

A Performance Monitoring Approach for the Novel Lillgrund Offshore Wind Farm

E. Papatheou, N. Dervilis, A. E. Maguire, I. Antoniadou and K. Worden

Abstract—The use of offshore wind farms has been growing in recent years. Europe is presenting a geometrically-growing interest in exploring and investing in such offshore power plants as the continent’s water sites offer impressive wind conditions. Moreover, as human activities tend to complicate the construction of land wind farms, offshore locations, which can be found more easily near densely populated areas, can be seen as an attractive choice. However, the cost of an offshore wind farm is relatively high, and therefore their reliability is crucial if they ever need to be fully integrated into the energy arena. This paper presents an analysis of supervisor control and data acquisition (SCADA) extracts from the Lillgrund offshore wind farm for the purposes of monitoring. An advanced and robust machine learning approach is applied in order to produce individual and population-based power curves, and then predict measurements of the power produced from each wind turbine from the measurements of the other wind turbines in the farm. Control charts with robust thresholds calculated from extreme value statistics are successfully applied for the monitoring of the turbines.

Index Terms—Offshore wind farm, wind turbine monitoring, SCADA, machine learning, pattern recognition.

I. INTRODUCTION

THE idea of using SCADA measurements for structural health monitoring (SHM) and condition monitoring (CM) has received attention from both the wind energy and structural engineering communities, especially for the monitoring of critical infrastructures [1]. In order to maintain a qualitative profit with large offshore wind farms, a major challenge is to keep operational and maintenance costs to the lowest level by insuring reliable and robust monitoring system. For this reason, data mining and machine learning are promising approaches for modelling wind energy aspects such as power prediction or wind load forecasting. It is perhaps well known that there has been a recent expansion in the use of wind energy, which is likely to continue with an accelerated pace over the coming years. Among the various forms of wind energy, offshore wind farms have become more popular, mainly due to the broader choice regarding their location and also the generally steadier and higher wind speeds that can be found over open water, when compared to land. It is also understood that although

offshore locations may be preferable to land sites, they can increase radically their maintenance costs, thus the monitoring of offshore wind farms becomes crucial if the expansion of their use continues to grow.

There have been several different approaches proposed for the monitoring of wind turbines, from traditional non-destructive evaluation (NDE) [2] methods, or vibration approaches on the blades [3], [4] to advanced signal processing in gearboxes [5]–[8]. General reviews can be found in [9] and [10]. Several researchers have tried in recent years to apply damage detection technologies and these studies were mainly in a laboratory environment [11]–[18]. Briefly, both passive and active sensing technologies have been applied in the context of wind turbines (WTs) [13]. In passive sensing techniques there is no external/artificial excitation as in active sensing techniques, which can have an effect on the sensitivity, robustness and the practical application of the approach. Most of the SHM techniques and sensor systems that are discussed in the literature and available to industry have been considered for application to WT blades. For comprehensive reviews and explanation on SHM the reader is referred to [19] and [20]. In general, NDE approaches work in accessible parts of the structures, require a high degree of expertise and can have substantial inspection costs, but they can be highly sensitive. SHM incorporates the effort to build a general online monitoring approach for structures in order to reduce or even replace lengthy inspection costs. Among the methods which have been applied to WT SHM and fall into the NDE category are ultrasonic waves (popular with composite structures and mainly use piezoelectric transducers), smart paint (piezoelectric or fluorescent particles), acoustic emissions (usually barrel sensors), impedance tomography (carbon nanotube), thermography (infrared cameras), laser ultrasound (laser devices), nanosensors (electronic nano-particles) and buckling health monitoring (piezoelectric transducer). Not all NDE methods can be used for online monitoring - some may require a halt of the operations of the systems for their inspection. Vibration-based monitoring methods generally use accelerometers, piezo or microelectromechanical systems (MEMS), laser vibrometry and also strain or fiber optic sensors. These methods tend to be less sensitive, but offer global online monitoring capabilities as well as the possibility of monitoring in non-accessible areas of the structures. They also tend to be cheaper. The above methods can also be roughly separated into physics-based or data-based depending on whether they are defined from physical principles or just data-driven. Examples of data-based approaches for monitoring WT are given in [21]–[23].

Most modern wind farms will contain some form of super-

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visor control and data acquisition (SCADA) system installed, which can provide for the measurement and the recording of several different variables, such as: wind speed, bearing and oil temperatures, voltage, and the power produced, among others. As the SCADA system records constantly and is primarily used to monitor and control plants, it forms an ideal basis for a complete online structural health monitoring approach. In addition, SCADA extracts are perhaps the most direct and potentially useful data obtained from wind turbines, except of course any direct measurements acquired on the turbines themselves (through accelerometers, laser vibrometry or any other sensor).

