both 2D EKR and 3D GAC EKR. Besides, the  
427 leaching concentration in Sections VI and V after remediation decreased below the limiting  
428 values (5 mg/L) of leaching toxicity for hazardous wastes (GB5085.3-2007). The removal  
429 efficiency of Cr(VI) leaching was calculated and shown in **Table 4**. The rank of average  
430 removal efficiency of Cr(VI) leaching is 3D FeO<sub>x</sub>/GAC (63.34%) > 2D (55.16%) > 3D-GAC  
431 (51.37%). This indicated the 3D FeO<sub>x</sub>/GAC EKR was more capable of removing the Cr(VI)  
432 from soil and thus decrease the environmental risk resulting from hazardous Cr(VI) leaching.

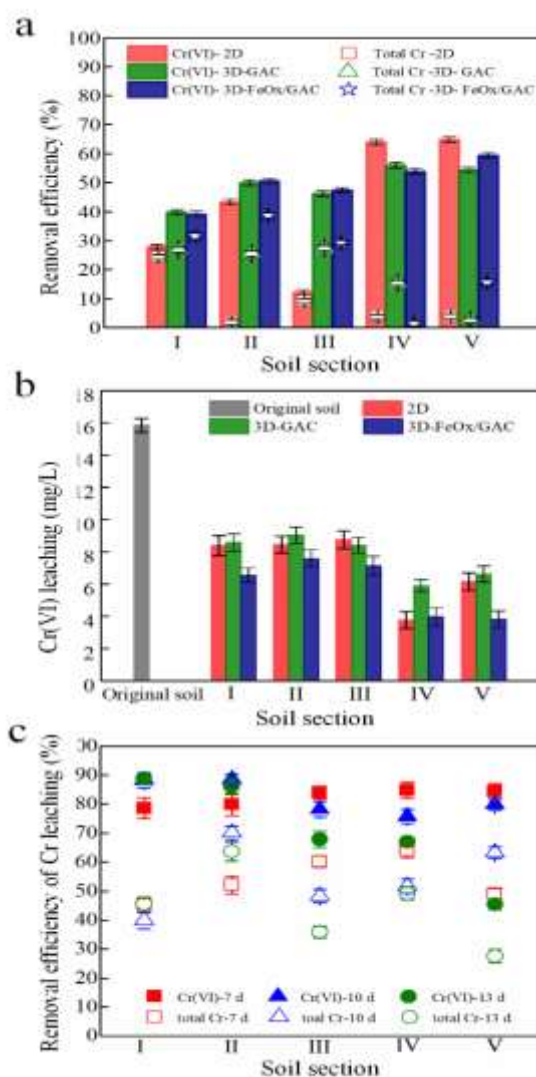


434 **Table 4.** The removal efficiency of Cr leaching in experiment group B

Group B	Removal efficiency of Cr(VI) leaching (%)					Average (%)
	I	II	III	IV	V	
2D electrode	47.08	46.6	44.70	76.17	61.17	55.16
3D-GAC	45.82	42.98	46.96	62.81	58.25	51.37
3D-FeO <sub>x</sub> /GAC	58.67	52.14	55.07	74.94	75.87	63.34

435 To further understand the Cr changes with time and space in the 3D FeO<sub>x</sub>/GAC EKR  
436 system, the removal efficiency of Cr(VI) leaching and total Cr leaching after 7, 10, and 13 d  
437 was investigated (Fig 6(c)). It can be seen that the Cr leaching was dynamically influenced by  
438 the remediation time. The highest removal of Cr(VI) leaching in each test was obtained in  
439 Sections 7 d-IV (84.83%), 10 d-II (88.14%), and 13 d-I (88.97%); meanwhile, the lowest of  
440 that was obtained in Section 7 d-I (78.62%), 10 d-IV (75.72%) and 13 d-V (45.51%). This

441 implied that the accumulation position of soluble Cr(VI) moved from the near anode (e.g.,  
 442 Sections I and II) to the near cathode (e.g., Sections IV and V) with the increase of remediation  
 443 time. Given that the near cathode sections were alkaline throughout the whole EKR process  
 444 and Cr(VI) tends to migrate to the near anode area, the accumulation of Cr(VI) in the near  
 445 cathode area in later remediation (10 - 13 d) was likely attributed to the oxidation of Cr(III).



