

Fully-coupled pressure-based two-fluid solver for the solution of turbulent fluid-particle systems

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Abstract

A fully-coupled pressure-based two-fluid solver for the solution of turbulent fluid-particle flows is presented. The numerical framework details several crucial aspects: implicit treatment of the phase-velocity-pressure coupling, the implicit treatment of inter-phase momentum transfer and finally the solution algorithm. The two-fluid solver is implemented within the open source tool-box `foam-extend` which is a community driven fork of OpenFOAM. The coupled solver is verified against a standard segregated implementation of the two-fluid solution algorithm and validated against benchmark experimental data. The coupled solver shows marked improvements in convergence, stability and solution time. The coupled implementation is capable of solving to a tolerance that is six orders of magnitude smaller in residual error and 1.7 times quicker than the segregated solver. Additionally, the sequentially solved system of phase-energies experienced performance improvements when solved in conjunction with the coupled solver.

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1 **1. Introduction**

2 In Computational Fluid Dynamics (CFD), the coupling of pressure and velocity
3 has proven to be one of the major challenges when solving the Navier-Stokes equa-
4 tions (NSE) [14, 25]. Traditionally, this problem has been solved by solving the NSE
5 in a decoupled manner [1, 14] by employing a pressure-correction approach. First,
6 an estimate for the velocity field is found by the momentum equation using an initial
7 guess of the pressure field. Then a Poisson equation for pressure is solved for by
8 taking the divergence of the momentum equation. After its solution, the velocity
9 field is corrected to ensure continuity is satisfied.

10 This pressure-based (meaning a pressure-correction equation is formulated) ap-
11 proach make up two of the most widely used algorithms in CFD; SIMPLE [25] and
12 PISO [17]. Typically, these system of equations are solved in a segregated manner.
13 The velocity and pressure are decoupled within the matrix with each variable being
14 solved separately. The unknowns in each respective equation i.e. pressure in the
15 momentum equation and momentum in the pressure equation, are treated explic-
16 itly. The computational overhead required to store and operate on a single variable
17 matrix is cheap and the emphasis is thus put on the time taken to do repeated op-
18 erations. Two of the major drawbacks of these algorithms is the use of arbitrary
19 under-relaxation factors, due to high rates of change in dependent variables and the
20 slow convergence rates, due to the decoupling of velocity and pressure. In transient
21 flows, the time-step size is used as an effective under-relaxation method in order to

22 cope with abrupt rates of change in the dependant variable.

23 Recently, pressure-based approach has been employed within a Finite-Volume-
24 Method (FVM) block-coupled framework [6, 11, 12, 39] although other coupling ap-
25 proaches have been developed: including the direct methods of [2, 5, 20, 23, 24, 35]
26 i.e. solved in their primitive form and the control volume finite element method
27 (CVFEM) [16, 21, 26, 37, 36]. Within the block-coupled framework the system of
28 equations are solved within one single block-matrix in which the influence of velocity-
29 pressure coupling can be introduced through inter-equation coupling terms. This
30 ensures that the system of equations are solved implicitly using the current iteration
31 values. As a single block-matrix of coefficients needs to be solved for the compu-
32 tational overhead is high, unlike in the segregated approach. Due to the current
33 computational power available, these methods are receiving increased attention as
34 they do not require under-relaxation and show major improvements in convergence,
35 stability and robustness.

36 The pressure-based approach was first applied to co-located grids in the CVFEM
37 framework by Webster [36, 37]. The approach shows dramatic improvements in
38 convergence on both structured and unstructured grids in comparison to the SIMPLE
39 algorithm and shows superior performance on denser meshes. This framework [16,
40 26, 36, 37] has since been extended to multiphase applications - namely the two-fluid
41 model [3]. In this approach the entire system is coupled i.e. two momentum equations
42 and a pressure field leading to tighter inter-equation coupling. The coupled solver
43 showed far superior performance over its segregated counterpart with improvements
44 in the number of iterations and computational time.

45 The two-fluid model is particularly well placed for such an extension due to the
46 formulation of the governing equations. Two phase-momentum equations are coupled
47 via a shared pressure field with inter-phase coupling through drag. When solved
48 within a segregated framework the system of equations are solved in a decoupled
49 manner in which the decoupled phase-velocity-pressure and inter-phase drag terms
50 are treated explicitly putting a computational constraint on the solution time and
51 adversely affecting convergence.

52 In a FVM framework, Darwish et al. [10] has recently proposed a two-fluid fully-
53 coupled pressure-based solver in which their single-phase framework [11, 12] is ex-
54 tended to a multiphase framework. The governing equations are solved within a fully
55 conservative formulation i.e. the volume fraction and density are left in the momen-
56 tum equations, typically used to capture compressibility effects. They derived their
57 model in a 2D framework and verify their results on 1D laminar test cases showing
58 a rate of solution acceleration between 1.3 and 4.6.

59 More recently, Ferreira et al. [13] proposed a fully-coupled pressure-based multi-
60 fluid framework. In their work they solve the phase-intensive formulation i.e. di-
61 viding out by volume fraction and density and employing the Compact Momentum
62 Interpolation (CMI) practice of Cubero et al. [9] and guess-and-correct procedure
63 shown in Darwish et al. [10]. Overall, this treatment was shown to enhance stability
64 and convergence through the correct treatment of the temporal, drag and body force
65 interpolation especially when a large drag force was present. The multi-fluid solver
66 is verified on 2D laminar test cases showing superior performance when compared to
67 the segregated solver reporting computational speedups from 4.6 to 9.3 times.

68 In this work we propose a fully-coupled pressure-based two-fluid solver for tur-
69 bulent fluid-particle flows. The two-fluid model [29] is implicitly coupled in phase-
70 velocity-pressure and inter-phase drag and employing the CMI practice of Cubero
71 et al. [9]. The framework is implemented within the open-source tool-box `foam-extend`
72 which is a community driven fork of OpenFOAM. The fully-coupled two-fluid pressure-
73 based solver for turbulent fluid-particle flows is verified against a segregated im-
74 plementation and validated against benchmark validation data. Additionally, the
75 performance of the coupled and segregated solvers are compared and contrasted.

76 **2. RA-TFM governing equations**

77 We begin with a simplified set of equations from the Reynolds-Averaged Two-
 78 Fluid model (RA-TFM) of Fox [15]. The continuity and momentum equations of the
 79 particle- and fluid-phases are as follows:

$$\frac{\partial(\alpha_p \rho_p)}{\partial t} + \nabla \cdot (\alpha_p \rho_p \mathbf{u}_p) = 0, \quad (1)$$

$$\frac{\partial(\alpha_f \rho_f)}{\partial t} + \nabla \cdot (\alpha_f \rho_f \mathbf{u}_f) = 0, \quad (2)$$

$$\begin{aligned} \frac{\partial(\alpha_p \rho_p \mathbf{u}_p)}{\partial t} + \nabla \cdot (\alpha_p \rho_p \mathbf{u}_p \mathbf{u}_p) = \nabla \cdot (\alpha_p \rho_p \overline{\mathbf{R}}_{\text{eff},p}) + \beta(\mathbf{u}_f - \mathbf{u}_p) - \beta \frac{\nu_{ft}}{\text{Sc}_{fs} \alpha_p \alpha_f} \nabla \alpha_p \\ - \nabla p_p - \alpha_p \nabla p_f + \alpha_p \rho_p \mathbf{g}, \end{aligned} \quad (3)$$

$$\begin{aligned} \frac{\partial(\alpha_f \rho_f \mathbf{u}_f)}{\partial t} + \nabla \cdot (\alpha_f \rho_f \mathbf{u}_f \mathbf{u}_f) = \nabla \cdot (\alpha_f \rho_f \overline{\mathbf{R}}_{\text{eff},f}) + \beta(\mathbf{u}_p - \mathbf{u}_f) + \beta \frac{\nu_{ft}}{\text{Sc}_{fs} \alpha_p \alpha_f} \nabla \alpha_p \\ - \alpha_f \nabla p_f + \alpha_f \rho_f \mathbf{g}. \end{aligned} \quad (4)$$

80 The accompanying phase-energy transport equations that make up the complete
 81 RA-TFM can be found in Table 1. In this work they are treated sequentially and
 82 are therefore not given special treatment here. Definitions of the aforementioned
 83 equations can be found in Tables 4 & 5.

Table 1: RA-TFM phase-energy equations.

The particle-phase energy transport equations:

$$\begin{aligned} \frac{\partial(\alpha_p \rho_p k_p)}{\partial t} + \nabla \cdot (\alpha_p \rho_p k_p \mathbf{u}_p) = \nabla \cdot \left(\mu_p + \frac{\mu_{pt}}{\sigma_{pk}} \right) \nabla k_p + \alpha_p \rho_p \Pi_p - \alpha_p \rho_p \varepsilon_p \\ + \beta(k_{fp} - k_p) \end{aligned} \quad (5)$$

$$\begin{aligned} \frac{\partial(\alpha_p \rho_p \varepsilon_p)}{\partial t} + \nabla \cdot (\alpha_p \rho_p \varepsilon_p \mathbf{u}_p) = \nabla \cdot \left(\mu_p + \frac{\mu_{pt}}{\sigma_{pk}} \right) \nabla \varepsilon_p + \frac{\varepsilon_p}{k_p} (C_1 \alpha_p \rho_p \Pi_p - C_2 \alpha_p \rho_p \varepsilon_p) \\ + \beta(\varepsilon_{fp} - \varepsilon_p) \end{aligned} \quad (6)$$

$$\begin{aligned} \frac{3}{2} \left[\frac{\partial(\alpha_p \rho_p \Theta_p)}{\partial t} + \nabla \cdot (\alpha_p \rho_p \Theta_p \mathbf{u}_p) \right] = \nabla \cdot \left(\kappa_\Theta + \frac{3\mu_{pt}}{2Pr_{pt}} \right) \nabla \Theta_p + 2\mu_p \bar{\mathbf{S}}_p : \bar{\mathbf{S}}_p \\ - p_p \nabla \cdot \mathbf{u}_p + \alpha_p \rho_p \varepsilon_p - 3\beta \Theta_p \end{aligned} \quad (7)$$

The fluid-phase energy transport equations:

$$\begin{aligned} \frac{\partial(\alpha_f \rho_f k_f)}{\partial t} + \nabla \cdot (\alpha_f \rho_f k_f \mathbf{u}_f) = \nabla \cdot \left(\mu_t + \frac{\mu_{ft}}{\sigma_{fk}} \right) \nabla k_f + \alpha_f \rho_f \Pi_f - \alpha_f \rho_f \varepsilon_f \\ + \beta(k_{fp} - k_f) \end{aligned} \quad (8)$$

$$\begin{aligned} \frac{\partial(\alpha_f \rho_f \varepsilon_f)}{\partial t} + \nabla \cdot (\alpha_f \rho_f \varepsilon_f \mathbf{u}_f) = \nabla \cdot \left(\mu_t + \frac{\mu_{ft}}{\sigma_{fk}} \right) \nabla \varepsilon_f + \frac{\varepsilon_f}{k_f} \left[C_1 \alpha_f \Pi_f - C_2 \alpha_f \rho_f \varepsilon_f \right] \\ + C_3 \beta(\varepsilon_{fp} - \varepsilon_f) \end{aligned} \quad (9)$$