The use of SCADA data for monitoring has been shown in several studies, such as in [24]–[31], and in most cases it aims at the development of a complete and automatic strategy for the monitoring of the whole turbine or wind farm, although sub-components (e.g. bearings, generator) may be individually assessed as well. Among the various approaches, power curve monitoring has been popular and successful. Wind turbines have been designed by manufacturers to have a direct relationship between wind speed and the power produced, and as they require a minimum speed to produce the nominal power, but limit the power generated from higher wind speeds, the power curve usually resembles a sigmoidal function. A critical analysis of the methods for modelling the power curve can be found in [32] and recent work in [33], but in general, researchers have exploited the deviation from a reference curve to perform SHM on turbines. The use of machine learning approaches for the estimation of power generation can be seen as far back as in [34] and in [35], with more recent works appearing as well [36], [37]. In [38] a steady-state model of a whole wind farm with neural networks was shown to have fair results if the data used were pre-processed, while in [39] three operational curves, power, rotor and pitch were used for reference in order to produce control charts for the monitoring of wind turbines. The current paper explores the potential of using actual SCADA data for the monitoring of individual turbines, and of the whole farm, by constructing power curves for each turbine and then comparing how well they predict for other turbines. The modelling is done with neural networks and Gaussian processes for comparison. Control charts are produced for the individual monitoring of the turbines using standard x chart plots and extreme value statistics for comparison.

The layout of the paper is as follows. The next section describes the wind farm and the SCADA data which were available. The second section presents the modelling of the power curves of the wind turbines while the third section displays the monitoring of the turbines with control charts. Finally, the paper is rounded off with some overall conclusions, a discussion of the potential of the approach, and the future work which is currently planned.

II. DESCRIPTION OF THE LILLGRUND WIND FARM AND THE NOVEL ELEMENT

The Lillgrund wind farm is situated in the sea area between Denmark and Sweden and consists of 48 identical wind turbines of rated power 2.3 MW [40]; their distribution can be seen in

Figure 1. The wind farm is owned and operated by Vattenfall. The original labelling of the turbines made use of a combination of letters and numbers (rows A to D, see again Figure 1), but for convenience here the turbines were simply numbered from 1 to 48. In this paper, only the pure number labelling is going to be used. The separation between the turbines in the row is $3.3 \times D$ where D is the diameter of the turbine and the rows are separated by $4.3 \times D$, Fig.1. The wind turbines are Siemens SWT-2.3-93 (see Fig.2), characterised by a rotor diameter of 92.6m and a hub height of 65m, giving a rated power of 2.3 MW. The maximum rated power is reached when wind speeds take values of 12m/s (rated wind speed).

It is important to note that the spacing between the turbines in the specific wind farm is significantly closer than most conventional farms [40], and this unique element is generally expected to affect their performance. This wind farm architecture was created deliberately for analysing the effects and the interactions of each wind turbine within such closer spacing. The available data used in this study correspond to a full year of operation. All the SCADA extracts consist of 10 min averages, with the maximum, mean, minimum and standard deviation of the 10 min intervals being recorded and available. The actual sampling frequency is less than 10 mins, but it is not disclosed here.



Fig. 1. The picture shows the location of the 48 turbines in Lillgrund wind farm [40].

III. POWER CURVE MONITORING OF WIND TURBINES

The number of sources of information regarding reliability of WT technology lifetimes is very limited due to the highly competitive market. Offshore wind farms are arguably going to be the pioneers in future regarding the renewable energy sources; however, because they operate in remote areas away from land and are expanding into deeper waters, SHM will be an essential part of the success of these structures in the competitive market. Automatic mechanisms for anomalous



Fig. 2. The picture shows a Siemens SWT-2.3-93 in Lillgrund [40].

performance detection of the WTs are still in the embryonic stage. Following these thoughts, a view of sensitive and robust damage detection methodologies of signal processing are investigated in this paper.

Once more, one has to recall from before that the rare spacing (worldwide) between the turbines is one of the most challenging and interesting motivations behind the analysis of this work. The analysis is based on neural network and Gaussian process regression and is used to predict the measurement of each WT from the measurements of other WTs in the farm. Neural networks are standard machine learning tools and they were the first to be applied, but as will be shown, Gaussian processes have certain useful advantages. Regression model error is used as an index of abnormal response. Furthermore, as will be seen later using this regression error (residual error, which is the difference between the algorithm predictions and the actual SCADA data) a strong visualisation that indicates when faults occur will be presented.

A key novel technique in computing these warning levels (thresholds) which indicate novelty (faults) is the usage of sophisticated tools in order to obtain these thresholds. As will be explained later, the warning levels are calculated by using extreme value statistics via evolutionary optimisation algorithms like the self-adaptive differential evolution.