446

447 **Fig. 7.** (a) removal efficiency of Cr, (b) Cr(VI) leaching concentration, and (c) removal  
 448 efficiency of Cr leaching after EKR.

449 3.5 Characteristics of FeO<sub>x</sub>/GAC and soil before and after treatment

450 The morphology and elemental composition of FeO<sub>x</sub>/GAC particles before and after EKR  
 451 were examined by SEM-EDS, as shown in **Fig. 8a** and **8b**. The image of raw FeO<sub>x</sub>/GAC (**Fig.**  
 452 **8a**) presented that iron oxide species with hexagonal lamellar shape was evenly dispersed on

453 the surface of GAC. After treatment, the surface structure was covered by substances mainly  
454 composed of C, O, Cr, Mg, Al, Ca, and Fe. The composition and crystal structure of raw  
455 FeO<sub>x</sub>/GAC, used FeO<sub>x</sub>/GAC-II, FeO<sub>x</sub>/GAC-III, and FeO<sub>x</sub>/GAC-IV exhibited significant  
456 differences in diffraction peaks (**Fig. 8c**). The two peaks of raw FeO<sub>x</sub>/GAC, corresponding to  
457 carbon and iron oxides (**Fig. 4d**), disappeared after treatment. Instead, the FeO<sub>x</sub>/GAC-II has  
458 three new main peaks at 26.8°, 29.5°, and 28.1°, attributed to the quartz SiO<sub>2</sub> (JCPDS card 46-  
459 1045), calcite CaCO<sub>3</sub> (JCPDS card 05-0586) and gismondine CaAl<sub>2</sub>Si<sub>2</sub>O<sub>8</sub>·4H<sub>2</sub>O (JCPDS card  
460 20-0452). The crystalline phase of Cr was not observed, which indicated an amorphous form  
461 of Cr on the surface of FeO<sub>x</sub>/GAC-II. The characteristic peak of gismondine disappeared on  
462 FeO<sub>x</sub>/GAC-III; besides, new peaks at 26.4° and 36.2° was observed, in agreement with aragonite  
463 CaCO<sub>3</sub> (JCPDS card 41-1475). The aragonite is the polymorphism of calcite, which appears  
464 with a significant concentration of calcium ions and dissolved carbonate in the soil near  
465 FeO<sub>x</sub>/GAC-III<sup>62</sup>. For FeO<sub>x</sub>/GAC-IV, the aluminosilicate, i.e., anorthite CaAl<sub>2</sub>Si<sub>2</sub>O<sub>8</sub> (JCPDS  
466 card 41-1486), was also observed. Noticeably, a very stable Cr(III)-containing silicate  
467 (Uvarovite, Ca<sub>3</sub>Cr<sub>2</sub>(SiO<sub>4</sub>)<sub>3</sub>, JCPDS 11-0696) was observed and formed by the combination of  
468 Cr<sub>2</sub>O<sub>3</sub>, CaO, SiO<sub>2</sub>, and a small amount of Al<sub>2</sub>O<sub>3</sub>. The other crystal phase of Cr(III)/Cr(VI) was  
469 not detected on used FeO<sub>x</sub>/GAC, suggesting their presence as amorphous states or soluble ions,  
470 which may be attributed to the oxidation of Cr(III) by ·OH generated in E-Fenton reactions.