84 3. Segregated solution algorithm

85 3.1. Phase intensive momentum equations

86 Here we follow the phase intensive formulation of Rusche [32], Weller [38]. For
 87 simplicity the turbulent dispersion term is now denoted as \mathcal{D} , separating the drag
 88 contributions into explicit and implicit terms and dividing by both the phase fraction
 89 and density we are left with:

$$\begin{aligned}
 \frac{\partial \mathbf{u}_p}{\partial t} + \nabla \cdot (\mathbf{u}_p \mathbf{u}_p) - \mathbf{u}_p \nabla \cdot \mathbf{u}_p + \frac{\nabla \alpha_p}{\alpha_p^*} \cdot \overline{\mathbf{R}}_{\text{eff,p}}^c + \nabla \cdot \overline{\mathbf{R}}_{\text{eff,p}}^c - \nabla \cdot (\nu_{\text{eff,p}} \nabla \mathbf{u}_p) + \frac{\beta \mathbf{u}_p}{\alpha_p \rho_p} \\
 - \nabla \cdot \left(\nu_{\text{eff,p}} \frac{\nabla \alpha_p}{\alpha_p^*} \mathbf{u}_p \right) + \mathbf{u}_p \nabla \cdot \left(\nu_{\text{eff,p}} \frac{\nabla \alpha_p}{\alpha_p^*} \right) \\
 = \frac{\beta \mathbf{u}_f}{\alpha_p \rho_p} - \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p} - \frac{\nabla p_p}{\alpha_p^* \rho_p} - \frac{\nabla p_f}{\rho_p} + \mathbf{g},
 \end{aligned} \tag{10}$$

$$\begin{aligned}
 \frac{\partial \mathbf{u}_f}{\partial t} + \nabla \cdot (\mathbf{u}_f \mathbf{u}_f) - \mathbf{u}_f \nabla \cdot \mathbf{u}_f + \frac{\nabla \alpha_f}{\alpha_f^*} \cdot \overline{\mathbf{R}}_{\text{eff,f}}^c + \nabla \cdot \overline{\mathbf{R}}_{\text{eff,f}}^c - \nabla \cdot (\nu_{\text{eff,f}} \nabla \mathbf{u}_f) + \frac{\beta \mathbf{u}_f}{\alpha_f \rho_f} \\
 - \nabla \cdot \left(\nu_{\text{eff,f}} \frac{\nabla \alpha_f}{\alpha_f^*} \mathbf{u}_f \right) + \mathbf{u}_f \nabla \cdot \left(\nu_{\text{eff,f}} \frac{\nabla \alpha_f}{\alpha_f^*} \right) \\
 = \frac{\beta \mathbf{u}_p}{\alpha_f \rho_f} + \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_f \rho_f} - \frac{\nabla p_f}{\rho_f} + \mathbf{g},
 \end{aligned} \tag{11}$$

90 where $\alpha_p^* = \alpha_p + \delta$ and $\alpha_f^* = \alpha_f + \delta$, and δ is introduced to avoid a division by zero
 91 and is $\mathcal{O}(10^{-6})$. It is important to clarify the behaviour of terms with the volume
 92 fraction in their denominator. The drag terms containing the phase-velocities i.e. β in
 93 which the numerator contains $\alpha_p \alpha_f$ (see Table 4) which ensures the correct behavior
 94 of the function as $\alpha_p \rightarrow 0$. The turbulent dispersion term contains the gradient of
 95 volume fraction which in the limit $\alpha_p \rightarrow 0$ means that the ratio approaches zero.

96 This ensures that the momentum equations are able to be solved everywhere within
 97 the domain despite diminishing particle volume fractions.

98 As it can be seen from the system of equations in Eqs. 3 & 4 no diffusive
 99 flux exists that can be treated implicitly. This can have advantages when solving
 100 the equations i.e enhanced matrix positivity and diagonal dominance. Therefore,
 101 following Weller [38], Rusche [32] the Reynolds stress term can be rewritten into a
 102 diffusive and corrective component:

$$\begin{aligned}
 \overline{\mathbf{R}}_{\text{eff},i} &= \overline{\mathbf{R}}_{\text{eff},i} + \nu_{\text{eff},i} \nabla \mathbf{u}_i - \nu_{\text{eff},i} \nabla \mathbf{u}_i \\
 &= -\nu_{\text{eff},i} (\nabla \mathbf{u}_i + \nabla^T \mathbf{u}_i) + \frac{2}{3} \nu_{\text{eff},i} \mathbf{I} \nabla \cdot \mathbf{u}_i \\
 &\quad + \nu_{\text{eff},i} \nabla \mathbf{u}_i - \nu_{\text{eff},i} \nabla \mathbf{u}_i \\
 &= (-\nu_{\text{eff},i} \nabla^T \mathbf{u}_i + \frac{2}{3} \nu_{\text{eff},i} \mathbf{I} \nabla \cdot \mathbf{u}_i) - \nu_{\text{eff},i} \nabla \mathbf{u}_i \\
 &= \overline{\mathbf{R}}_{\text{eff},i}^c - \nu_{\text{eff},i} \nabla \mathbf{u}_i.
 \end{aligned} \tag{12}$$

103 3.2. Discretisation of the intensive momentum equations

104 First, we discretise the left hand side of the equation which contains the convec-
 105 tive, diffusive and implicit-drag transport terms:

$$\begin{aligned}
 \mathcal{T}_p &:= \left[\frac{\partial [\mathbf{u}_p]}{\partial t} \right] + \left[\nabla \cdot (\mathbf{u}_p [\mathbf{u}_p]) \right] - \left[(\nabla \cdot \mathbf{u}_p) [\mathbf{u}_p] \right] + \frac{\nabla \alpha_p}{\alpha_p^*} \cdot \overline{\mathbf{R}}_{\text{eff},p}^c + \nabla \cdot \overline{\mathbf{R}}_{\text{eff},p}^c \\
 &\quad - \left[\nabla \cdot (\nu_{\text{eff},p} \nabla [\mathbf{u}_p]) \right] - \left[\nabla \cdot (\nu_{\text{eff},p} \frac{\nabla \alpha_p}{\alpha_p^*} [\mathbf{u}_p]) \right] \\
 &\quad - \left[\nabla \cdot (\nu_{\text{eff},p} \frac{\nabla \alpha_p}{\alpha_p^*}) [\mathbf{u}_p] \right] + \left[\frac{\beta [\mathbf{u}_p]}{\alpha_p \rho_p} \right],
 \end{aligned} \tag{13}$$

$$\begin{aligned}
\mathcal{T}_f := & \left[\frac{\partial [\mathbf{u}_f]}{\partial t} \right] + \left[\nabla \cdot (\mathbf{u}_f [\mathbf{u}_f]) \right] - \left[(\nabla \cdot \mathbf{u}_f) [\mathbf{u}_f] \right] + \frac{\nabla \alpha_f}{\alpha_f^*} \cdot \overline{\mathbf{R}}_{\text{eff},f}^c + \nabla \cdot \overline{\mathbf{R}}_{\text{eff},f}^c \\
& - \left[\nabla \cdot (\nu_{\text{eff},f} \nabla [\mathbf{u}_f]) \right] - \left[\nabla \cdot (\nu_{\text{eff},f} \frac{\nabla \alpha_f}{\alpha_f^*} [\mathbf{u}_f]) \right] \\
& - \left[\nabla \cdot (\nu_{\text{eff},f} \frac{\nabla \alpha_f}{\alpha_f^*}) [\mathbf{u}_f] \right] + \left[\frac{\beta [\mathbf{u}_f]}{\alpha_f \rho_f} \right],
\end{aligned} \tag{14}$$

106 where $[\cdot]$ is the implicit discretisation of the term, \mathcal{T}_p & \mathcal{T}_f represents the nu-
107 merical coefficients of each respective algebraic system given by the discretisation.
108 The second and third terms on the RHS represent convection and have been split up
109 into a convection term minus a divergence terms as it enhances boundedness of the
110 solution.

111 The discretised momentum equations, \mathcal{T}_p & \mathcal{T}_f represents the system of algebraic
112 equations which are written in the form,

$$(\mathcal{T}_p)_{\text{coeffs}} \mathbf{u}_p = (\mathcal{T}_p)_s, \tag{15a}$$

$$(\mathcal{T}_f)_{\text{coeffs}} \mathbf{u}_f = (\mathcal{T}_f)_s, \tag{15b}$$

113 where $()_{\text{coeffs}}$ represents the off-diagonal and diagonal coefficients and $()_s$ repre-
114 sents the source terms i.e. explicit terms. This discretised form of the momentum
115 equations will be revisited once the source terms on the RHS have been addressed.

116 Now addressing the RHS of Eq. 10 & 11 which reads as

$$\dots = \frac{\beta \mathbf{u}_f}{\alpha_p \rho_p} - \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p} - \frac{\nabla p_f}{\rho_p} - \frac{\nabla p_p}{\alpha_p^* \rho_p} + \mathbf{g}, \tag{16a}$$

$$\dots = \frac{\beta \mathbf{u}_p}{\alpha_f \rho_f} + \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_f \rho_f} - \frac{\nabla p_f}{\rho_f} + \mathbf{g}. \tag{16b}$$

117 Following the solution procedure of Weller [38] all terms on the RHS are evaluated

118 at cell faces. In order to avoid checker-boarding in the solution, which is a prevalent
 119 problem on collocated grids due to the storage of values at cell centres and interpo-
 120 lating onto the face, the group of terms on the RHS are treated in a Rhie-Chow like
 121 manner [27].

122 3.3. Phase momentum flux correction equations

123 Now a semi-discretised formulation of both the particle- and fluid-phase can be
 124 written. Invoking Eqs. 15 and splitting up the total coefficients appearing in each
 125 system into a diagonal, \mathbf{A}_i and an explicit, \mathbf{H}_i [19] contribution. The latter consisting
 126 of two parts, the neighbouring coefficients, $(\)_N$ multiplied by its respective phase
 127 velocity and the source terms, $\mathbf{H}_i = -(\mathbf{A}_i)_N \mathbf{u}_i + (\mathbf{A}_i)_S$. The equations can then be
 128 written as:

$$\mathbf{A}_p \mathbf{u}_p = \mathbf{H}_p + \frac{\beta \mathbf{u}_f}{\alpha_p \rho_p} - \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p} - \frac{\nabla p_f}{\rho_p} - \frac{\nabla p_p}{\alpha_p^* \rho_p} + \mathbf{g}, \quad (17a)$$

$$\mathbf{A}_f \mathbf{u}_f = \mathbf{H}_f + \frac{\beta \mathbf{u}_p}{\alpha_f \rho_f} + \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_f \rho_f} - \frac{\nabla p_f}{\rho_f} + \mathbf{g}. \quad (17b)$$

129 Rearranging Eqs. 17 gives the phase momentum correction equations, note these
 130 equations are not used in the solution algorithm, but are required to derive a flux
 131 predictor and corrector:

$$\mathbf{u}_p = \frac{\mathbf{H}_p}{\mathbf{A}_p} + \frac{\beta \mathbf{u}_f}{\alpha_p \rho_p \mathbf{A}_p} - \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p \mathbf{A}_p} - \frac{\nabla p_f}{\rho_p \mathbf{A}_p} - \frac{\nabla p_p}{\alpha_p^* \rho_p \mathbf{A}_p} + \frac{\mathbf{g}}{\mathbf{A}_p}, \quad (18a)$$

$$\mathbf{u}_f = \frac{\mathbf{H}_f}{\mathbf{A}_f} + \frac{\beta \mathbf{u}_p}{\alpha_f \rho_f \mathbf{A}_f} + \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_f \rho_f \mathbf{A}_f} - \frac{\nabla p_f}{\rho_f \mathbf{A}_f} + \frac{\mathbf{g}}{\mathbf{A}_f}. \quad (18b)$$

132 *3.4. Construction of the pressure equation*

133 In order to derive a pressure equation the continuity equation is enforced globally.

134 The global continuity equation thus reads:

$$\nabla \cdot [(\alpha_p)_f \phi_p + (\alpha_f)_f \phi_f] = 0, \quad (19)$$

135 where the subscript $()_f$ denotes the face value which is found through linear inter-
 136 polation i.e. central differencing and $\phi_i = \mathbf{u}_{i,f} \cdot \mathbf{S}_f$ is the volumetric face flux where
 137 subscript f is used to denote variables that are evaluated at the control volume's
 138 face. From here the face fluxes are found by interpolating the momentum correc-
 139 tion equation (Eqs. 18) onto face centres using Rhie-Chow interpolation [27]. The
 140 interpolation increases pressure-velocity coupling by introducing cell-to-cell pressure
 141 coupling by evaluating the gradient of pressure on cell faces using the neighbouring
 142 cell centre contribution. Using central differencing and denoting the gradient at a
 143 face as, ∇_f , we can write

$$\phi_p = \phi_p^* - \frac{1}{\rho_p(\mathbf{A}_p)_f} \nabla_f^\perp p_f |\mathbf{S}_f|, \quad (20a)$$

$$\phi_f = \phi_f^* - \frac{1}{\rho_f(\mathbf{A}_f)_f} \nabla_f^\perp p_f |\mathbf{S}_f|, \quad (20b)$$