A. Artificial Neural Networks

Artificial Neural Networks (ANNs) are algorithms, or to be more specific, mathematical models which are loosely based on the way the human brain and biological neurons work. They have been extensively used for regression and classification, and they have been very successful in modelling data originating from various different sources. In the current work, the multi-layer perceptron (MLP), the most common neural network, is used [41]. For more details on the MLPs the reader is referred to [41], [42]. Since neural networks have been successfully

used for nonlinear regression, they seem ideal for learning the power curve of wind turbines. The wind speed is available, in 10 min averages, from the SCADA extracts for each turbine (there is an anemometer in each tower). In addition, the SCADA data provide a status for the operation of the turbines, usually in the form of an ‘error code’. For the creation of the healthy power curve (the reference curve), data from the whole year were used, but only when they corresponded to time instances with a status code equal to ‘0’, which means ‘no error’ in the turbines. The one-year healthy data were separated into training, validation and testing sets. The training set is primarily used for the training of the networks, while the validation is used to identify the best structure for the network. Different numbers of training cycles are applied, and in the end the finally selected network is tested with fresh data with the help of the testing set. The search for the network structure here went from 1 up to 10 hidden units, and the finally selected number of training cycles used was 300. All the training was done with the help of the Netlab [43] package and the optimisation algorithm for the network output error minimisation was the scaled conjugate gradients method [43], [44]. The measure of the goodness of the regression fit was provided by the normalised mean-square error (MSE) shown in equation (1),

$$MSE(\hat{y}) = \frac{100}{N\sigma_y^2} \sum_{i=1}^n (y_i - \hat{y}_i)^2 \quad (1)$$

where the caret denotes an estimated quantity, y_i is the actual observation, N the total number of observations and σ_y the standard deviation.

In total, 48 different networks (same as the number of turbines) were finally selected to create a power reference curve for the turbines. After that, each network was provided with wind speed data from the rest of the turbines and was asked to predict the power produced from them. In Figure 3, the normalised MSE errors of each trained network, when tested with wind speed data for the turbine for which they were trained, and subsequently the remaining turbines, is shown. Each axis of the confusion matrix shown in Figure 3 corresponds to 1 up to 48 turbines, where on the y-axis is the number of the trained turbine and on the x-axis the number of the tested turbine. In general, an MSE error below 5 is considered a good fit and below 1 excellent.

From the results it is clear that almost all the trained networks are very robust and the maximum MSE error is around 5, which mainly occurs in turbines 3 and 4 which are located in the outside row of the wind farm. It can also be seen that on the diagonal of the confusion matrix (which corresponds to the testing set of the trained turbines when tested with data from themselves), the MSE error is very low, with the maximum appearing in turbine 39 (MSE=1.4708), and the minimum in turbine 31 with MSE at 0.5408. When the trained networks for an individual turbine were fed data originating from the same network, but which did not correspond to ‘no error statuses’, the MSE error was everywhere larger as can be seen in Figure 4, the lowest was 4.7991 which appeared in turbine 12 and it was still larger than the 0.8262 of the healthy data. In turbine 4, for example, the MSE increased from 0.768 to 149.033 and the standard deviation of the regression error from 0.0593

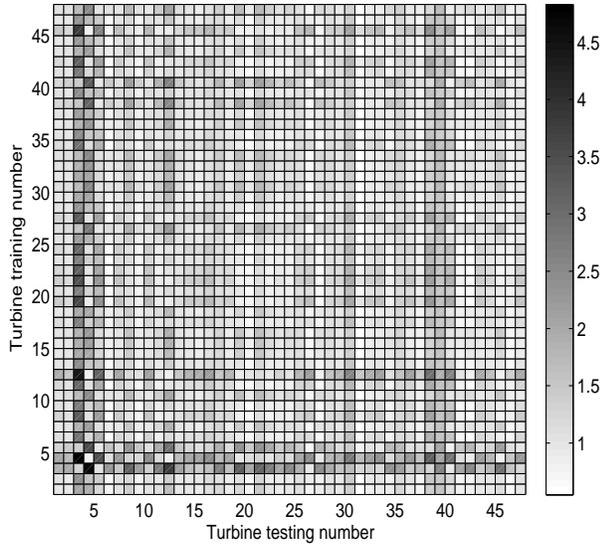


Fig. 3. Confusion matrix with MSE errors created from the neural networks - testing set.

to 0.3685. Subsequent scanning of the data revealed that the majority of the instances where the regression error becomes high (in turbine 4) happened when the turbine was not working, either from emergency stops or manual stops. The emergency stops are associated with faults, but as these results derive from actual working data, the types of faults are limited to what was present during the recording period. Essentially, Figure 3 shows a map of potential thresholds, which can be used for the monitoring (in a novelty detection scheme) of the turbines individually or as a population.

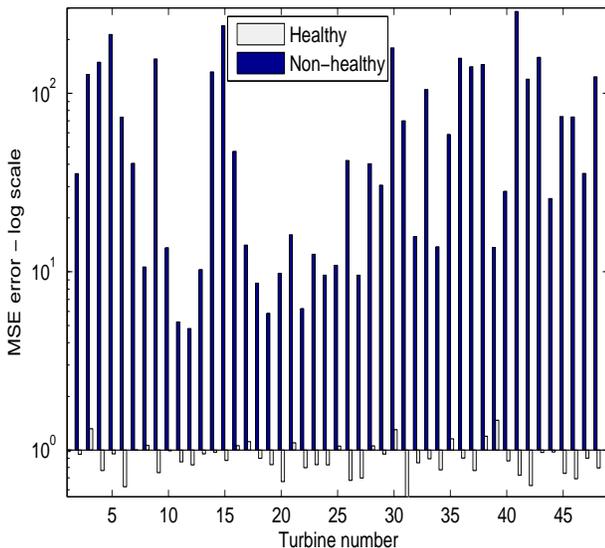


Fig. 4. MSE error of the neural network models when presented with data not corresponding to error code '0'.