471 **Fig. 8d** shows the FTIR spectra of raw FeO<sub>x</sub>/GAC, used FeO<sub>x</sub>/GAC-II and FeO<sub>x</sub>/GAC-IV.  
472 In the case of raw FeO<sub>x</sub>/GAC, peaks at 3432, 3159, 1630, 1401, 1070, and 734 cm<sup>-1</sup> correspond  
473 to the -OH stretching vibration, -CH stretching vibration, C=O vibration, C-C vibration, -  
474 COOH stretching vibration, and Fe-O stretching in Fe<sub>2</sub>O<sub>3</sub>/Fe<sub>3</sub>O<sub>4</sub><sup>63,64</sup>. After EKR, the -CH  
475 functional group at 3159 cm<sup>-1</sup> disappeared due to the complexation reaction between the amino  
476 group and Cr(VI). A new waveband at 467 cm<sup>-1</sup> on both used particle electrodes was interpreted  
477 as the bending vibration of O-Si-O and Si-O-Si in the soil colloid. Besides, new peaks at 874  
478 cm<sup>-1</sup> of FeO<sub>x</sub>/GAC-IV and 777 cm<sup>-1</sup> of FeO<sub>x</sub>/GAC-II represent the stretching vibration of Al-O  
479 or Si-O and bending vibration of Al-O-Si<sup>65</sup>. This result is related to the formation of  
480 aluminosilicates (e.g., anorthite) on the surface of the particle electrode. The intensity of the -

481 OH band enhanced especially on FeO<sub>x</sub>/GAC-II, indicating the generation of hydroxyl radicals,  
 482 which in turn interacted with Cr(VI) in a coordination reaction or participated in the oxidation  
 483 of Cr(III). This is consistent with the XRD analysis. Generally, the oxidative/reductive  
 484 reactions regarding Cr(VI)/Cr(III) can be interpreted by oxidation-reduction potential (ORP) in  
 485 the soil. Considering it was hardly to measure ORP in the very small soil samples around the  
 486 particle electrodes, the chemical states and corresponding relative proportions of Cr and Fe  
 487 species in original soil, remediated soil and FeO<sub>x</sub>/GAC particles were analyzed by XPS to  
 488 investigate the interconversion between Cr(III) and Cr(VI), depicted in **Fig. 8e**. Compared to  
 489 raw FeO<sub>x</sub>/GAC, Fe 2p characteristic peak on FeO<sub>x</sub>/GAC-II disappeared, indicating the  
 490 substantial Fe loss on particle electrodes near the anode. Two new peaks at BE= 576 eV and  
 491 347.2 eV were detected on both FeO<sub>x</sub>/GAC-II and FeO<sub>x</sub>/GAC-III, recognized as the  
 492 characteristic peaks of Cr 2p and Ca 2p, respectively. Spectral fitting and analysis of Cr 2p<sub>3/2</sub>  
 493 and Fe 2p<sub>3/2</sub> data are summarized in **Table 5**. The valence state of both Cr and Fe with Cr 2p<sub>3/2</sub>  
 494 was only observed on FeO<sub>x</sub>/GAC-III. Noticeably, the relative atomic proportion of Cr(VI)  
 495 (23.4%) is higher than that of FeO<sub>x</sub>/GAC-II (15.7%), while the relative atomic ratio of Fe(III)  
 496 on FeO<sub>x</sub>/GAC-III (61.0%) is higher than that on FeO<sub>x</sub>/GAC-IV (27.3%). This means that on  
 497 the surface of FeO<sub>x</sub>/GAC-III, the Cr(VI) increased with increasing of Fe(III), indicating the  
 498 occurrence of E-Fenton reactions and the oxidation of Cr(III), where ·OH free radicals were  
 499 generated accompanied by consumption of Fe(II) and production of Fe(III), as shown in Eqs.  
 500 (3) - (5).