144 where $\nabla_f^\perp \phi_i$ is the face normal gradient which is the inner product of the face gradient,
 145 $\mathbf{n} \cdot \nabla_f \phi_i$. The flux prediction terms, ϕ_p^* & ϕ_f^* are written as:

$$\begin{aligned} \phi_p^* = & \left(\frac{\mathbf{H}_p}{\mathbf{A}_p} \right)_f \cdot \mathbf{S}_f + \frac{(\beta)_f}{(\alpha_p)_f \rho_p(\mathbf{A}_p)_f} \phi_f - \frac{(\beta)_f (\mathcal{D})_f}{(\alpha_p)_f \rho_p(\mathbf{A}_p)_f} \nabla_f^\perp \alpha_p |\mathbf{S}_f| \\ & - \frac{1}{(\alpha_p^*)_f \rho_p(\mathbf{A}_p)_f} \nabla_f^\perp p_p |\mathbf{S}_f| + \frac{\mathbf{g}}{(\mathbf{A}_p)_f} \cdot \mathbf{S}_f, \end{aligned} \quad (21)$$

$$\phi_f^* = \left(\frac{\mathbf{H}_f}{\mathbf{A}_f} \right)_f \cdot \mathbf{S}_f + \frac{(\beta)_f}{(\alpha_f)_f \rho_f(\mathbf{A}_f)_f} \phi_p - \frac{(\beta)_f (\mathcal{D})_f}{(\alpha_f)_f \rho_f(\mathbf{A}_f)_f} \nabla_f^\perp \alpha_p |\mathbf{S}_f| + \frac{\mathbf{g}}{(\mathbf{A}_f)_f} \cdot \mathbf{S}_f. \quad (22)$$

146 Now the pressure equation can be constructed by substituting Eqs. 20 into Eq. 19
 147 which reads:

$$\left[\nabla \cdot \left(D_p \nabla_f \llbracket p_f \rrbracket \cdot \mathbf{S}_f \right) \right] = \nabla \cdot \left((\alpha_p)_f \phi_p^* + (\alpha_f)_f \phi_f^* \right), \quad (23)$$

148 where

$$D_p = \frac{(\alpha_p)_f}{\rho_p(\mathbf{A}_p)_f} + \frac{(\alpha_f)_f}{\rho_f(\mathbf{A}_f)_f}, \quad (24)$$

149 is the pressure diffusivity matrix and the pressure gradient has been discretised im-
 150 plicitly on the LHS as a diffusion term i.e. Laplacian. Essentially a shared or mixture
 151 pressure field is solved for, this ensures that continuity is obeyed throughout as the
 152 coupling is provided through the pressure equation.

153 Once this equation has been solved the phase fluxes need to be updated to satisfy
 154 continuity, as in the predictor step the influence of the pressure gradient is removed,
 155 this can be achieved by solving Eq. 20. From this stage the solution does not
 156 completely satisfy continuity as the velocities, which are stored at the cell centres,
 157 need to be corrected with the influence of the pressure gradient.

This is achieved by invoking:

$$\mathbf{u}_p = \frac{\mathbf{H}_p}{\mathbf{A}_p} + \left[\phi_p^* - \frac{1}{\rho_p(\mathbf{A}_p)_f} \nabla_f^\perp p_f |\mathbf{S}_f| \right]_{f \rightarrow c}, \quad (25a)$$

$$\mathbf{u}_f = \frac{\mathbf{H}_f}{\mathbf{A}_f} + \left[\phi_f^* - \frac{1}{\rho_f(\mathbf{A}_f)_f} \nabla_f^\perp p_f |\mathbf{S}_f| \right]_{f \rightarrow c}, \quad (25b)$$

158 where the subscript $f \rightarrow c$ denotes a vector field reconstruction from face flux
 159 values to cell centre values. The influence of the gradient of pressure is incorporated
 160 into the reconstruction of the phase velocity - this ensures the phase velocity obeys
 161 continuity.

162 3.5. Solution of the phase-mixed continuity equation

163 In practice the phase-mixed continuity equation is solved first based on the initial
 164 conditions but for the sake of logical progression is presented now. Following Weller
 165 [38] the particle phase continuity equation Eq. 19 can be reformulated as:

$$\frac{\partial \alpha_p}{\partial t} + \nabla \cdot (\mathbf{u}_T \alpha_p) + \nabla \cdot (\mathbf{u}_r \alpha_p \alpha_f) = 0, \quad (26)$$

166 where $\mathbf{u}_T = \alpha_p \mathbf{u}_p + \alpha_f \mathbf{u}_f$ is the mixture velocity and $\mathbf{u}_r = \mathbf{u}_p - \mathbf{u}_f$ is the relative
 167 velocity. This equation can then be discretised as

$$\left[\left[\frac{\partial \alpha_p}{\partial t} \right] \right] + \left[\left[\nabla \cdot (\phi \alpha_p) \right] \right] + \left[\left[\nabla \cdot (\phi_{r,p} \alpha_p) \right] \right] = 0, \quad (27)$$

168 where $\phi_{r,p} = (\alpha_f)_f \phi_r$ and $\phi_r = \phi_p - \phi_f$. The second term on the LHS is ensured to
 169 be bounded between 0 and 1 due to the mixture flux, $\phi = \mathbf{u}_{p,f} \cdot \mathbf{S}_f + \mathbf{u}_{f,f} \cdot \mathbf{S}_f$ satisfying
 170 the mixture continuity equation. The third term is now non-linear and requires a

171 Total Variation Diminishing (TVD) scheme to ensure the term is bounded between 0
172 and 1. As an aside the particles volume fraction should be bounded at a much lower
173 value i.e. its maximum packing limit ≈ 0.62 . This can be achieved by including the
174 particle pressure calculation directly in the continuity equation. Interested readers
175 are referred to ?].

176 An overview of the numerical procedure can be found below:

177

The numerical procedure adopted in the segregated algorithm:

1. Solve the volume fraction (Eq. 27).
2. Construct \mathbf{A}_i in each phase (Eqs. 15).
3. Enter PISO-Loop:
 - (a) Predict fluxes using Eqs. 21 & 22.
 - (b) Construct and solve the pressure equation (Eq. 23).
 - (c) Correct the phase fluxes using Eqs. 20.
 - (d) Reconstruct the phase velocities using Eqs. 25.
4. Solve the system of phase energy equations.
5. Advance in time.

178

179 **4. Coupled solution algorithm**

180 *4.1. Semi-discretised momentum equations*

181 The phase-intensive formulation of the momentum equations are implemented in
 182 an analogous manner to Ferreira et al. [13]. First, we start at the semi-discretised
 183 equations as presented above:

$$\mathbf{A}_p \mathbf{u}_p = \mathbf{H}_p + \frac{\beta \mathbf{u}_f}{\alpha_p \rho_p} - \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p} - \frac{\nabla p_f}{\rho_p} - \frac{\nabla p_p}{\alpha_p^* \rho_p} + \mathbf{g}, \quad (28a)$$

$$\mathbf{A}_f \mathbf{u}_f = \mathbf{H}_f + \frac{\beta \mathbf{u}_p}{\alpha_f \rho_f} + \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_f \rho_f} - \frac{\nabla p_f}{\rho_f} + \mathbf{g}. \quad (28b)$$

184 From here we follow Cubero et al. [9] and separate out the temporal and drag co-
 185 efficients from the semi-discretised equations. Additionally, the turbulent dispersion
 186 and gravity are absorbed into the \mathbf{H}_i operator as well as the particle pressure for the
 187 particle phase. Which now reads as:

$$[\mathbf{A}_p + \mathbf{A}_{Tp} + \mathbf{A}_{Dp}] \mathbf{u}_p = \mathbf{H}_p + \mathbf{H}_{Tp} + \frac{\beta \mathbf{u}_f}{\alpha_p \rho_p} - \frac{\nabla p_f}{\rho_p}, \quad (29a)$$

$$[\mathbf{A}_f + \mathbf{A}_{Tf} + \mathbf{A}_{Df}] \mathbf{u}_f = \mathbf{H}_f + \mathbf{H}_{Tf} + \frac{\beta \mathbf{u}_p}{\alpha_f \rho_f} - \frac{\nabla p_f}{\rho_f}, \quad (29b)$$

where the time coefficient for each phase, considering a first-order Euler scheme
 with a fixed time step, and the drag coefficient is defined as:

$$\mathbf{A}_{Tp} = \frac{\mathbf{H}_{Tp}}{\mathbf{u}_p^{t-1}}, \quad \mathbf{A}_{Dp} = \frac{\beta}{\alpha_p \rho_p}, \quad (30a)$$

$$\mathbf{A}_{Tf} = \frac{\mathbf{H}_{Tf}}{\mathbf{u}_f^{t-1}}, \quad \mathbf{A}_{Df} = \frac{\beta}{\alpha_f \rho_f}. \quad (30b)$$

188 Now we divide each side of Eq. 29 by the diagonal coefficient, \mathbf{A}_i that contains
 189 the advection and the implicit contribution of the shear stress terms, which now
 190 reads:

$$[1 + d_{Tp} + d_{Dp}]\mathbf{u}_p = \tilde{\mathbf{u}}_p + d_{Tp}\mathbf{u}_p^{t-1} + d_{Dp}\mathbf{u}_f - \frac{\nabla p_f}{\rho_p \mathbf{A}_p}, \quad (31a)$$

$$[1 + d_{Tf} + d_{Df}]\mathbf{u}_f = \tilde{\mathbf{u}}_f + d_{Tf}\mathbf{u}_f^{t-1} + d_{Df}\mathbf{u}_p - \frac{\nabla p_f}{\rho_f \mathbf{A}_f}, \quad (31b)$$

191 with the pseudo-velocities defined as:

$$\tilde{\mathbf{u}}_p = \frac{\mathbf{H}_p}{\mathbf{A}_p}, \quad \tilde{\mathbf{u}}_f = \frac{\mathbf{H}_f}{\mathbf{A}_f}, \quad (32)$$

192 and the coefficients for time, which give a ratio of the temporal to steady coeffi-
 193 cients, are defined as:

$$d_{Tp} = \frac{\mathbf{A}_{Tp}}{\mathbf{A}_p}, \quad d_{Tf} = \frac{\mathbf{A}_{Tf}}{\mathbf{A}_f}, \quad (33)$$

194 and the coefficients for drag, which give a ratio of the drag to steady coefficients,
 195 are defined as:

$$d_{Dp} = \frac{\mathbf{A}_{Dp}}{\mathbf{A}_p}, \quad d_{Df} = \frac{\mathbf{A}_{Df}}{\mathbf{A}_f}. \quad (34)$$

196 Then the approximations for each phase velocity can be obtained as:

$$\mathbf{u}_p = \frac{1}{1 + d_{Tp} + d_{Dp}} \left[\tilde{\mathbf{u}}_p + d_{Tp}\mathbf{u}_p^{t-1} + d_{Dp}\mathbf{u}_f - \frac{\nabla p_f}{\rho_p \mathbf{A}_p} \right], \quad (35a)$$

$$\mathbf{u}_f = \frac{1}{1 + d_{Tf} + d_{Df}} \left[\tilde{\mathbf{u}}_f + d_{Tf}\mathbf{u}_f^{t-1} + d_{Df}\mathbf{u}_p - \frac{\nabla p_f}{\rho_f \mathbf{A}_f} \right]. \quad (35b)$$