B. Gaussian Processes

Neural networks have proved to be a very powerful tool, especially for nonlinear regression, but they also present several challenges during their modelling stage. The structure of the network, including hidden layers and hidden nodes along with the training cycles, play a prominent role in the accurate modelling of data and the overall results of any such analysis. In addition, different initial conditions for the network weights must always be explored and issues regarding overfitting of data are generally present, making the process nontrivial.

Alternatively, in the area of monitoring a wind turbine via a regression analysis and in the exact same philosophy as the one described earlier, another powerful technique can be adopted which is much simpler and faster. This technique is the Gaussian process for regression. Gaussian processes is a research area of increasing interest, not only for regression, but also for classification purposes. The Gaussian process (GP) is a stochastic nonparametric Bayesian approach to regression and classification problems. These GPs are computationally very efficient and the nonlinear learning is relatively easy. Regression with these algorithms takes into account all possible functions that fit to the training data vector and gives a predictive distribution of a single prediction for a given input vector. As a result, a mean prediction and confidence intervals on this prediction can be calculated from this predictive distribution. For more details the reader is referred to [42], [45].

The initial and basic steps in order to apply Gaussian process regression is to obtain a mean and covariance function. These functions are specified separately, and consist of a specification of a functional form and a set of parameters called hyperparameters. Here, a zero-mean function and a squared-exponential covariance function are applied (see [45]). When the mean and covariance functions are defined, then the inference method specifies the calculation of the exact model and in simple terms describes how to compute hyperparameters by minimisation of the negative log marginal likelihood. The software used for the implementation of GP regression was provided by [45].

In Figure 5, a similar confusion matrix to that produced for the MLPs is shown. The results appear to be very good again, with the same level of robustness and similar levels of MSE error, with the worst being again in turbines 3 and 4. In terms of the comparison between neural networks and Gaussian processes, it appears that the results are very similar with the networks performing with a slightly lower MSE error. It should be noted that the GPs are trained with about a third of the data that the neural networks were provided, but the testing sets are everywhere the same.

Figure 6 simply shows the average MSE errors contained in the confusion matrix shown in Figure 3. It is shown how well each trained (reference) power curve predicts the power produced in the rest of the turbines on average, and also how well the power produced in each turbine is predicted by the rest of the trained curves (corresponding to the rest of the turbines). In Figure 6, it can be seen again that the worst turbines are 3 and 4 which predict, and are also predicted by the rest of the turbines with a greater error than the rest. Similar plots as to

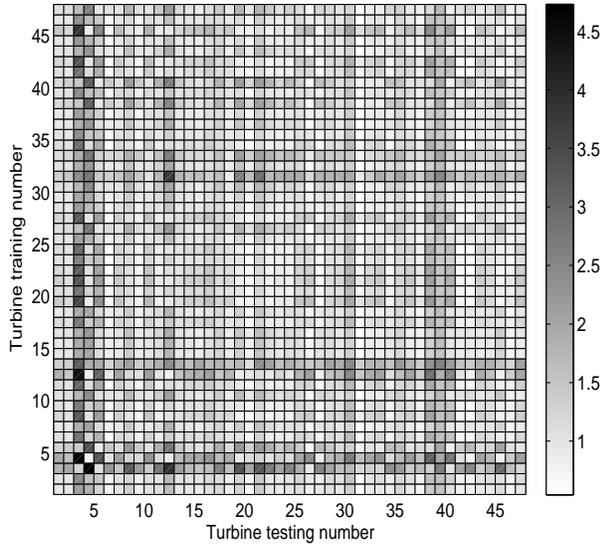


Fig. 5. Confusion matrix with MSE errors created from the Gaussian processes - testing set.

those of Figure 6 can be produced for the GPs, and the results are equivalent so they are not included here. The very low MSE errors show that the power curves have the potential of being used as a feature for the monitoring of the whole farm, as they were shown to be generally robust to the individual differences that the turbines inevitably present (location, different sensors, different generators etc).

IV. VISUALISING THE DATA USING GAUSSIAN PROCESS ANALYSIS THROUGH ROBUST EXTREME VALUE STATISTICS THRESHOLDS

As previously mentioned, Gaussian process regression, considers all possible families of functions which fit to the training set observations, and as a result provides a predictive distribution which gives a mean prediction and confidence intervals on this prediction. The advantage of the approach is illustrated in Figure 7 where the actual and the predicted power for turbine 9 are shown. The intervals plotted in Figure 7 are plus and minus three standard deviations of the predictive distribution. If one assumes that an accurate model was obtained then, when an observation is outside these confidence intervals it may be considered as an outlier/novelty and potentially a fault. This approach is superior to the neural networks, where no confidence intervals are available, and also offers the advantage that if highly abnormal conditions occur which differ from those in the training set, the confidence intervals will increase, meaning that a performance anomaly might not be classified wrongly as an outlier.