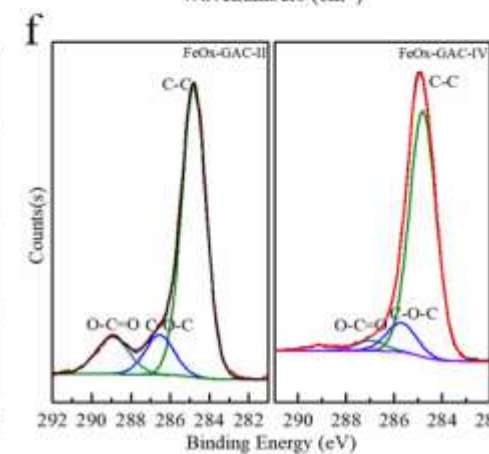
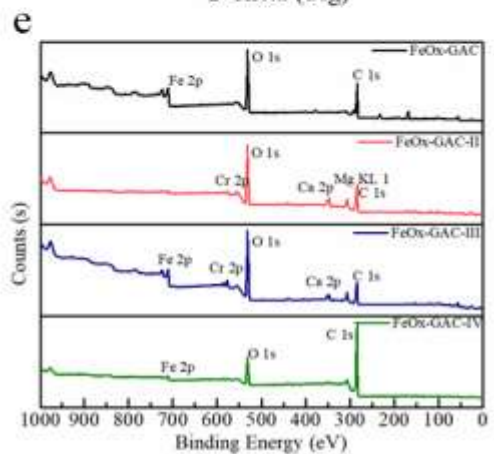
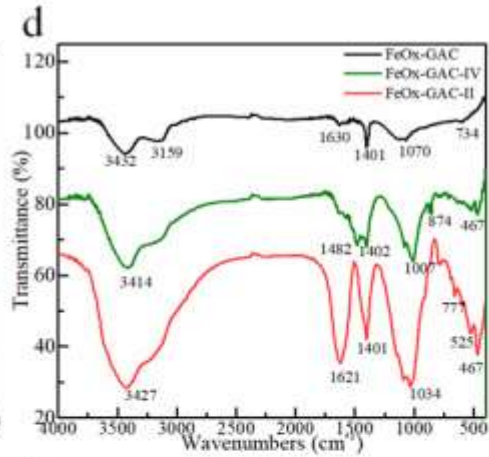
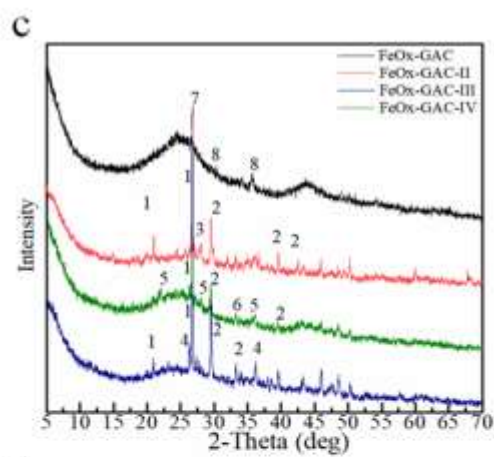
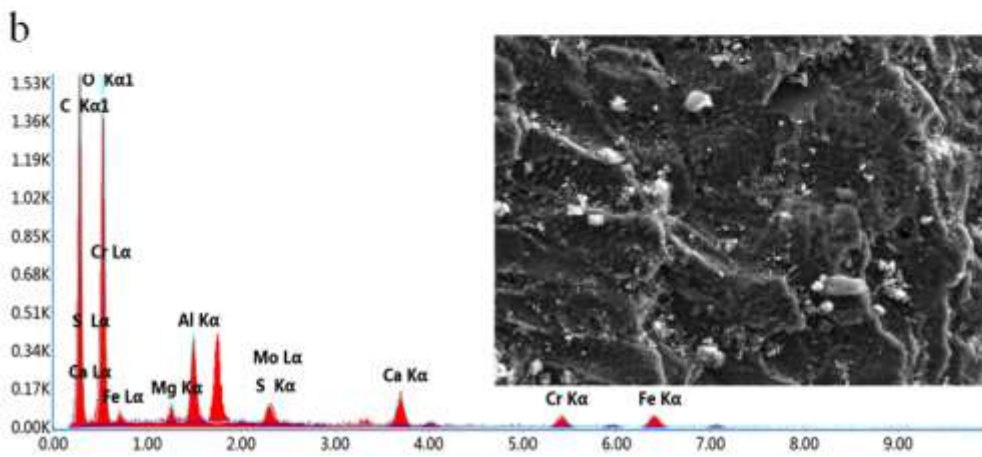