197 4.2. Momentum interpolation

198 Following Cubero and Fueyo [8], Cubero et al. [9], the velocities at the cell faces
 199 can be written as:

$$\mathbf{u}_{i,f} = (\mathbf{u}_i)_f + \langle \mathbf{u}_i \rangle, \quad (36)$$

200 where $(\mathbf{u}_i)_f$ is the linearly interpolated velocity at the face and $\langle \mathbf{u}_i \rangle$ is the velocity
 201 correction term. The correction term can be obtained by rewriting Eq. 36 as:

$$\langle \mathbf{u}_i \rangle = \mathbf{u}_{i,f} - (\mathbf{u}_i)_f. \quad (37)$$

202 From here, Eqs. 35 can be substituted into the above equation to give:

$$\begin{aligned} \langle \mathbf{u}_p \rangle = & \frac{\tilde{\mathbf{u}}_{p,f}}{1 + d_{Tp,f} + d_{Dp,f}} - \left(\frac{\tilde{\mathbf{u}}_p}{1 + d_{Tp} + d_{Dp}} \right)_f \\ & + \frac{d_{Tp,f} \mathbf{u}_{p,f}^{t-1}}{1 + d_{Tp,f} + d_{Dp,f}} - \left(\frac{d_{Tp} \mathbf{u}_p^{t-1}}{1 + d_{Tp} + d_{Dp}} \right)_f \\ & + \frac{d_{Dp,f} \mathbf{u}_{f,f}}{1 + d_{Tp,f} + d_{Dp,f}} - \left(\frac{d_{Dp} \mathbf{u}_f}{1 + d_{Tp} + d_{Dp}} \right)_f \\ & - \frac{\nabla p_{f,f}}{[1 + d_{Tp,f} + d_{Dp,f}] \rho_p \mathbf{A}_{p,f}} + \left(\frac{\nabla p_f}{[1 + d_{Tp} + d_{Dp}] \rho_p \mathbf{A}_p} \right)_f, \end{aligned} \quad (38)$$

$$\begin{aligned}
\langle \mathbf{u}_f \rangle = & \frac{\tilde{\mathbf{u}}_{f,f}}{1 + d_{Tf,f} + d_{Df,f}} - \left(\frac{\tilde{\mathbf{u}}_f}{1 + d_{Tf} + d_{Df}} \right)_f \\
& + \frac{d_{Tf,f} \mathbf{u}_{f,f}^{t-1}}{1 + d_{Tf,f} + d_{Df,f}} - \left(\frac{d_{Tf} \mathbf{u}_f^{t-1}}{1 + d_{Tf} + d_{Df}} \right)_f \\
& + \frac{d_{Df,f} \mathbf{u}_{p,f}}{1 + d_{Tf,f} + d_{Df,f}} - \left(\frac{d_{Df} \mathbf{u}_p}{1 + d_{Tf} + d_{Df}} \right)_f \\
& - \frac{\nabla p_{f,f}}{[1 + d_{Tf,f} + d_{Df,f}] \rho_f \mathbf{A}_{f,f}} + \left(\frac{\nabla p_f}{[1 + d_{Tf} + d_{Df}] \rho_f \mathbf{A}_f} \right)_f,
\end{aligned} \tag{39}$$

203 which leads to exact corrections of each face value. However, due to the linear
204 interpolation of many of these variables their respective face values already con-
205 tain their best approximation. As shown in Cubero et al. [9] approximating the
206 pseudo-velocities through a linear interpolation reduces them to zero. The cell face
207 values of the momentum-weighted coefficients and the numerical coefficients can be
208 approximated as:

$$d_{Ti,f} = (d_{Ti})_f; \quad d_{Di,f} = (d_{Di})_f; \quad \mathbf{A}_{i,f} = (\mathbf{A}_i)_f. \tag{40}$$

209 The face pressure is calculated from the cell centre assuming central differencing,
210 so that

$$\nabla p_{f,f} = \nabla_f^\perp p_f. \tag{41}$$

211 In Finite Volume CFD codes we can simplify the face interpolation by writing
212 $(\mathcal{A}_i \phi_i)_f = \mathcal{A}_i(\phi_i)_f$ essentially taking the independent variables outside of the in-
213 terpolation and leaving the dependant variable. This is utilised throughout each
214 correction term.

215 Applying the above simplifications and invoking Eq. 38 & Eq. 39, which now
 216 reads as:

$$\langle \mathbf{u}_p \rangle = \langle \mathbf{u}_p \rangle_T + \langle \mathbf{u}_p \rangle_D + \langle \mathbf{u}_p \rangle_{\nabla p_f}, \quad (42a)$$

$$\langle \mathbf{u}_f \rangle = \langle \mathbf{u}_f \rangle_T + \langle \mathbf{u}_f \rangle_D + \langle \mathbf{u}_f \rangle_{\nabla p_f}, \quad (42b)$$

217 where the shared coefficients in each phase are $\langle \mathbf{u}_i \rangle_T$, temporal corrections are:

$$\langle \mathbf{u}_i \rangle_T = \frac{(d_{Ti})_f [\mathbf{u}_{i,f}^{t-1} - (\mathbf{u}^{t-1})_f]}{1 + (d_{Ti})_f + (d_{Di})_f}, \quad (43)$$

218 and $\langle \mathbf{u}_i \rangle_D$, drag corrections are:

$$\langle \mathbf{u}_i \rangle_D = \frac{(d_{Di})_f [\mathbf{u}_{j,f} - (\mathbf{u}_j)_f]}{1 + (d_{Ti})_f + (d_{Di})_f}, \quad (44)$$

219 and $\langle \mathbf{u}_f \rangle_{\nabla p_f}$, pressure correction are:

$$\langle \mathbf{u}_i \rangle_{\nabla p_f} = \frac{-\nabla_f^\perp p_f + (\nabla p_f)_f}{[1 + (d_{Ti})_f + (d_{Di})_f] \rho_i (\mathbf{A}_i)_f}, \quad (45)$$

220 4.3. Construction of implicit pressure equation

221 Analogous to the segregated implementation an equation for the mixture pressure
 222 can be found by inserting the phase-fluxes into the continuity equation (Eq. 19). Here
 223 we introduce the velocity-corrected flux to read:

$$\phi_{i,f} = [(\mathbf{u}_i)_f + \langle \mathbf{u}_i \rangle] \cdot \mathbf{S}_f, \quad (46)$$

224 then inserting the relation into the continuity equation (Eq. 19) reading:

$$\nabla \cdot \left((\alpha_p)_f [(\mathbf{u}_p)_f + \langle \mathbf{u}_p \rangle] \cdot \mathbf{S}_f + (\alpha_f)_f [(\mathbf{u}_f)_f + \langle \mathbf{u}_f \rangle] \cdot \mathbf{S}_f \right), \quad (47)$$

225 then inserting the corrections velocities in Eqs. 42 results in the full pressure
 226 equation:

$$\begin{aligned} \nabla \cdot [D_p \nabla_f^\perp p_f | \mathbf{S}_f|] &= \nabla \cdot \left(\sum_{k=1}^P (\alpha_k)_f (\mathbf{u}_k)_f \cdot \mathbf{S}_f \right) + \nabla \cdot [D_p (\nabla p_f)_f \cdot \mathbf{S}_f] \\ + \nabla \cdot \left[\sum_{k=1}^P (\alpha_k)_f \left(\frac{(d_{Tk})_f [\phi_k^{t-1} - (\mathbf{u}_k^{t-1})_f \cdot \mathbf{S}_f]}{1 + (d_{Tk})_f + (d_{Dk})_f} + \frac{\sum_{m=1}^P (d_{mi})_f [\phi_m - (\mathbf{u}_m)_f \cdot \mathbf{S}_f]}{1 + (d_{Tm})_f + (d_{Dm})_f} \right) \right], \end{aligned} \quad (48)$$

227 where the pressure diffusivity coefficient reads as

$$D_p = \sum_{k=1}^P \frac{(\alpha_k)_f}{[1 + (d_{Tk})_f + (d_{Dk})_f] \rho_k (\mathbf{A}_k)_f}. \quad (49)$$

228 4.4. Discretised momentum equations

229 Here we present the phase-momentum equations in their implemented form as
 230 they will be referenced later when discussing the block-coefficients.

$$\begin{aligned} \left[\frac{\partial [\mathbf{u}_p]}{\partial t} \right] + \left[\nabla \cdot (\mathbf{u}_p [\mathbf{u}_p]) \right] - \left[(\nabla \cdot \mathbf{u}_p) [\mathbf{u}_p] \right] - \left[\nabla \cdot (\nu_{\text{eff},p} \nabla [\mathbf{u}_p]) \right] \\ - \left[\nabla \cdot (\nu_{\text{eff},p} \frac{\nabla \alpha_p}{\alpha_p + \delta} [\mathbf{u}_p]) \right] - \left[\nabla \cdot (\nu_{\text{eff},p} \frac{\nabla \alpha_p}{\alpha_p^*} [\mathbf{u}_p]) \right] \\ + \left[\frac{\beta [\mathbf{u}_p]}{\alpha_p \rho_p} \right] - \left[\frac{\beta [\mathbf{u}_f]}{\alpha_p \rho_p} \right] + \left[\frac{1}{\rho_p} [\nabla p_f] \right] \\ = - \frac{\nabla \alpha_p}{\alpha_p + \delta} \cdot \bar{\mathbf{R}}_{\text{eff},p}^c - \nabla \cdot \bar{\mathbf{R}}_{\text{eff},p}^c - \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p} - \frac{\nabla p_p}{\alpha_p^* \rho_p} + \mathbf{g} \end{aligned} \quad (50)$$

$$\begin{aligned} \left[\frac{\partial [\mathbf{u}_f]}{\partial t} \right] + \left[\nabla \cdot (\mathbf{u}_f [\mathbf{u}_f]) \right] - \left[(\nabla \cdot \mathbf{u}_f) [\mathbf{u}_f] \right] - \left[\nabla \cdot (\nu_{\text{eff},f} \nabla [\mathbf{u}_f]) \right] \\ - \left[\nabla \cdot (\nu_{\text{eff},f} \frac{\nabla \alpha_f}{\alpha_f + \delta} [\mathbf{u}_f]) \right] - \left[\nabla \cdot (\nu_{\text{eff},f} \frac{\nabla \alpha_f}{\alpha_f^*} [\mathbf{u}_f]) \right] \\ + \left[\frac{\beta [\mathbf{u}_f]}{\alpha_f \rho_f} \right] - \left[\frac{\beta [\mathbf{u}_p]}{\alpha_f \rho_f} \right] + \left[\frac{1}{\rho_f} [\nabla p_f] \right] \\ = - \frac{\nabla \alpha_f}{\alpha_f + \delta} \cdot \bar{\mathbf{R}}_{\text{eff},f}^c - \nabla \cdot \bar{\mathbf{R}}_{\text{eff},f}^c + \frac{\beta \mathcal{D} \nabla \alpha_p}{\alpha_p \rho_p} + \mathbf{g} \end{aligned} \quad (51)$$

231 4.5. Discretised pressure equation

232 The final implemented pressure equation is presented below. The approach out-
 233 lined in Cubero and Fueyo [8], Darwish et al. [11], Ferreira et al. [13] is followed to
 234 arrive at a pressure equation for the implicit solution of the phase-velocity-pressure
 235 coupling. The implicit divergence of the phase-velocities are corrected with the addi-
 236 tion of the opposing drag contribution, as shown in Ferreira et al. [13]. Additionally,
 237 the whole equation is multiplied by -1 to enhance positivity of the block-coefficient
 238 matrix. The implemented pressure equation thus reads:

$$\begin{aligned}
 -\nabla \cdot \llbracket D_p \nabla_f^\perp p_f | \mathbf{S}_f \rrbracket + \nabla \cdot \left[(\alpha_k)_f - \sum_{m=1}^P \frac{(\alpha_m)_f (d_{Dm})_f}{1 + (d_{Tm})_f + (d_{Dm})_f} (\llbracket \mathbf{u}_k \rrbracket)_f \cdot \mathbf{S}_f \right] \\
 = \nabla \cdot [D_p (\nabla p_f)_f \cdot \mathbf{S}_f] \quad (52) \\
 + \nabla \cdot \left[\sum_{k=1}^P (\alpha_k)_f \left(\frac{(d_{Tk})_f [\phi_k^{t-1} - (\mathbf{u}_k^{t-1})_f \cdot \mathbf{S}_f]}{1 + (d_{Tk})_f + (d_{Dk})_f} + \frac{\sum_{m=1}^P (d_{Dm})_f \phi_m}{1 + (d_{Tk})_f + (d_{Dk})_f} \right) \right].
 \end{aligned}$$