As previously mentioned, all data were separated equally into training, validation and testing sets. The training set was only used for training and the testing set was used for the judgement of the models. The choice for the turbine for illustration was fairly arbitrary, but turbine 9 had a relatively low MSE of 0.76 in the testing set (see former section). Figure 7 shows

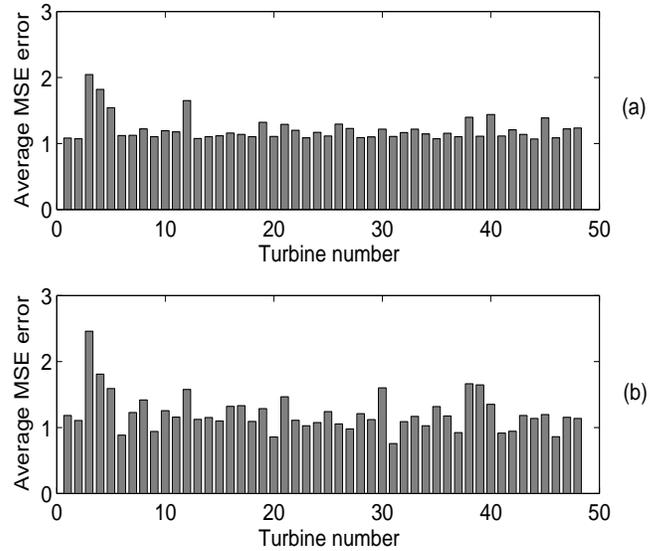


Fig. 6. Average MSE error showing how well the power produced in each turbine is predicted by the networks trained in the rest of the turbines (a) and how well each trained network produces the power produced in the other turbines.

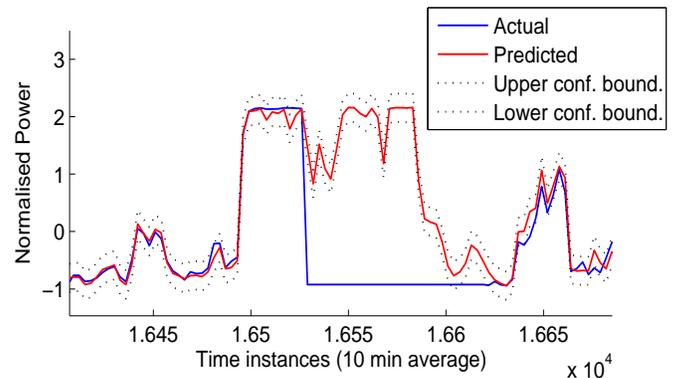


Fig. 7. Predicted and actual power when there was a fault in turbine 9 (smoke in the nacelle).

the predicted and the actual power for turbine 9 in some time instances where a fault had been identified. The fault involved smoke in a part of the nacelle and it is clearly shown that the actual values lie very far from the confidence boundaries of the Gaussian Process. It is possible then by monitoring the regression error of the identified model to identify severe faults in the turbine which affect its performance. And this critical analysis is investigated in the next section.

A. Control chart monitoring with \bar{x} chart plots

The predictive distribution provided by the Gaussian process regression may present an easy way of monitoring the performance of a wind turbine, however an on-line approach will demand a more robust quantity to be monitored other than just the confidence intervals of the prediction. The simplest such quantity is the residual error between the actual and the predicted power produced. A control chart is a straight

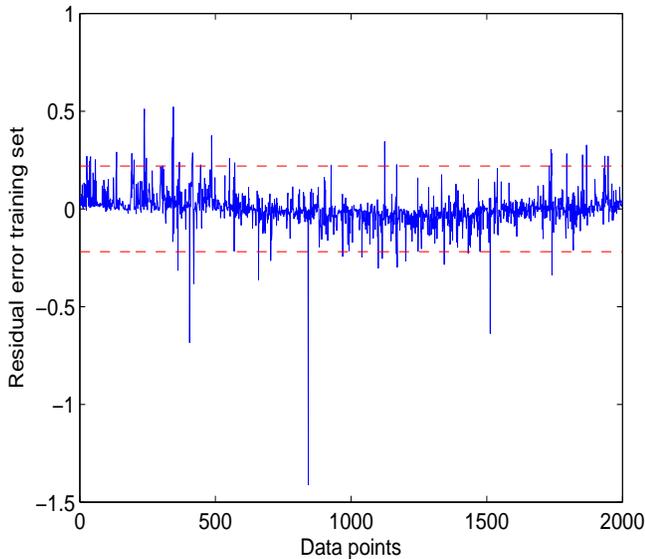


Fig. 8. Standard x chart plot for the training error in turbine 9.

forward way of monitoring the residual error in the turbines. A standard x chart control approach was the first to be applied. The residual error used for all control charts presented here was provided by the models which were trained on measurement data from the same wind turbines which they were intended to monitor, and not from the rest of the turbines. The residual error corresponds thus to the values of the diagonal of the confusion matrix shown in Figure 5. The control limits were calculated by $\mu + 2.58\sigma$ [46] for a 99 % level confidence. Figure 8 shows the results of the x chart plot in the training error and Figure 9 the results for the validation set. It is reminded that the validation set was used for the identification of the best neural network structure, but it was not used at all in the Gaussian process regression. In addition, the training set does not contain any data which corresponds to time instances with faults present (error codes equal to '0' are considered healthy). It can be seen from Figure 8 that there are 55 instances which are considered outliers, out of the 2000 total. If the controlled variable is assumed to follow a Gaussian distribution, then the proposed control limits should incorporate 99 % of the data which would mean approximately 20 outliers out of the 2000, a number smaller than the 55 shown in Figure 8.