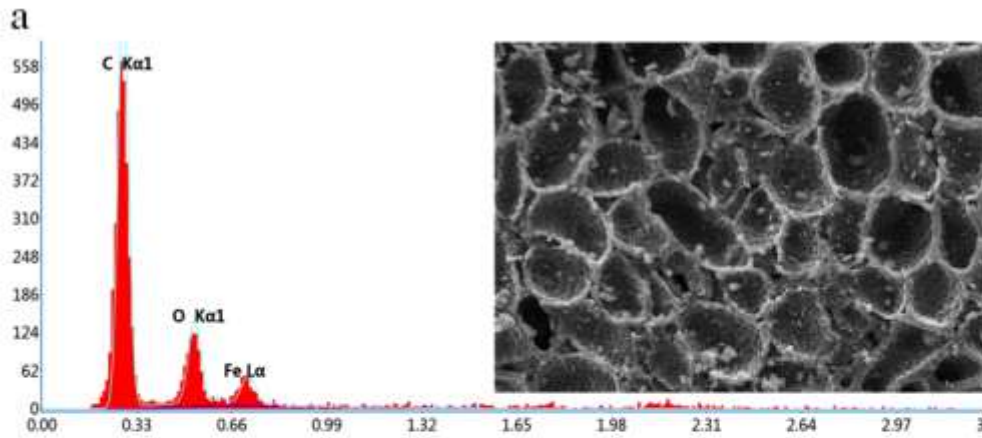
501 **Table 5.** XPS binding energies of Cr 2p and Fe 2p core level on FeO<sub>x</sub>/GAC-II, FeO<sub>x</sub>/GAC-  
 502 III, and FeO<sub>x</sub>/GAC-IV with area and FWHM