239 4.6. Correction of the phase fluxes

240 From the solution of the block-coupled matrix, we find new values for the phase-
 241 velocity and pressure. Then the face fluxes need to be updated by including the
 242 corrections to the phase-velocity that were added to the pressure equation.

$$\begin{aligned}
 \phi_p = (\mathbf{u}_p)_f \cdot \mathbf{S}_f + \frac{(d_{Tp})_f [\phi_p^{t-1} - (\mathbf{u}_p^{t-1})_f \cdot \mathbf{S}_f]}{1 + (d_{Tp})_f + (d_{Dp})_f} + \frac{(d_{Dp})_f [\phi_f^{n-1} - (\mathbf{u}_f^n)_f \cdot \mathbf{S}_f]}{1 + (d_{Tp})_f + (d_{Dp})_f} \\
 + \frac{[-\nabla_f^\perp p_f^n | \mathbf{S}_f | + (\nabla p_f^{n-1})_f \cdot \mathbf{S}_f]}{[1 + (d_{Tp})_f + (d_{Dp})_f] \rho_p (\mathbf{A}_p)_f}, \quad (53)
 \end{aligned}$$

$$\begin{aligned}
 \phi_f = (\mathbf{u}_f)_f \cdot \mathbf{S}_f + \frac{(d_{Tf})_f [\phi_f^{t-1} - (\mathbf{u}_f^{t-1})_f \cdot \mathbf{S}_f]}{1 + (d_{Tf})_f + (d_{Df})_f} + \frac{(d_{Df})_f [\phi_p^{n-1} - (\mathbf{u}_p^n)_f \cdot \mathbf{S}_f]}{1 + (d_{Tf})_f + (d_{Df})_f} \\
 + \frac{[-\nabla_f^\perp p_f^n | \mathbf{S}_f | + (\nabla p_f^{n-1})_f \cdot \mathbf{S}_f]}{[1 + (d_{Tf})_f + (d_{Df})_f] \rho_f (\mathbf{A}_f)_f}, \quad (54)
 \end{aligned}$$

243 where the superscripts n and $n - 1$ denote the value from the present iteration
244 and the previous iteration, respectively. The outline of the solution procedure can
245 be found below.

246

The numerical procedure adopted in the coupled algorithm:

1. Solve the volume fraction (Eq. 27).
2. Construct \mathbf{A}_i and \mathbf{H}_i in each phase.
3. Update the temporal and drag coefficients in Eqs. 30.
4. Update the momentum-weighted coefficients in Eq. 33 & 34.
5. Update the correction velocities in each phase using Eq. 42.
- 247 6. Assemble and solve the 7x7 block-coupled matrix.
 - (a) Feed in the phase momentum equations.
 - (b) Feed in the pressure equation.
 - (c) Remove cross-coupling source and place in implicit off-diagonal.
7. Apply the flux update using Eqs. 53 & 54.
8. Solve the system of phase energy equations
9. Advance in time.

248 4.7. Implicitly coupled phase-velocity-pressure, $\mathbf{u}_i - p_f$ system

249 The system of linear algebraic equations discretised in a Finite Volume framework
 250 can be written as:

$$A_{i,j}x_i = b_i, \quad (55)$$

251 where $A_{i,j}$ is the matrix representing diagonal and off-diagonal coefficients. x_i is
 252 the solution variable and finally b_i is the source vector. This discretisation, within
 253 a block-coupled solution, can be easier expressed in two steps [34]: the first level,
 254 represents the spatial coupling across the computational domain (Eq. 56) and the
 255 second level, which represents the inter-equation coupling i.e. phase-velocity-pressure
 256 coupling. Expressing a system with N unknowns, in which N is denoted as the number
 257 of cells, Eq. 55 can be written as:

$$\begin{bmatrix} a_{1,1} & a_{1,2} & \dots & a_{1,N} \\ a_{2,1} & a_{2,2} & \dots & a_{2,N} \\ \vdots & \vdots & \ddots & \vdots \\ a_{N,1} & a_{N,2} & \dots & a_{N,N} \end{bmatrix} \begin{bmatrix} x_1 \\ x_2 \\ \vdots \\ x_N \end{bmatrix} = \begin{bmatrix} b_1 \\ b_2 \\ \vdots \\ b_N \end{bmatrix}, \quad (56)$$

258 where $a_{i,j}$ represents a block-coefficient and is spatially coupled between cells i
 259 and j , the solution vector, x_i contains the unknowns at cell i and finally, b_i is the
 260 source vector for cell i . As mentioned previously, a second level of discretisation is
 261 present within a block-coupled matrix.

262 The solution vector, at cell i now reads:

$$x_i = \begin{bmatrix} u_{p,xi} \\ u_{p,yi} \\ u_{p,zi} \\ u_{f,xi} \\ u_{f,yi} \\ u_{f,zi} \\ p_{f,i} \end{bmatrix}, \quad b_i = \begin{bmatrix} b_{u_{p,xi}} \\ b_{u_{p,yi}} \\ b_{u_{p,zi}} \\ b_{u_{f,xi}} \\ b_{u_{f,yi}} \\ b_{u_{f,zi}} \\ b_{p_{f,i}} \end{bmatrix}, \quad (57)$$

263 where $u_{k,xi}$ represents the x component of the respective phase velocity in cell i ,
 264 similarly, $u_{k,yi}$ and $u_{k,zi}$ represents the y and z components of the respective phase
 265 velocity and finally $p_{f,i}$ represents the pressure field in cell i . In the source vector,
 266 the source term for each variable is found following the same notation as the solution
 267 vector.

268 Each block-matrix coefficient, $a_{i,j}$ is a sub-matrix representing the coupling be-
 269 tween the phase-velocity-pressure components which comprises of a 7x7 block matrix
 270 which can be written as follows:

$$a_{i,j} = \begin{bmatrix} a_{u_{p,xi},u_{p,xj}} & 0 & 0 & a_{u_{p,xi},u_{f,xj}} & 0 & 0 & a_{u_{p,xi},p_{f,j}} \\ 0 & a_{u_{p,yi},u_{p,yj}} & 0 & 0 & a_{u_{p,yi},u_{f,yj}} & 0 & a_{u_{p,yi},p_{f,j}} \\ 0 & 0 & a_{u_{p,zi},u_{p,zj}} & 0 & 0 & a_{u_{p,zi},u_{f,zj}} & a_{u_{p,zi},p_{f,j}} \\ a_{u_{f,xi},u_{p,xj}} & 0 & 0 & a_{u_{f,xi},u_{f,xj}} & 0 & 0 & a_{u_{f,xi},p_{f,j}} \\ 0 & a_{u_{f,yi},u_{p,yj}} & 0 & 0 & a_{u_{f,yi},u_{f,yj}} & 0 & a_{u_{f,yi},p_{f,j}} \\ 0 & 0 & a_{u_{f,zi},u_{p,zj}} & 0 & 0 & a_{u_{f,zi},u_{f,zj}} & a_{u_{f,zi},p_{f,j}} \\ a_{p_{f,i},u_{p,xj}} & a_{p_{f,i},u_{p,yj}} & a_{p_{f,i},u_{p,zj}} & a_{p_{f,i},u_{f,xj}} & a_{p_{f,i},u_{f,yj}} & a_{p_{f,i},u_{f,zj}} & a_{p_{f,i},p_{f,j}} \end{bmatrix}. \quad (58)$$

271 Given the structure of the block-coefficient, a description of the coefficients and
 272 their physical meaning is required. We will now focus our attention on four sections
 273 of the block-coefficient and for brevity concern ourselves with the particle-phase
 274 coefficients.

$$\begin{bmatrix} a_{u_p,xi,u_p,xj} & 0 & 0 \\ 0 & a_{u_p,yi,u_p,yj} & 0 \\ 0 & 0 & a_{u_p,zi,u_p,zj} \end{bmatrix}; \begin{bmatrix} a_{u_p,xi,u_f,xj} & 0 & 0 \\ 0 & a_{u_p,yi,u_f,yj} & 0 \\ 0 & 0 & a_{u_p,zi,u_f,zj} \end{bmatrix}. \quad (59)$$

275 The first 3x3 block represents the coupling between the velocity components.
 276 These coefficients are filled by the implicitly discretised directional momentum equa-
 277 tions pertaining to the time derivative, convection, diffusion and drag in Eqs. 50
 278 & 51. The explicitly discretised terms are moved to the source vector, Eq. 57 i.e.
 279 the terms found on the RHS of Eqs. 50 & 51. The second 3x3 block introduces
 280 the cross-coupling coefficients. These represent the implicit treatment of drag which
 281 includes the phase-velocity of the opposing phase and is the eighth term on the LHS
 282 of Eqs. 50 & 51.

$$\begin{bmatrix} a_{u_p,xi,p_{f,j}} \\ a_{u_p,yi,p_{f,j}} \\ a_{u_p,zi,p_{f,j}} \end{bmatrix}; \begin{bmatrix} a_{p_{f,i},u_p,xj} & a_{p_{f,i},u_p,yj} & a_{p_{f,i},u_p,zj} \end{bmatrix}. \quad (60)$$

283 The first 1x3 block in Eq. 60 denotes the phase-velocity-pressure coupling in
 284 the momentum equation. This pertains to the implicit treatment of the pressure
 285 gradient, the ninth term in Eqs. 50 & 51. The second block, 3x1 denotes the phase-
 286 velocity-pressure coupling in the pressure equation. This pertains to the implicit

287 treatment of the terms inside in the divergence operator in Eq. 52 i.e. the second
288 term, with explicit boundary contributions populating the source vector, $b_{p_f,i}$.

289 The implicitly treated pressure on the LHS of Eq. 52 is fed into the coefficient
290 $a_{p_f,i,p_f,j}$ with the explicit boundary contributions being fed into the corresponding
291 source vector $b_{p_f,i}$. Finally, the explicit terms on the RHS of Eq. 52 are fed into the
292 source vector, $b_{p_f,i}$.

293 Within the community driven branch of OpenFOAM called `foam-extend` several
294 numerical tools have been developed to house coupled solvers [4, 7, 18]. The block-
295 matrix machinery is extended in order to construct a 7x7 block matrix and ensure
296 the correct populating of matrix coefficients. The matrix solvers are then used to
297 solve the phase-velocity-pressure coupled system.

298 4.8. Simulation set-up and geometry

299 The geometry used in the experiment of Tsuji et al. [33] comprises of a vertically
300 facing pipe with a diameter (D) of 0.035m and can be seen schematically in Fig. 1.
301 The length of the pipe (L) including the development section is, $L = 5.2$ m. The mesh
302 size is 50 cells in the x direction and 20 in the y direction with adequate spacing
303 to ensure a $y^+ > 30$ criterion can be prescribed for the wall function. Due to the
304 computational power available, and the amount of coefficients that need to be stored
305 for each cell in the coupled solver, the mesh size had to be limited.