In order to check for the correct ratio of false-positives (FP) and false-negatives (FN) during the monitored period of time, in this case either the validation or the testing set, the use of the error codes provided is crucial. The 'non-healthy' data which appeared during the year correspond to various types of error codes, each one representing different parts of the monitored system including the whole wind farm and the grid. The error codes therefore were separated into categories of different severity according to the type and the recommended action upon their presence, information which was provided by the company owning the wind farm, Vattenfall. For example, a fault which indicated a warning with a recommended action of auto-reset was considered of lower severity than one which

indicated an alarm and a call for a technical team to the turbine. Finally, for the purposes of identification of the FP and FN in the specific work, the error codes were separated into those which were considered relevant to the power produced, which would therefore be detectable by monitoring the power curve, and those which were irrelevant (e.g. lamp failures etc) and consequently undetectable by the current methodology.

By using the above classification of the faults for the period corresponding to the validation set, Figure 9 reveals that there are 486 false-positives (FP), meaning wrongly identified outliers and 235 false-negatives (FN) meaning instances where faults were present, but were not detected. This means that out of the total 576 time instances with faults present, 341 were detected.

B. Extreme value threshold calculated with differential evolution

It was shown that the standard x control charts demonstrated a detection rate of approximately 59 % for the whole year of the recorded data for turbine 9, but they also indicated a high number of false-positives. To alleviate this, extreme value statistics (EVS) [47] were employed in order to produce more robust thresholds. The assumption of a Gaussian distribution, although very common and very attractive, may not be entirely appropriate in cases where the problem at hand is concerned with tails of a distribution. In those cases extreme value statistics may be more suitable.

In order to study the tails of an arbitrary parent distribution, the maximum of the samples should be used for its right tail and the minimum for its left. According to Fisher and Tippet [48], when the number of vector samples originating from an arbitrary parent distribution tends to infinity, the induced distribution on the maxima of the samples can only take one of three forms: Gumbel, Weibull, or Frechet. The distribution used here is the Gumbel for reasons which will be explained

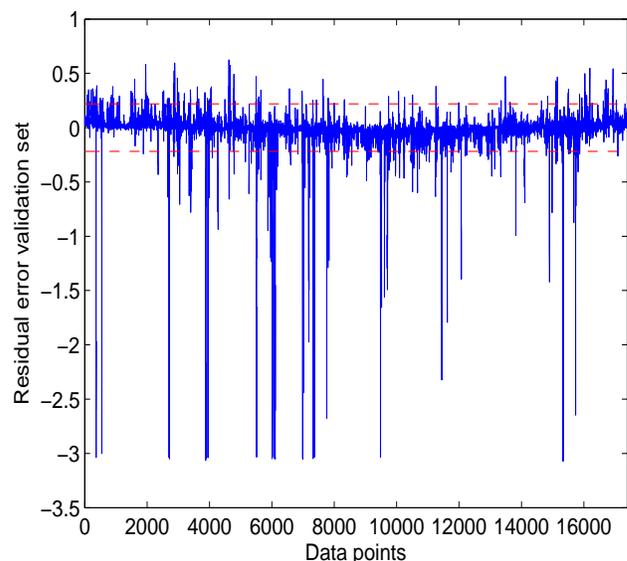


Fig. 9. Standard x chart plot for the validation set error in turbine 9.

further on, and it can be seen in equation 2 for the maxima, and 3 for the minima,

$$H(x) = e^{-e^{-\frac{x-\lambda}{\delta}}} \quad (2)$$

$$L(x) = 1 - e^{-e^{-\frac{x-\lambda}{\delta}}} \quad (3)$$

where λ and δ are model parameters to be estimated from the data. The key point in such a situation would be to fit models to parts of the parent distribution's tails, as they should follow one of the three possible distributions, and identify thus a parametric model. Once the parametric model is obtained a threshold can be calculated based on the fitted distribution. The chosen approach for the modelling here was differential evolution (DE) [49].

DE belongs to the family of evolution-based algorithms where an initial random population of solutions is propagated through a repeated cycle of mutation and crossover operations until an optimal (or near optimal according to desired criteria) solution is obtained. The process is explained in detail in [50] and [51]. Inherent in an evolution process is the calculation of a fitness function, which in the particular problem here is to fit a parametric model to a given cumulative distribution function (CDF). A normalised mean squared error, similar to equation 1 was also applied here.