Sample	Element	Spin orbit	Position(±0.1 eV)	FWHM (eV)	Chemical State	Area ratio
FeO <sub>x</sub> /GAC-II	Cr	2p <sub>3/2</sub>	579.2	1.44	Cr(VI)	0.15
			577.1	1.44	Cr(III)	
FeO <sub>x</sub> /GAC-III	Cr	2p <sub>3/2</sub>	579.1	2.26	Cr(VI)	0.23
			576.8	2.26	Cr(III)	
	Fe	2p <sub>3/2</sub>	711.2	2.40	Fe(II)	0.61
			713.9	2.26	Fe(III)	
FeO <sub>x</sub> /GAC-IV	Fe	2p <sub>3/2</sub>	710.3	2.40	Fe(II)	0.27
			713.9	2.40	Fe(III)	

503

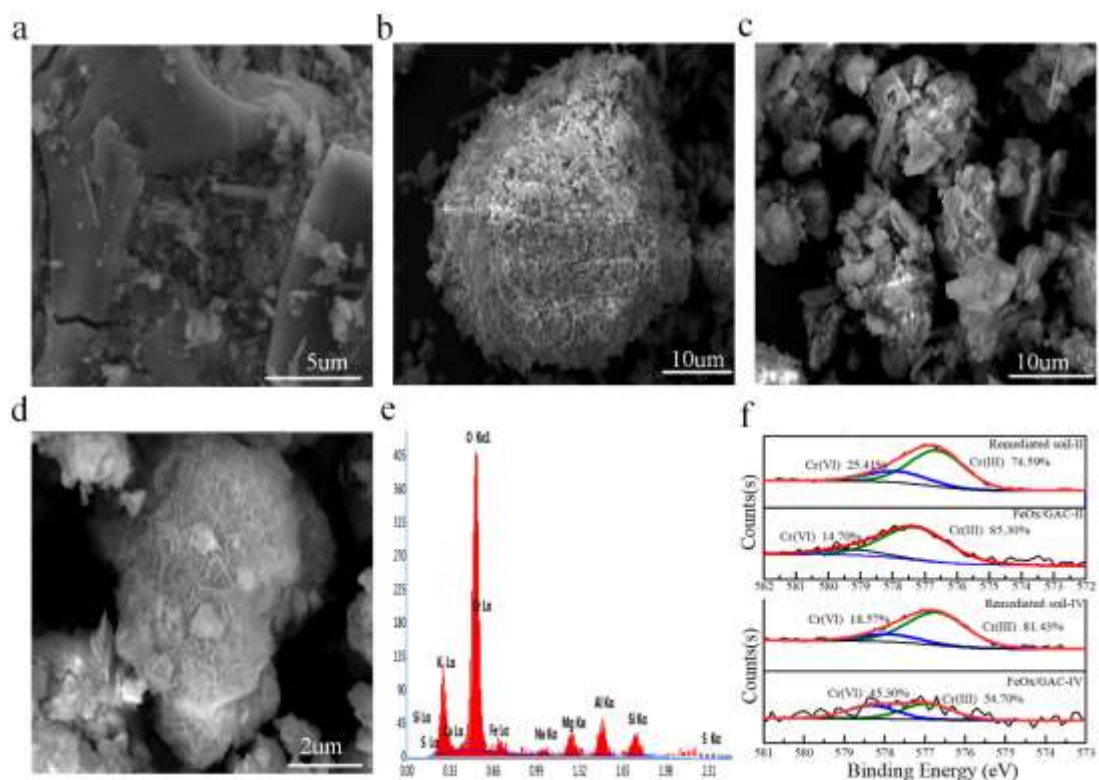


504 Further morphology and regional chemical composition of the soil before and after  
505 experiments were analyzed and shown in **Fig. 9**. It can be seen that the surface of the original  
506 soil particle was smooth and largely devoid of impurities, different from the ones from soil  
507 Sections II, III, and IV. A laminar structure was observed on both Sections III and IV, which  
508 might relate to the formation of calcium ions and magnesium ions bearing aluminosilicates in  
509 the soil. This was estimated by EDS analysis shown in **Fig. 9e**, which is consistent with XRD  
510 analysis of FeO<sub>x</sub>/GAC-IV (e.g., anorthite and uvarovite) and a previous study which has  
511 reported a similar thin strip structure of quintinite-2H<sup>66</sup>. **Fig. 9f** illustrates the chemical valence  
512 and relative proportion of Cr on the used particle electrode, compared to its surrounding soil.  
513 Generally, the valence state proportion of Cr on the surface of particle electrodes is not much  
514 different from that in its surrounding soil. Whereas, according to peak fitting results of Cr 2p<sub>3/2</sub>,  
515 the relative proportions of Cr(VI) and Cr(III) compounds on FeO<sub>x</sub>/GAC-II were 25.41% and  
516 74.59%, while that on its surrounding soil were 14.56% and 85.44%. This implied the minor  
517 reduction of Cr(VI) on the surface of particle electrodes in near anode sections. In the case of  
518 soil Section IV, the Cr(VI) proportion on particle electrodes increased to 45.30% compared to  
519 18.57% in ambient soil. This suggested a considerable transformation of Cr(III) to Cr(VI) on  
520 particle electrodes.  
521



523 **Fig. 8** SEM images and EDS spectra of FeO<sub>x</sub>/GAC (a) before and (b) after treatment; (c)  
 524 XRD pattern, (d) FTIR spectra, (e) XPS survey of raw and used FeO<sub>x</sub>/GAC, and (f) C 1s peak  
 525 fitting spectra.