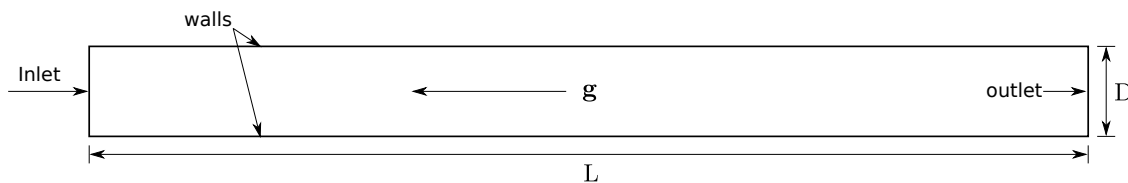


Figure 1: Schematic of the computational domain.

306 At the inlet a Dirichlet boundary condition is prescribed for both phase velocities
 307 and a Neumann condition for pressure. At the outlet a Dirichlet boundary condition
 308 is prescribed for pressure and a Neumann condition for both phase velocities. For
 309 the particulate phase wall boundary conditions a Neumann boundary condition is
 310 prescribed for the velocity and turbulence statistics. For the fluid-phase, the no slip
 311 wall condition is prescribed for velocity and the standard wall functions are employed
 312 for the turbulence statistics. Both k_p and ε_p are initialised as 1/3rd of their fluid
 313 counterpart with $\Theta_p = 1.0 \times 10^{-8} \text{m}^2 \text{s}^{-2}$.

314 Table 2 details the cases simulated in this work. For the majority of the cases the
 315 centreline velocities were not recorded therefore the bulk velocities have been used.
 316 The mean velocity ($U_i^+ = u_x/u_m$) and turbulence intensity ($u_i^+ = (0.5k_i)^{1/2}/u_m$) are
 317 normalised by the bulk velocity, u_m which is taken from the simulation due to the
 318 lack of recorded values in the experiment.

Table 2: Table of simulated cases

Case	Mass loading	d_p [μm]	Density [kgm^{-3}]	U_m [m/s]
1	1	0.2	1020	15.6
2	2.1	-	-	15.3
3	1.3	0.5	-	10.8
4	2.9	-	-	10.8

319 Both the coupled and segregated solvers solve the phase-energy system of equa-
 320 tions in a sequential manner using generic relaxation factors of 0.7 and a PGiCG
 321 solver. The coupled solver employs the ILU preconditioner and the biconjugate gra-
 322 dient stabilised solver (BiCGSTAB) with no relaxation factors. For the segregated
 323 system of equations the pressure equation was solved using the generalised alge-

324 braic multi-grid (GAMG) with a relaxation factor of 0.3. The volume fraction is
325 solved using Multi-dimensional Universal Limiter with Explicit Solution (MULES)
326 [40] which is a flux-corrected transport algorithm which ensures robustness, stability
327 and convergence. Time derivative terms are discretised using the first order accu-
328 rate implicit Euler scheme, gradients are discretised using the Gauss linear scheme,
329 convective terms are discretised using the first order upwind scheme. Finally, Lapla-
330 cians are discretised with the second order accurate central differencing scheme. All
331 simulations were run on a Dell XPS 13 - Intel Core i7 with 8GB of RAM.

332 **5. Results and discussion**

333 *5.1. Verification of the coupled solver*

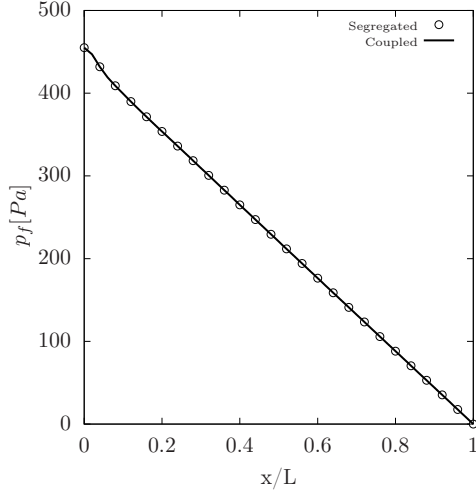


Figure 2: Distribution of pressure across the horizontal midsection of the pipe.

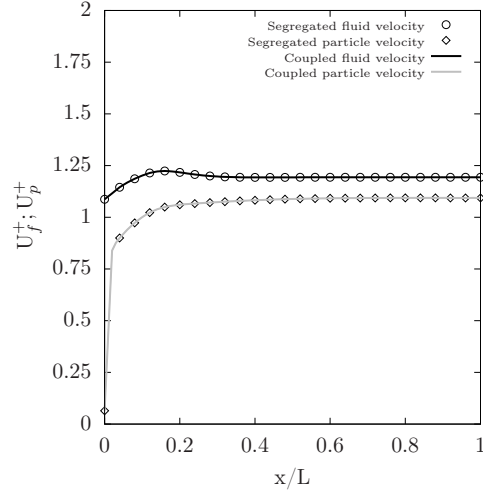


Figure 3: Distribution of the phase-velocities across the horizontal midsection of the pipe.

334 Fig. 2 shows a comparison of the pressure drop across the pipe in both the
 335 coupled and segregated solver. Both solvers show identical behaviour with a linear
 336 drop across the length of the pipe. From the authors experience, this was greatly
 337 influenced by the momentum interpolation technique of Cubero et al. [9] and implicit
 338 treatment of the drag correction in the divergence operator (Eq. 52). In particular
 339 the behaviour of the pressure drop in cells close to the inlet proved particularly
 340 challenging and could not be realised without the the CMI of Cubero and Fueyo [8].
 341 .

342 Fig. 3 shows a comparison of the phase-velocities across the pipe in both the cou-
 343 pled and segregated solver. To highlight the influence of the inter-phase momentum

344 transfer the inlet velocity for the particle phase is a $\approx 10\%$ of the fluid phase. Again
 345 identical behaviour between solvers is demonstrated.

346 *5.2. Validation of the coupled solver*

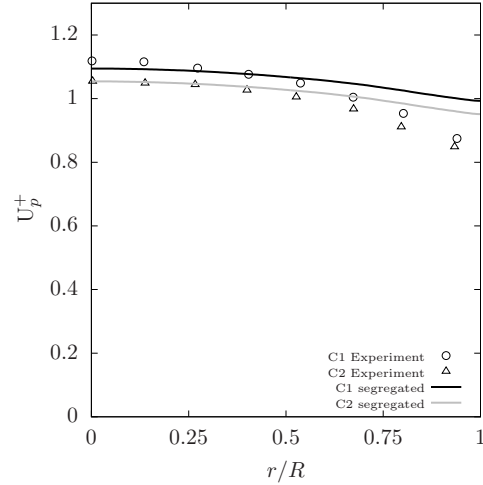
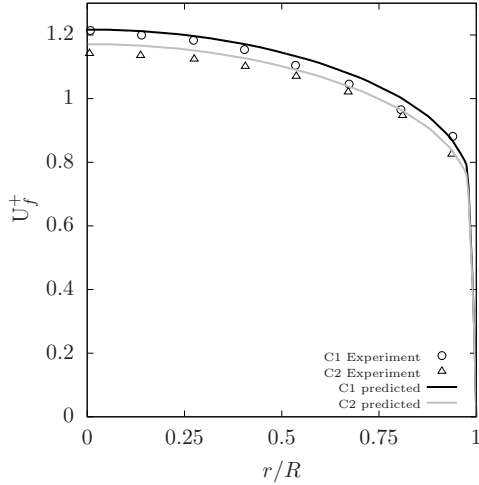


Figure 4: Mean fluid velocity. Symbols Tsuji et al. [33]; curves are predictions for Case 1 & 2. Figure 5: Mean particle velocity. Symbols Tsuji et al. [33]; curves are predictions for Case 1 & 2.

347 Fig. 4 shows the mean fluid velocity profiles. Overall, the trend of the fluid be-
 348 haviour is captured, with the increase in mass loading resulting in a global reduction
 349 of fluid velocity (due to the direction of the body force) in both experimental and
 350 numerical predictions. In Case 1, there is an almost global over-prediction of the
 351 mean velocity albeit small. In the near-wall region ($r/R > 0.75$) the momentum loss
 352 is difficult to capture correctly. The experimental results suggest that the numerical
 353 model is not producing enough mean shear. This would result in a higher rate of
 354 change in the near-wall region thus falling in line with the experimental data. This
 355 lack of momentum loss can also be affected by the co-variance coupling term. As the

356 particles are tightly coupled with the fluid phase the main mechanism for momentum
357 transfer is drag. An under-prediction in the co-variance term will reduce momentum
358 loss - which would result an over-prediction of mean velocity.

359 For Case 2 this over-prediction is exacerbated and with an increased mass load-
360 ing, in particular across ($r/R < 0.5$). In the region ($r/R > 0.75$) a substantial
361 relative velocity between Case 1 and Case 2 was observed in the experimental data.
362 Throughout the simulations this behaviour was qualitatively predicted showing rea-
363 sonable agreement. It should be noted that the instrument used to measure the flow
364 statistics, namely the laser Doppler Velocimeter (LDV) can be an intrusive way of
365 measuring velocity and turbulence statistics. Additionally, in the near-wall region it
366 becomes particularly challenging to record reliably.

367 Fig. 5 shows the mean particle velocity predictions for Case 1 & 2. In the near wall
368 region the slip condition enables a relative velocity between both phases to develop.
369 Experimentally this resulted in a negative, $\mathbf{u}_r = \mathbf{u}_f - \mathbf{u}_p$ in the region ($r/R > 0.75$)
370 and a positive \mathbf{u}_r in the ($r/R < 0.75$) region. The slip boundary condition exhorts its
371 influence over a quarter of the pipe - a finding that is consistent with the numerical
372 prediction. The main discrepancy between the experimental and numerical results
373 is across the near-wall region. The experimental results indicate that the particles
374 remain largely correlated with the fluid-phases boundary layer. This is expected due
375 to their tight coupling through drag and can be partly predicted by the model as the
376 influence of the fluid phase is felt across the particle velocities across ($r/R > 0.75$).

377 Two explanations for this lack of momentum loss can be offered. Firstly, this
378 behaviour indicates that the turbophoresis force that is responsible for wall-normal

379 migration of particles is being under predicted. Without the redistribution of par-
 380 ticles across the width of the pipe a more uniform velocity distribution is seen [30].
 381 Secondly, the wall boundary condition was taking as slip assuming smooth walls.
 382 This is a speculative assumption and with the inclusion of boundary conditions that
 383 incorporate the effect of wall roughness [29] the momentum loss in the boundary
 384 layer would be enhanced resulting in a closer prediction.

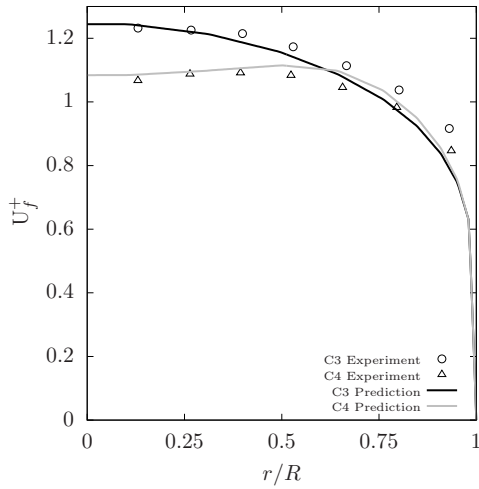


Figure 6: Mean fluid velocity. Symbols Tsuji et al. [33]; curves are predictions for Case 3 & 4.

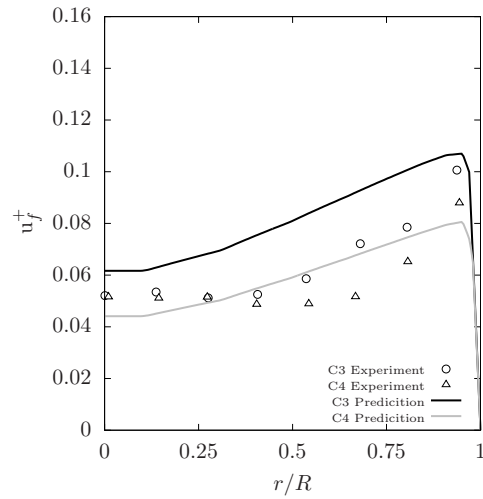


Figure 7: Mean fluid turbulent kinetic energy. Symbols Tsuji et al. [33]; curves are predictions for Case 3 & 4.