In the case of turbine 9, all three distributions were tried with the Gumbel providing the best results. After the same distribution was applied to a few more turbines with similar results, it was decided to be used for all of them. The parameters of the DE were crossover ratio 0.5, scaling factor in the mutation vectors 0.9 and a population size of 30. A fixed number of maximum generations was set at 100, after it was seen that in most cases the rate of change of MSE was stabilising long before actually reaching this number, and its increase did not improve the results. Figures 10 and 11 show the training and validation sets when the EVS was used in order to calculate the thresholds. The level of confidence used was 99 % meaning that 1 % of outliers was expected to be indicated. A quick comparison with Figure 8 reveals that the number of outliers has been reduced to 24 from 55, a number which is very close to the theoretical 1 % (out of 2000 training data points). Subsequent analysis of the validation set reveals that the number of FP has now dropped to 252 (from 486), a significant improvement, although the number of false negatives has slightly increased to 250 from 235.

The same approach was followed for all 48 turbines, thresholds were calculated with the standard x chart and EVS approaches and false-positives and false-negatives were calculated for the training and the validation sets. Table I shows those results for 10 wind turbines along with the mean values from all of them. It is reminded here that this table contains results from the residual error supplied from the models which were trained on the measurement data from the same turbines they were intended to monitor, and not any nearby turbines. It is clear that in almost all turbines the EVS thresholds significantly reduce the false-positives (approximately 53 % in the training

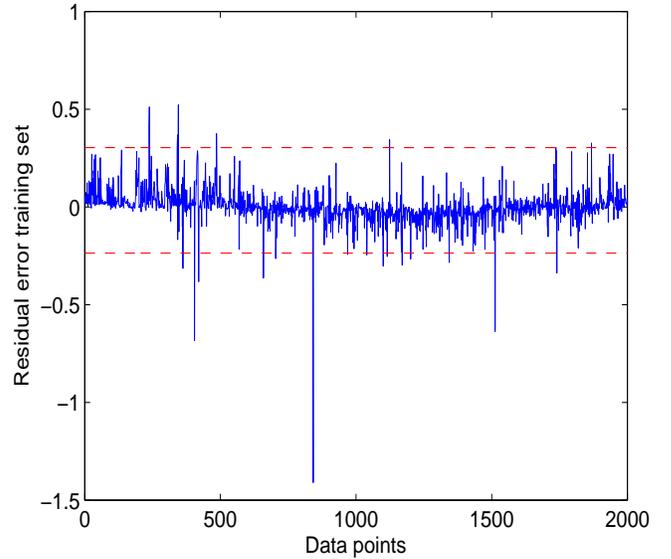


Fig. 10. Control chart for the training error in turbine 9 with EVS thresholds.

set and 52 % in the validation on average) and slightly increase the false-negatives (approximately 3 % on average). In the validation set there is an average of 1.17 % of false-positives with the extreme value thresholds, which is very close to the theoretical 1 % of outliers for the 99 % confidence level, while the x chart approach has 2.44 % of false-positives. It is reminded that in order to identify false-negatives the error codes which were not considered relevant to the power curves were removed. The results shown in Table I consider the same error codes as in the results presented previously for turbine 9. The procedure of removing error codes is subjective as there were in total 249 different error codes present during the whole

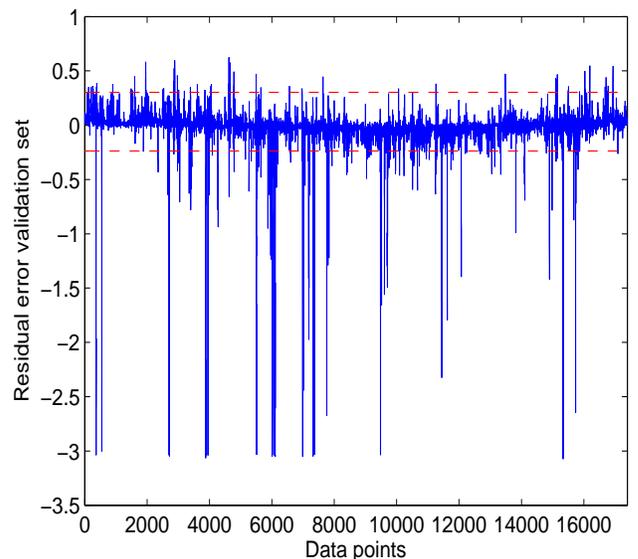


Fig. 11. Control chart for the validation set error in turbine 9 with EVS thresholds.

TABLE I
FALSE-POSITIVES AND FALSE-NEGATIVES FOR 10 WIND TURBINES AND THE MEAN VALUES FROM ALL 48. DR STANDS FOR DETECTION RATE. THE MODELS USED HERE WERE TRAINED ON DATA FROM THE SAME WIND TURBINES AS THOSE THEY WERE INTENDED TO MONITOR.