526 1: Quartz, syn, SiO<sub>2</sub>; 2: Calcite, CaCO<sub>3</sub>; 3: Gismondine, CaAl<sub>2</sub>Si<sub>2</sub>O<sub>8</sub>·4H<sub>2</sub>O; 4: Aragonite,  
 527 CaCO<sub>3</sub>; 5: Anorthite, ordered, CaAl<sub>2</sub>Si<sub>2</sub>O<sub>8</sub>; 6: Uvarovite, syn, Ca<sub>3</sub>Cr<sub>2</sub>(SiO<sub>4</sub>)<sub>3</sub>; 7: Carbon, C; 8:  
 528 Maghemite, syn, Fe<sub>2</sub>O<sub>3</sub> or Magnetite, syn, Fe<sub>3</sub>O<sub>4</sub>.



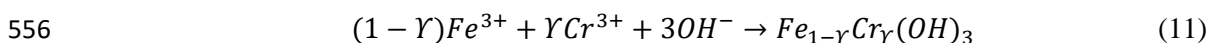
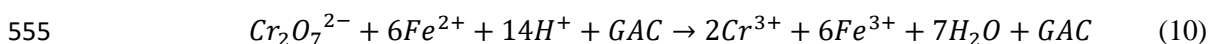
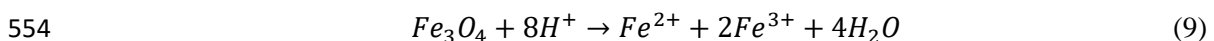
529 **Fig. 9** SEM images of (a) original soil, treated soil from (b) Section II, (c) Section (III) and  
 530 (d)Section (VI); (e) EDS spectrum for treated soil section IV, and (f) Cr 2p<sub>3/2</sub> spectra of used  
 531 FeO<sub>x</sub>/GAC and ambient treated soil.  
 532

533

534 3.6 Migration and transformation of Cr in FeO<sub>x</sub>/GAC-based 3D EKR system

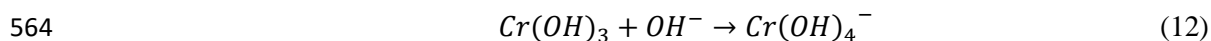
535 Cr migration under EKR depends upon a wide range of electrochemical factors, including  
536 pH and redox reactions which in turn have a direct influence on Cr transformation processes  
537 such as adsorption/electrosorption, desorption, precipitation, and dissolution. The non-  
538 uniformity of pH and Eh typically recorded in 2D EKR systems leads to the development of a  
539 wide range of such Cr immobilization processes. In contrast the presence of a third electrode  
540 (i.e. as an array of third electrodes disseminated throughout the soil matrix) has the potential to  
541 circumvent such unwanted phenomena.

542 According to the results collected herein, the initial stage of the FeO<sub>x</sub>/GAC- based 3D  
543 EKR system, comprised the movement of water-soluble Cr(VI) (present in the original soil  
544 sample), likely in the form of oxygen anions (e.g., Cr<sub>2</sub>O<sub>7</sub><sup>2-</sup> and HCr<sub>2</sub>O<sub>7</sub><sup>-</sup>), into the anolyte via  
545 electromigration. Such an electromigration process is the root cause of Cr(VI) removal from  
546 soil and occurs continuously under the action of the electric field. Meanwhile, H<sup>+</sup> and OH<sup>-</sup>,  
547 generated on the counter electrodes, entered the soil (which was still alkaline, with any Cr(III)  
548 therefore in a precipitated phase). FeO<sub>x</sub>/GAC also underwent polarization to form a miniature  
549 electrolytic cell, where adsorption/electrosorption and hydrolysis reactions on the particle  
550 electrode occurred. Within this process, potential reactions occurred: ferrous ions released from  
551 FeO<sub>x</sub> reduced Cr(VI) to Cr(III) and subsequently either co-precipitated with Cr(III) or migrated  
552 towards the cathode, depending on soil pH conditions, according to the electrochemical  
553 reactions shown in Eqs. (9) - (11):