385 Figs 6 & 7 show the results from Cases 3 & 4. In the former, the predicted mean
 386 fluid-velocities are in relatively good agreement with the experimental data with the
 387 main discrepancies being seen in the near-wall region. With increased mass loading
 388 the difficult to capture [22] reduction of fluid velocities in the core region ($r/R <$
 389 0.5) is reproduced. The increase in particle diameter and mass loading results in an
 390 accumulation of particles within the core of the pipe which are being dragged down

391 by gravity. Due to the increase in Stokes number and increased likelihood of particle
392 collisions - the uncorrelated energy, Θ_p experiences an increase in the core of the
393 flow. This ensures that the particles are no longer closely correlated with the carrier
394 flow, i.e. increased dissipation in the correlated energy equations $k_p - \varepsilon_p$. Through
395 the co-variance coupling terms (see Table 5), as well as the inter-phase momentum
396 transfer term, this behaviour can be captured. This results in the fluid phase velocity
397 being “dragged” by the particle phase - a complex two-way coupled mechanism that
398 is apparent in the numerical prediction and in the experimental observation. Due
399 to the conservation of momentum across the pipe this results in an increase in the
400 velocities in the $(0.5 > r/R > 0.75)$.

401 For Case 3, a good agreement is found with the centreline velocity but the main
402 bulk of the velocities leading up to the near-wall region are under-predicted. This
403 behaviour can be better explained by looking at Fig. 7. The fluid intensity result
404 for Case 3 illuminates the situation. The over-prediction of the intensity across
405 the centreline would manifest itself in an over-prediction in the turbulent viscosity
406 calculation resulting in the predicted behaviour. Due to the non-linear profile of
407 the experimental turbulence intensity the behaviour is difficult to capture within
408 a Reynolds-Averaged methodology, in particular the use of the wall function also
409 limits the situation further. To this end a near-wall pressure-velocity model has
410 been recently proposed that can circumvent these problems in two-fluid simulations
411 [30, 31, 28].

412 5.3. Performance of the coupled solver vs segregated solver

413 In this section both the coupled and segregated solvers are run for 30 seconds
414 of actual flow time on Case 1 under identical conditions with the CFL number kept
415 constant at 0.5.

416 In order to ascertain the magnitude of the estimated error, the normalised residual
417 error estimate is calculated according to Jasak [19]. The residual is normalised by the
418 dominant diagonal coefficients in order to ascertain the behaviour of each variable
419 more readily. This enables the formulation of a relative error.

$$\varepsilon_r(\phi) = \frac{|b_i - A_{i,j}x_i|}{|A_{i,j}^n x_i^k - A_{i,j}^{n-1} x_i^{n-1}| + |b_i^k - A_{i,j}^{n-1} x_i^{n-1}|}. \quad (61)$$

420 A convergence criterion can be set as:

$$\varepsilon_r(\phi) \leq \varepsilon_{res}. \quad (62)$$

421 Although we do not set a stop criterion in this study it should be noted that
422 conventionally residuals are set between $\varepsilon_r < 10^{-3} - 10^{-6}$. If we take the latter value
423 as our convergence criterion the two-fluid coupled solver converges in 161s whereas
424 the segregated solver fails to reach values near $\varepsilon_r(\phi) = 10^{-6}$ and oscillate in the order
425 of $\varepsilon_r(\phi) = 10^{-3} - 10^{-4}$.

426 Throughout we have only shown the residual behaviour for Case 1, although from
427 the author's experience, this was representative of the typical behaviour seen across
428 all four cases. As there are relatively small increases in mass loading the overall
429 residual behaviour remained similar.

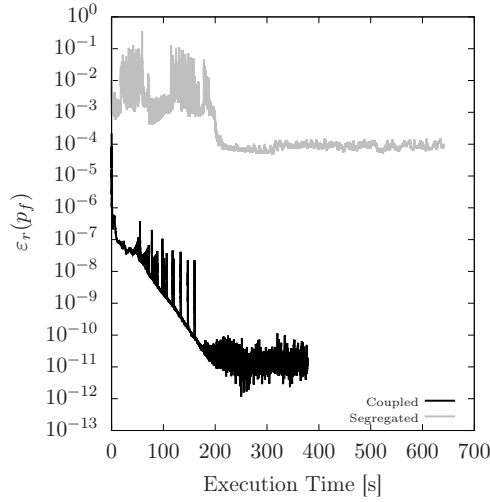


Figure 8: Pressure residual behaviour for coupled and segregated solver.

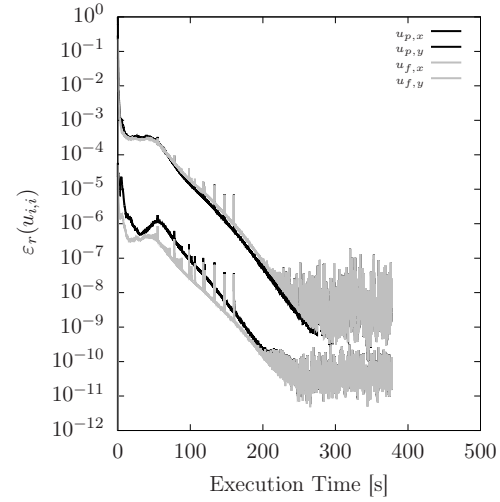


Figure 9: Velocity component behaviour for the coupled solver.

430 Figs. 8 and 9 show the normalised residual behaviour for pressure and phase
 431 velocity components. Due to the segregated solution algorithm used the phase ve-
 432 locity components are not explicitly solved for and are instead used to predict and
 433 correct, hence no data is available for a comparison. Fig. 8 reveals some quite
 434 striking behaviour about the residual behaviour. The coupled two-fluid solver's ini-
 435 tial residual, due to the implicit treatment of the pressure correction, starts at the
 436 $\varepsilon_r(p_f) = \mathcal{O}(10^{-4})$ - as the flow is driven by inlet condition for velocity, the pres-
 437 sure coefficients do not contain a substantial source. This residual error is driven
 438 down by several orders of magnitude within the first few iterations before reaching
 439 an oscillatory steady state at $\varepsilon_r(p_f) = \mathcal{O}(10^{-11})$.

440 In the segregated solver typical residual behaviour is observed, showing saw-
 441 toothed behaviour, due to the relaxation factor. After some time, similar to the
 442 coupled solver, the solution reaches a steady-state with the residual remaining oscil-

443 latory until the simulation ends. The main contributor to the extension in time is the
444 explicit calculation of the pressure equation. In the segregated solver crucial terms,
445 drag and gravity, are moved to the pressure calculation - this increases the stability
446 of the solution but puts a penalty on the computational time. This often results in
447 a hefty amount of iterations to drive the pressure residual down to its prescribed
448 tolerance before advancing the solution in time.

449 Figure 9 shows the four phase velocity components. It can be seen how the
450 normalised residual behaviour follows the same qualitative behaviour of the pressure
451 residual - a natural consequence of the block-coupled solution. Throughout the
452 solution small spikes and oscillatory behaviour is experienced a feature that was
453 also present in Uroić and Jasak [34] and was shown to be an artifact of the linear
454 solver BiCGSTAB. The two largest residuals are the momentum variables in the flow
455 direction, this is expected due to their diagonal coefficients containing the dominant
456 momentum flux and implicit drag correction. It is evident that the implicit treatment
457 of the phase-velocity-pressure has positive benefits on the normalised residual error
458 showing substantial improvements over the explicit treatment.

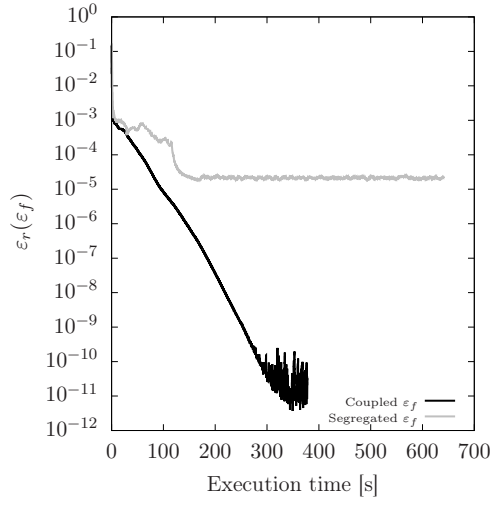


Figure 10: Fluid turbulent dissipation residual behaviour.

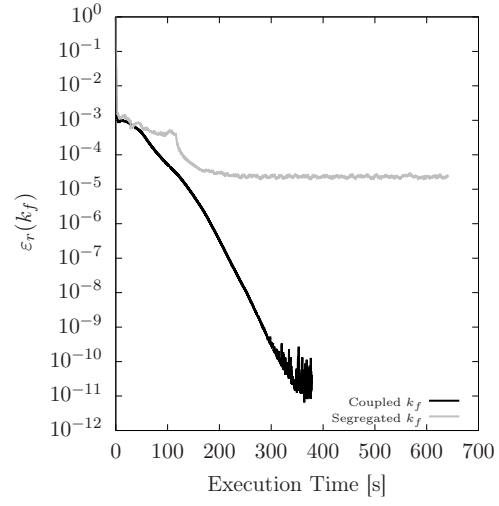


Figure 11: Fluid turbulent kinetic energy residual behaviour.

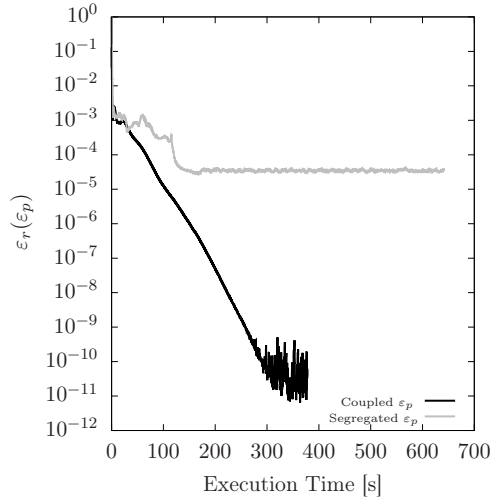


Figure 12: Particle turbulent kinetic energy execution time.

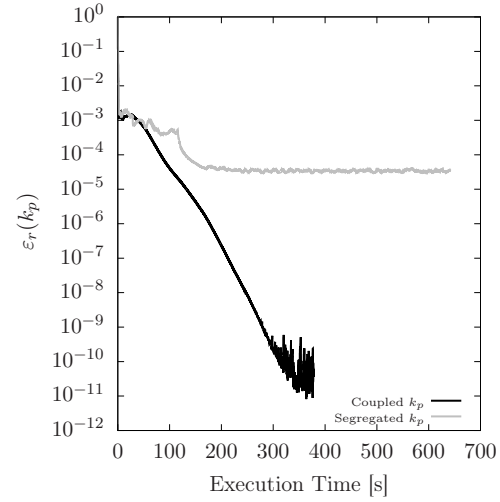


Figure 13: Particle turbulent kinetic energy dissipation convergence.

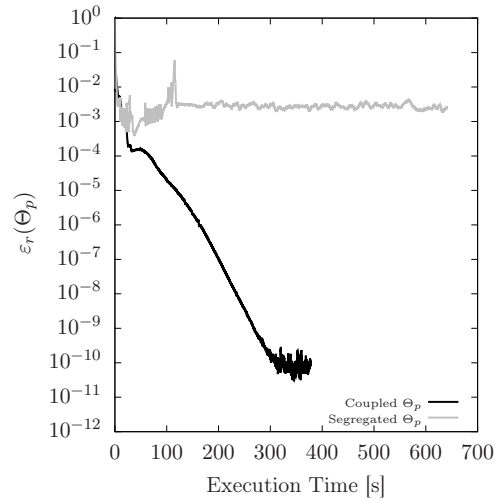


Figure 14: Granular temperature convergence.