Turbine No	Training set		Validation set							
	x chart	EVS	x chart				EVS			
	FP	FP	FP	FP %	FN	DR %	FP	FP %	FN	DR %
1	69	24	530	3.06	433	37.88	177	1.02	475	31.85
3	41	20	309	1.78	394	44.58	130	0.75	416	41.45
6	55	24	471	2.70	313	29.19	196	1.12	321	27.34
9	55	26	486	2.80	235	59.20	252	1.45	250	56.60
12	61	38	241	1.38	212	34.16	148	0.85	216	32.92
15	42	24	387	2.23	345	41.72	205	1.18	352	40.54
18	57	29	384	2.21	390	30.85	198	1.14	405	28.19
21	51	31	306	1.76	237	44.63	160	0.92	239	44.16
24	67	29	489	2.80	232	30.12	221	1.27	236	28.92
27	14	25	134	0.77	240	42.03	237	1.36	215	48.07
average	51.69	24.17	421.92	2.44	305.98	38.71	202.73	1.17	314.83	36.95

year of the data and it is not always trivial to understand which are relevant to the power curves.

The whole analysis was repeated without removing any error codes and the detection rate was shown to be 23.4 % (average from all turbines) for the x charts and 20.8 % for the extreme value thresholds. When six error codes are removed then the detection rate goes to 47.1 % (average from all turbines) and 45 % for x charts and EVS respectively. Some turbines have a low detection rate which lowers the overall average value. Those six error codes which represent types of faults are shown in Table II. Those results are a bit higher than those shown in Table I mainly because two specific error codes were not previously removed (4 and 6). With more understanding of the error codes and of the data, it is expected that a maximum detection rate can be found which should indicate the actual sensitivity of the power curves. The faults which were not identified may correspond to very small changes in the system which are essentially undetectable or correspond to faults for which the power curve feature is insensitive. Finally, the identification of faults relies heavily on the reliability of the potential faults which were present and of the ‘healthy’ data. It is possible that while data appeared normal (meaning ‘0’ error code), they were not in reality and ended up being used in the reference power curve. The same can be said about the faults, as some error codes may mask the presence of other faults.

The analysis presented is based on the real SCADA data from the whole year which also contain significant influence from environmental effects, such as temperature, which may complicate the detection of faults. Although the regression error was shown to be small for the whole year, it is possible that modelling the power curves on a smaller time-scale e.g. monthly or weekly will probably increase the detection of faults, but this may require the frequent update of the reference power curve. In addition, the SCADA data currently used are 10 min

TABLE II
EXAMPLES OF ERROR CODES WHICH WERE REMOVED FROM THE ANALYSIS, THE NUMBERS DO NOT CORRESPOND TO THE ACTUAL CODES USED IN THE SCADA.

Error code no	Error code
1	AviLight, Lamp 1 failure
2	AviLight, Lamp 2 failure
3	GrdInv: 143 Ethernet ch.1 loss
4	Secondary WS unit out of range
5	Inv.(tow) coolwater pres. war
6	Many Anemometer activations

averages, which may also be a reason for lower detection of faults; it is expected that 1 min data will improve the results. The approach does not require a complex physics-based model of the wind turbines and does not pre-process the data or filter out potential outliers, it is generally straight forward to apply since it only requires wind measurements and power produced for the development of a reference curve.

The results shown in this paper were presented for x chart plots under an assumption of Gaussian statistics and using EVS distributions. It is shown that the EV statistics provide the appropriate thresholds for a given confidence level. One could argue that better thresholds could be obtained by using an \bar{x} chart. This is certainly true, however it requires grouping the data. For example, assuming a group size of 12 here for an \bar{x} chart would mean that diagnostic results would only be checked every two hours instead of 10 minutes.

V. CONCLUSION

This paper presented an exploration of the suitability of SCADA extracts from the Lillgrund wind farm for the purposes

of monitoring the farm via sophisticated machine learning architectures. Artificial neural networks and Gaussian processes were used to build a reference power curve (wind speed versus power produced) for each of the 48 turbines existing in the farm and as well as extreme value statistics via an optimisation algorithm in order to define alarm thresholds. Then, each reference model was used to predict the power produced in the rest of the turbines available, creating thus a confusion matrix of the MSE errors for all combinations. The results showed that nearly all models were very robust with the highest MSE error to be 4.8291, and this was happening when the model trained in turbine 4 was predicting power from turbine 3. Both turbines 3 and 4 are located in the outside row of the wind farm. It was shown that when wind speed data which did not come from time instances where the error status was '0' (meaning healthy data), were used as an input to the trained neural networks, the MSE error was significantly larger for neural networks and GPs. Comparison between neural networks and GPs showed that there is not significant difference in their performance, but the inherent ability of the GPs to produce confidence intervals is advantageous. The residuals of the models which used data from the same turbines which they were intended to monitor, were next used in a novelty detection scheme. It was shown that it is possible to monitor significant events which will affect the performance of the turbines by simple control charts, although certain faults remained undetected. An approach for the calculation of robust thresholds in the residuals made use of extreme value statistics and showed a significant reduction in the number of the false-positives. Future work will also focus on extra features other than the power curve for the improvement of the approach. Also, the full analysis of the error statuses that were presented during the recorded time can lead to a more intelligent identification of faults, including their classification.

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