557 As reactions progressed, a soil acidification front was developed in the soil adjacent to the  
558 anode. Cr(III), which was likely bound to carbonates and hydroxide precipitate phases, in near  
559 anode soil were therefore released and underwent electromigration towards the cathode.  
560 Precipitation then likely occurred in proximity to the cathode when encountering the elevated

561 pH conditions. In such locations where the pH increase was significant (pH>11), chromium  
562 hydroxide precipitates also likely dissolved, forming  $\text{Cr}(\text{OH})_4^{-67}$ , and therefore were attracted  
563 towards the anode, as shown in Eq. (12).



565 The presence of  $\text{FeO}_x/\text{GAC}$  enables the superimposition of E-Fenton reactions (Eqs. (3)  
566 and (4)) onto such processes, where strong oxidizing hydroxyl radicals were produced and  
567 released into the soil to promote the oxidation of Cr(III) to highly mobile Cr(VI) and  
568 consequently enable greater Cr movement to the anode via electromigration. Moreover in  
569 proximity to the cathode the presence of such  $\text{FeO}_x/\text{GAC}$  also likely facilitates the greater  
570 conversion of Cr(III) to stable silicates, therefore decreasing the mobility of any residual Cr  
571 within the soil. And thus the toxicity of Cr-contaminated soil was reduced significantly.

#### 572 **4. Conclusion**

573 This study has reported, for the first time, the application of a novel 3D EKR system for  
574 the removal of Cr from a real contaminated soil sample. Whilst many studies have investigated  
575 the application of 2D EKR for the removal of Cr from different matrices. Major technical  
576 challenges remain due to a range of factors including ineffective aqueous Cr removal and the  
577 tendency of Cr to undergo precipitation as partially soluble precipitate phases, which therefore  
578 are amenable for remobilization in the future. Herein we have compared the efficacy of both  
579 2D and 3D (with  $\text{FeO}_x/\text{GAC}$  composite particles comprising the third electrodes) EKR systems  
580 for the remediation of Cr from a real contaminated soil.

581 Overall our results suggest that 3D EKR enables higher total Cr removal efficiency and  
582 lower leaching concentration than 2D EKR. The maximum removal of Cr(VI) leaching reached  
583 88.9% after 13 d remediation. The presence of  $\text{FeO}_x/\text{GAC}$  particle electrodes was capable of  
584 not only alleviating the acid-base polarization in soil resulting from hydrolysis of main  
585 electrodes but also creating a higher and more stable current density in the 3D EKR system by  
586 functioning as current carriers, which facilitated the electromigration of both Cr(VI) and Cr(III).  
587 The 3D EKR also enabled the oxidation of Cr(III) to Cr(VI) on  $\text{FeO}_x/\text{GAC}$  in the near cathode  
588 soil region (recorded using XPS and Cr(VI) leaching data) which further facilitated its removal

589 from the soil via electromigration, due to the greater solubility of Cr(VI). In regions in  
590 proximity to the cathode the transformation of Cr(III) to stable silicates was also promoted,  
591 which due to their low solubility, also further lowered the toxicity of the contaminated soil.

592 This study therefore provides a highly promising first proof of concept for this new  
593 approach to Cr remediation from soil. Future work is required in order to further understand the  
594 fundamental electrochemical mechanisms explored herein in both different soil and  
595 contaminant systems but also at greater scale and for longer time periods. Within this the major  
596 steps forward would be the direct measurement and associated numerical modelling of hydroxyl  
597 radical formation on soil regions adjacent to particles electrodes and the energy consumption  
598 in the 3D EKR process. Such research would provide further validation of this new  
599 contaminated land remediation process and thereby accelerate its development towards  
600 potential future commercial applications.

601

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