459 Figures 10 - 14 show the residual behaviour for the phase-energy system. Overall,
 460 it can be seen that the coupled solver reduces the residual error across all turbulence
 461 variables resulting in a comparative drop of several orders of magnitude. The benefits
 462 of the implicit treatment of the phase-velocity-pressure coupling is carried over into

463 the solution of phase-energies despite them being solved using a segregated solution
464 algorithm.

465 The segregated solution, on the other hand, displays similar residual error be-
466 haviour across each turbulence variable. After an initial reduction the error tends to
467 stall and oscillate around an unsatisfactory value, behaviour that is similar to that
468 seen in the previous section. This is symptomatic of the segregated solution algo-
469 rithm and further (minor) improvements in the residual error would require arbitrary
470 tweaking of relaxation factors.

471 In the Two-Fluid model employed in this work the phase-energy equations are cou-
472 pled through inter-phase momentum transfer and the term is treated semi-implicitly.
473 These system of equations, particle- and fluid-phase energy, are also suitable candi-
474 dates for a block coupled solution as they can be coupled through: turbulent kinetic
475 energy production, dissipation and inter-phase drag. This could provide further en-
476 hancements in solution time and residual error. Moreover, this would enhance the
477 coupling within the energy system resulting in a more robust and stable solution
478 algorithm. In particular in flow regimes with large drag values e.g. small particle
479 diameters.

480 Finally, this methodology can be readily extended to more coupling mechanisms
481 e.g. buoyancy, lift or virtual mass, and more sophisticated turbulence modelling
482 e.g. LES, and more complicated physical process e.g. chemical reactions or heat
483 transfer. The inclusion of which would certainly enhance the performance of the
484 solution algorithm.

485 *5.4. CFL number variation*

486 One additional benefit of an implicitly coupled phase-velocity-pressure solution
 487 is that the solution can be accelerated due to the implicit treatment of hitherto
 488 explicit terms, unlike in the segregated solver. The implicit treatment of the phase-
 489 velocity-pressure coupling and the inter-phase momentum transfer in particular en-
 490 ables the CFL number to be increased beyond conventional limits. In this section
 491 the simulations are rerun with incrementally increasing CFL number to ascertain the
 492 performance of both solvers.

Courant No.	Coupled Exe. [s]	Segregated Exe. [s]
0.25	541	1022
0.5	377	641
1	235	320
1.5	216	255
2	176	N/A
2.5	149	N/A

Table 3: Total execution time of the coupled and segregated solvers under increasing CFL Number.

493 Table 3 details the solution execution time of each solver under increasing CFL
 494 number. Overall, it can be seen that the coupled solver out performs the segregated
 495 solver across each increment of CFL number. In addition, the coupled solver is able to
 496 achieve higher CFL numbers due to its implicit solution. This results in the coupled
 497 solver being 1.7 times quicker than than the segregated solver. Above CFL numbers
 498 of 1.5 the segregated solution becomes unstable and the solution is compromised.
 499 This is due to the explicit treatment of the phase-velocity-pressure coupling and the
 500 semi-implicit implementation of the inter-phase momentum transfer.

501 For the solution of the block-matrix a fairly conventional matrix solver is em-
502 ployed i.e. ILU preconditioner with BiCGSTAB. Recently, a more sophisticated ap-
503 proach has been developed: a block-selective algebraic multigrid algorithm [34]. We
504 note here that an aggregative algebraic multigrid algorithm exists within `foam-extend`
505 but its performance was found to be unsatisfactory in comparison to BiCGSTAB.
506 The block-selective algorithm has shown to provide substantial increases in the per-
507 formance of the linear solver. In some cases completing the solution within half the
508 time of the BiCGSTAB algorithm. This could further improve the results of the
509 coupled solver with a further reduction in execution time.

510 6. Conclusions

511 In this work a fully-coupled pressure-based two-fluid framework for the solution
512 of turbulent fluid-particle flows is presented. The numerical framework detailed
513 several crucial aspects: implicit treatment of the phase-velocity-pressure coupling,
514 the implicit treatment of inter-phase momentum transfer and finally the solution
515 algorithm. The approach is directly contrasted with the segregated approach in order
516 to compare key differences in the solution algorithm. The coupled two-fluid solver
517 is verified and validated against the segregated solver and benchmark experimental
518 data respectively, showing good agreement throughout. The performance of both
519 the coupled and segregated solvers are also evaluated.

520 The papers main contributions can be summarised as follows:

- 521 • A fully-coupled pressure-based two-fluid solver for fluid-particle flow is derived
522 and implemented within `foam-extend`.
- 523 • The solver is validated against benchmark experimental data showing good
524 agreement throughout.
- 525 • The coupled solver, in general, provides superior performance:
 - 526 – Solving to a tolerance that is six orders of magnitude smaller in residual
527 error.
 - 528 – Completing the simulation 1.7 times quicker than the segregated solver.
 - 529 – Able to increase the CFL number to 2.5 further accelerating the simulation
530 as opposed to 1.5 in the segregated solver.

- 531 • As an auxiliary benefit to the implicit treatment of the phase-velocity-pressure
532 coupling the system of phase-energy equations, of which are solved sequentially,
533 are solved to a tolerance that is seven times smaller in magnitude.

$(\cdot)_f$	cell to face interpolation
\mathbf{A}_i	main diagonal of coefficients obtained from the discretisation procedure, $[\text{s}^{-1}]$
C_D	drag coefficient, $[-]$
CFL	Courant-Friedrichs-Lewy number
D	pipe diameter, $[\text{m}]$
D_p	pressure diffusivity matrix, $[\text{kg}^{-1}\text{sm}^3]$
d_p	particle diameter, $[\text{m}]$
$d_{,i}$	numerical coefficient ratio
g_0	radial distribution coefficient, $[-]$
\mathbf{g}	gravity, $[\text{ms}^{-2}]$
\mathbf{H}_i	off-diagonal of coefficients obtained from the discretisation procedure, $[\text{ms}^{-2}]$
k_i	turbulent kinetic energy, $[\text{m}^2\text{s}^{-2}]$
L	pipe length, $[\text{m}]$
P	number of phases
p_i	phase-pressure, $[\text{Pa}]$
Re_p	particle Reynolds number, $[-]$
\mathbf{S}_f	surface area vector, $[\text{m}^2]$
t	time, $[\text{s}]$
\mathbf{u}_i	phase-velocity, $[\text{ms}^{-1}]$
u_i	phase-velocity component, $[\text{ms}^{-1}]$

535 *Greek letters*

α_i	volume fraction, [-]
β	momentum exchange coefficient, [kgm ⁻³ s ⁻¹]
Γ	generic diffusion coefficient
ε_i	turbulent kinetic energy dissipation, [m ² s ⁻³]
Θ_p	granular temperature, [m ² s ⁻²]
κ_p	particle fluctuation energy, [m ² s ⁻²]
κ_{Θ_s}	diffusion coefficient for granular energy, [kgm ⁻¹ s ⁻¹]
μ_i	shear viscosity, [kgm ⁻¹ s ⁻¹]
$\mu_{i,t}$	turbulent shear viscosity, [kgm ⁻¹ s ⁻¹]
ν_i	kinematic viscosity, [m ² s ⁻¹]
$\nu_{i,t}$	turbulent kinematic viscosity, [m ² s ⁻¹]
ρ_i	density, [kgm ⁻³]
τ_d	particle relaxation time, [s]

536 *Subscripts*

f	fluid
i	cell i
j	cell j
k	general index denoting a phase
m	1- k
p	particle
r	relative
T	total
x	x direction
y	y direction
z	z direction
f	face interpolated value

*	predicted
\perp	surface normal gradient
ϕ	generic variable
k	values at current iteration
$k - 1$	values at previous iteration
p	pressure
P	phases
t	current time step
$t - 1$	old time step

Table 4: Model characteristics & turbulence variables.

$$\beta = \frac{\rho_p \alpha_p}{\tau_d} = \frac{3}{4} \frac{\alpha_p \alpha_f \rho_f \mathbf{u}_r}{d_p} C_d$$

$$C_d = \begin{cases} \frac{24}{Re_p} \left[1 + 0.15 Re_p^{0.287} \right] & \text{if } Re_p < 1000 \\ 0.44 & \text{if } Re_p \geq 1000 \end{cases}$$

$$Sc_{fp} = (k_f/k_p)^{1/2}$$

$$St = \tau_d/\tau_f$$

$$\tau_f = k_f/\varepsilon_f$$

$$e = 1$$

$$\Pi_p = 2\nu_{pt} \bar{\mathbf{S}}_p : \bar{\mathbf{S}}_p + \frac{2}{3} k_p \nabla \cdot \mathbf{u}_p$$

$$\Pi_f = 2\nu_{ft} \bar{\mathbf{S}}_f : \bar{\mathbf{S}}_f + \frac{2}{3} k_f \nabla \cdot \mathbf{u}_f$$

$$\bar{\mathbf{R}}_{\text{eff},p} = -2\nu_{\text{eff},p} \bar{\mathbf{S}}_p$$

$$\bar{\mathbf{R}}_{\text{eff},f} = -2\nu_{\text{eff},f} \bar{\mathbf{S}}_f$$

$$\bar{\mathbf{S}}_p = \frac{1}{2} [\nabla \mathbf{u}_p + (\nabla \mathbf{u}_p)^T] - \frac{1}{3} \nabla \cdot \mathbf{u}_p \mathbf{I}$$

$$\bar{\mathbf{S}}_f = \frac{1}{2} [\nabla \mathbf{u}_f + (\nabla \mathbf{u}_f)^T] - \frac{1}{3} \nabla \cdot \mathbf{u}_f \mathbf{I}$$

C_1	C_2	C_3	C_4	C_5	β_k	β_ε	$C_{f\mu}$	$C_{p\mu}$
1.44	1.92	1	1	1	1	1	0.09	0.09

Table 5: Definition of variables.

$$\kappa_p = k_p + 1.5\Theta_p$$

$$\mu_f = \rho_f \nu_f$$

$$\mu_{ft} = \alpha_f \rho_f \nu_{ft} = \alpha_f \rho_f C_{fu} k_f^2 / \varepsilon_f$$

$$\mu_p = \alpha_p \rho_p \nu_p = \frac{2\mu_{pdil}}{(1+e)g_0} \left[1 + \frac{4}{5}(1+e)g_0\alpha_p \right]^2 + \frac{4}{5}\alpha_p^2 \rho_p d_p g_0 (1+e) \left(\frac{\Theta_p}{\pi} \right)^{1/2}$$

$$\mu_{pdil} = \frac{5\sqrt{\pi}}{96} \rho_p d_p \Theta_p^{1/2}$$

$$\mu_{pt} = \alpha_p \rho_p \nu_{pt} = \alpha_p \rho_p C_{pu} k_p^2 / \varepsilon_p$$

$$p_p = \rho_p \alpha_p \Theta_p + 2(1+e)\rho_p \alpha_p^2 g_0 \Theta_p$$

$$\gamma = \frac{12(1-e^2)g_0}{\sqrt{\pi}d_p} \alpha_p^2 \rho_p \Theta_p^{3/2}$$

$$\kappa_\Theta = \frac{2}{(1+e)g_0} \left[1 + \frac{6}{5}(1+e)g_0\alpha_p \right]^2 \kappa_{\Theta,dil} + 2\alpha_p^2 \rho_p d_p g_0 (1+e) \left(\frac{\Theta_p}{\pi} \right)^{1/2}$$

$$\kappa_{\Theta,dil} = \frac{75}{384} \sqrt{\pi} \rho_p d_p \Theta_p^{1/2}$$

$$g_0 = \left[1 - \left(\frac{\alpha_p}{\alpha_{p,max}} \right)^{\frac{1}{3}} \right]^{-1}$$

$$k_{fp} = \beta_k \sqrt{k_f k_p}$$

$$\varepsilon_{fp} = \beta_\varepsilon \sqrt{\varepsilon_f \varepsilon_p}$$

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